OYANG 欧诺

INDUSTRY IS
KEEPING CHANGE
BECAUSE OF US

行 业 因 我 们 而 改 变

OYANG 欧诺

浙江欧诺机械科技股份有限公司
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CE ISO9001:2008

软包制袋机系列
Pouch Machine Series

Let's Contribute For The

ENVIRONMENT RESPONSIBILITY BUSINESS

01 Food

- Cookie/Cake/Candy/Snack
- Spices/ tea/Coffee/Cereal
- Retort food
- Fertilizer bag

02 Household Items

- Flower Seeds
- Detergent
- Refillable detergent
- Stationery
- Glove
- Umbrella
- Medicine infusion bag

03 Beverage

- Drinks bag

04 Pets food

- Cat food
- Dog food
- Fish food

05 Delivery

- Vegetable
- Dry food

OYANG 650S

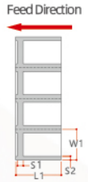
High-speed three-side seal pouch making machine

Pouch Size and Pouch Shape

Longitudinal Pouch Making

L1	pouch length	2 times of heat sealing/Max **420**mm 1 time of heat sealing/Max **500**mm
W1	pouch width	**75**mm~**650**mm
S1	heat sealing width	Max **50**mm
S2	heat sealing width	Max **25**mm

*The maximum feed length is controlled by the length of the heater. When the feed size is above 300, longitudinal sealing only needs to be done once. If vertical sealing is required twice, a double feeding device is required. Feed direction -Longitudinal four-row bag making Sample bag display

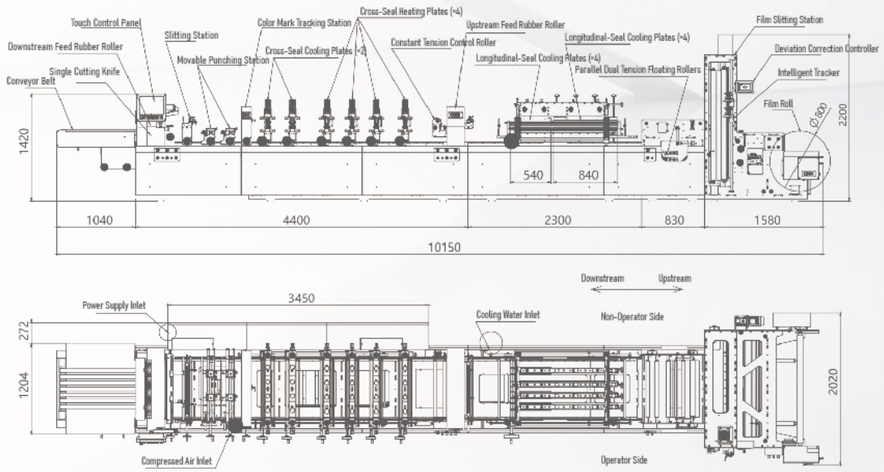


Horizontal Pouch Making

L2	pouch length	**50**~**650**mm
W2	pouch width	2 times of heat sealing /Max **420**mm 1 time of heat sealing/Max **500**mm
S3	heat sealing width	Max **25**mm
S4	heat sealing width	Max **25**mm

*The maximum bag width is controlled by the configuration of the transverse heater and the effective length of the transverse heater frame. Feed direction -Transverse four-row bag making

Product Dimensions



Technical Parameters

Applicable Range Of Material	Various laminated films
Roll Size	Maximum width:**1300**mm、 The maximum diameter:ϕ**800**
Unwinding Unit	Horizontal air shaft, loss-in-energy brake, tension control system with magnetic powder brake
Control System	PLC control method
Film Feeding Mechanism	**2** AC servo motor traction system (can be increased or decreased according to optional functions). * Various pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark is tracked and positioned with colour mark sensor.
Heat Sealer Vertical Movement Mechanism	AC servo motor centralized drive system (with heat sealing opening and closing time setting function)
Heat Sealing Width	Horizontal sealing width: maximum **80**mm Vertical sealing width: maximum 80mm
Pouch Making Capacity	Maximum productivity: **300**CPM Maximum unwinding speed: **45**m/min
Equipment Power	Standard Configuration: Feed AC Servo Motor 2*2.0kW=**4.0**kW; Heat-Seal AC Servo Motor 1*5.0kW=**5.0**kW; Unwinding Motor 1*0.4kW=**0.4**kW; Longitudinal Seal Heater 4*6.0kW=**24.0**kW; Cross Seal Heater 4*6.0kW=**24.0**kW; Control System and Other Components 1*1.0kW=**1.0**kW; Total (**380**V/**50**Hz)**58.4**kW Optional Configuration: Waste Edge Rewinder 1*0.3kW=**0.3**kW Required Air Pressure: **0.6**Mpa(6Kgf/cm²) Required Cooling Water:Approx. **15** L/min
Area For Installation/Equipment Weight	About 2.1m*10.2m/About 5.9t
Optional Devices	● Double feeding device ○ Puncher module (various) ● Puncher bracket ○ Rounding device ○ Thickness detection device ○ Double cutting blade device ○ Feeding auxiliary device ● Waste edge winding machine

*Pouch making capacity varies depending on the material and thickness of the film

Production Capacity

Maximun Pouch Production capacity: **300**CPM

OYANG 650SZ

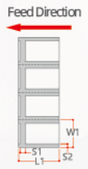
High-speed standing pouch making machine

Pouch Size and Pouch Shape

Three Side Seal pouch （Horizontal Making）

L1	pouch length	2 times of heat sealing/Max **420**mm 1 time of heat sealing/Max **500**mm
W1	pouch width	**75**mm~**650**mm
S1	heat sealing width	Max **50**mm
S2	heat sealing width	Max **25**mm

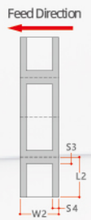
*The maximum feed length is controlled by the length of the heater. When the feed size is above 300, longitudinal sealing only needs to be done once. If vertical sealing is required twice, a double feeding device is required. Feed direction -Longitudinal four-row bag making Sample bag display



Three Side Seal pouch （Longitudinal Making）

L2	pouch length	**50~650**mm
W2	pouch width	2 times of heat sealing/Max **420**mm 1 time of heat sealing/Max **500**mm
S3	heat sealing width	Max **25**mm
S4	heat sealing width	Max **25**mm

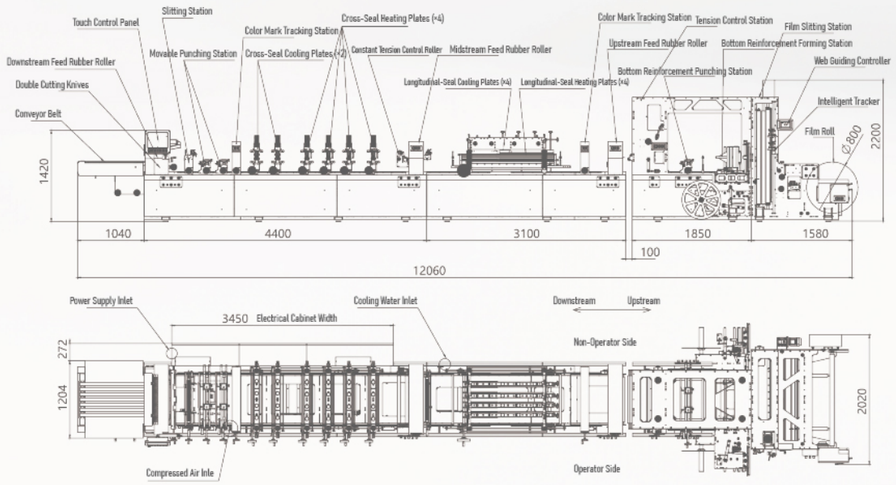
*The maximum bag width is controlled by the configuration of the transverse heater and the effective length of the transverse heater frame. Feed direction -Transverse four-row bag making



Standing pouch making (Also available in one row)

L1	pouch length	**120~290**mm (when making bags in 2 rows) **240~580**mm (when making bags in 1 row)
W1	pouch width	**60**mm~**250**mm
G	bottom edge depth	**20~45**mm(70mm)
A		ϕ15mm
Bottom punch diameter I standard		

Product Dimensions



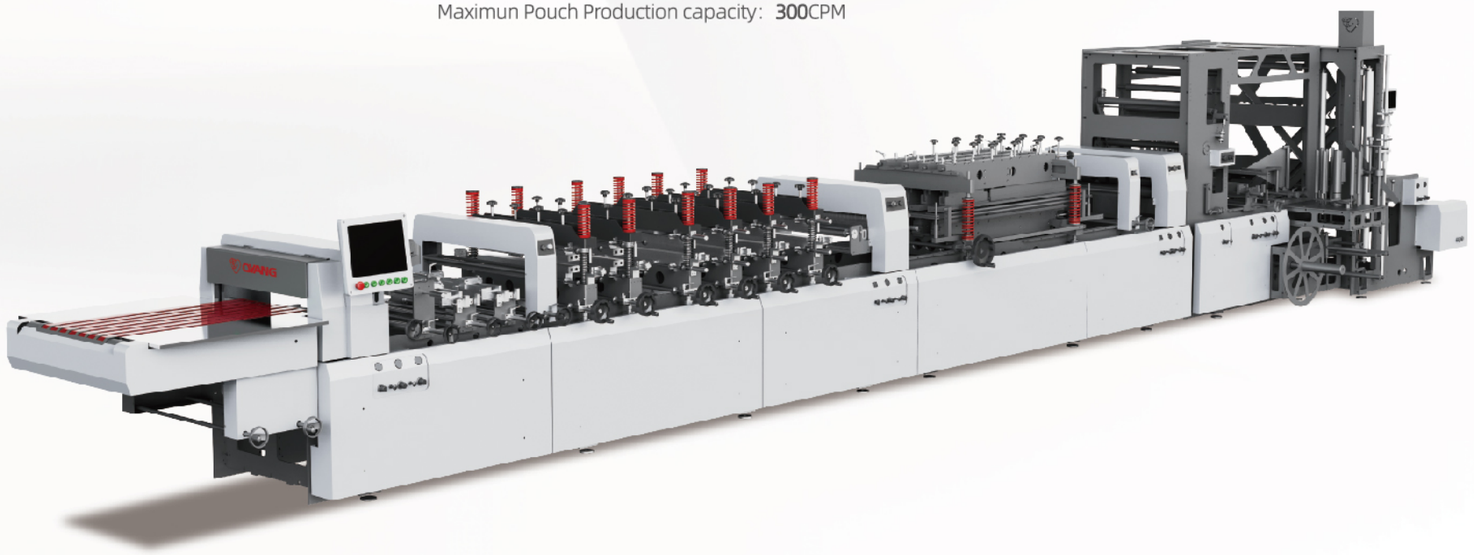
Technical Parameters

Applicable Range Of Material	Various laminated films
Roll Size	Main film/maximum width: **1200**mm、The maximum diameter:ϕ**800**mm Bottom Film-maximum width: **150**mm、The maximum diameter:ϕ**600**mm Maximum weight: **35**kgf
Unwinding Unit	Main Film/Horizontal Film Shaft Type-M Plate Method-Tension Controlled Powder Brake Bottom Film/Horizontal Film Shaft Type-Delta Plate Method-Tension Controlled Powder Brake
Control System	PLC control method
Film Feeding Mechanism	**3** AC servo motors traction system (can be increased or decreased according to the optional functions) *All kinds of pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark with colour mark sensor for tracking and positioning
Heat Sealer Vertical Movement Mechanism	AC servo motor centralized drive system (with heat sealing opening and closing time setting function)
Pouch Production Capacity	<Three-side-seal pouch>Maximum speed **300** CPM, productivity depends on the material; Maximum unwind speed:**45**m/minute <Standing pouch> Maximum speed **240**CPM, productivity depends on the material; Maximum unwind speed: **30**m/minute
Equipment Power	Standard Configuration: Feed AC Servo Motor 3*2.0kW=**6.0**kW; Heat-Seal AC Servo Motor 1*5.0kW=**5.0**kW; Unwinding Motor 1*0.4kW=**0.4**kW; Longitudinal Seal Heater 4*6.0kW=**24.0**kW; Cross Seal Heater 4*6.0kW=**24.0**kW; Control System and Other Components 1*1.0kW=**1.0**kW; Total (**380**V/**50**Hz)**60.4**kW Optional Configuration: Waste Edge Rewinder 1*0.3kW=**0.3**kW Required Air Pressure: **0.6**Mpa(6Kgf/cm²) Required Cooling Water:Approx. **15** L/min
Area For Installation/equipment Weight	About **2.1**m*1**2.1**m/About **7.0**t
Optional Devices	● Double feeding device ○ Puncher module (various) ● Puncher bracket ○ Rounding device ○ Thickness detection device ○ Double cutting blade device ○ Feeding auxiliary device ● Waste edge winding machine

*Pouch making capacity varies depending on the material and thickness of the film

Production Capacity

Maximun Pouch Production capacity: **300**CPM



OYANG 650SL

High speed zipper pouch making machine

Pouch Size and Pouch Shape

Three Side Seal pouch (Longitudinal Making)

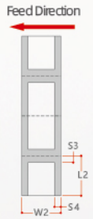
L1	pouch length	2 times of heat sealing/Max **300**mm 1 time of heat sealing/Max **500**mm
W1	pouch width	**75**mm~**600**mm
S1	heat sealing width	Max **50**mm
S2	heat sealing width	Max **25**mm

*The maximum feed length is controlled by the length of the heater. When the feed size is above 300, longitudinal sealing only needs to be done once. If vertical sealing is required twice, a double feeding device is required. Feed direction -Longitudinal four-row bag making Sample bag display

Three Side Seal pouch (Horizontal Making)

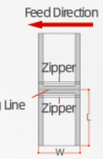
L2	pouch length	**50**~**600**mm
W2	pouch width	2 times of heat sealing/Max **300**mm 1 time of heat sealing/Max **500**mm
S3	heat sealing width	Max **25**mm
S4	heat sealing width	Max **25**mm

*The maximum bag width is controlled by the configuration of the transverse heater and the effective length of the transverse heater frame. Feed direction -Transverse four-row bag making

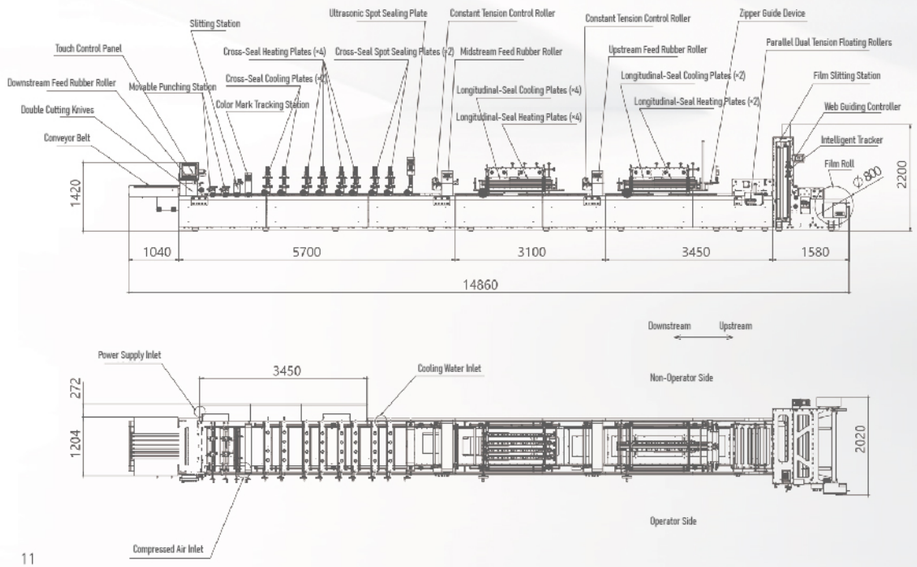


Zipper pouch making (Also available in one row)

L1	pouch length	**120**~**300**mm (when making bags in 2 rows) **240**~**550**mm (when making bags in 1 row)
W1	pouch width	**60**mm~**300**mm



产品尺寸图 Product Dimensions



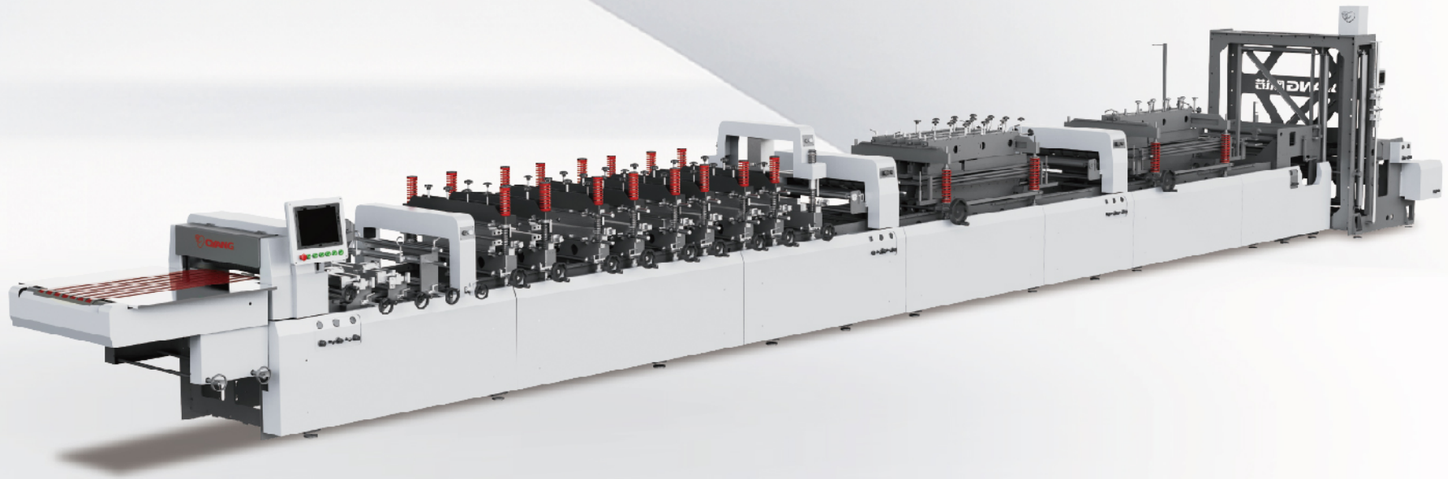
Technical Parameters

Applicable Range Of Material	Various laminated films
Roll Size	Main film/maximum width: **1200**mm、 The maximum diameter:ϕ**800**mm (Same size as standard three side seal bag making)
Unwinding Unit	Main film/horizontal film shaft type·M plate type·Tension control magnetic powder brake
Control System	PLC control method
Film Feeding Mechanism	**3** AC servo motor traction system (can be increased or decreased according to the optional function) *Various pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark with colour mark sensor for tracking and positioning.
Heat Sealer Vertical Movement Mechanism	AC servo motor centralized drive system (with heat sealing opening and closing time setting function)
Pouch Production Capacity	<Three-side-seal pouch>Maximum speed **300** times (segments)/minute, productivity depends on the material; Maximum unwind speed:**45**m/minute <Standing pouch > Maximum productivity: **240** CPM Maximum unwinding speed: **30**m/min
Equipment Power	Standard Configuration: Feed AC Servo Motor 3*2.0kW=**6.0**kW; Heat-Seal AC Servo Motor 1*5.0kW=**5.0**kW; Unwinding Motor 1*0.4kW=**0.4**kW; Longitudinal Seal Heater 6*6.0kW=**36.0**kW; Cross Seal Heater 6*6.0kW=**36.0**kW; Control System and Other Components 1*1.0kW=**1.0**kW; Total (380V/50Hz)**84.4**kW Optional Configuration: Waste Edge Rewinder 1*0.3kW=**0.3**kW Required Air Pressure: **0.6**Mpa(6Kgf/cm²) Required Cooling Water:Approx. **15**L/min
Area For Installation/equipment Weight	About **2.1**m*__14.9__m/About **8.2**t
Optional Devices	● Double feeding device ○ Puncher module (various) ● Puncher bracket ○ Rounding device ○ Thickness detection device ○ Double cutting blade device ○ Feeding auxiliary device ● Waste edge winding machine

*Pouch making capacity varies depending on the material and thickness of the film
*Optional devices other than the above can be designed and produced according to customer requirements

Production Capacity

Maximun Pouch Production capacity: **300**CPM



OYANG 650SZL

High Speed Standing pouch with zipper making machine

Pouch Size and Pouch Shape

Three Side Seal pouch (Longitudinal Making)

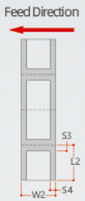
L1	pouch length	2 times of heat sealing/Max **300**mm 1 time of heat sealing/Max **500**mm
W1	pouch width	**75**mm~**600**mm
S1	heat sealing width	Max **50**mm
S2	heat sealing width	Max **25**mm

*The maximum feed length is controlled by the length of the heater. When the feed size is above 300, longitudinal sealing only needs to be done once. If vertical sealing is required twice, a double feeding device is required.
Feed direction -Longitudinal four-row bag making Sample bag display

Three Side Seal pouch (Horizontal Making)

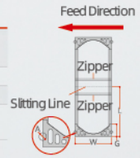
L2	pouch length	**50~600**mm
W2	pouch width	2 times of heat sealing/Max **300**mm 1 time of heat sealing/Max **500**mm
S3	heat sealing width	Max **25**mm
S4	heat sealing width	Max **25**mm

*The maximum bag width is controlled by the configuration of the transverse heater and the effective length of the transverse heater frame. Feed direction -Transverse four-row bag making

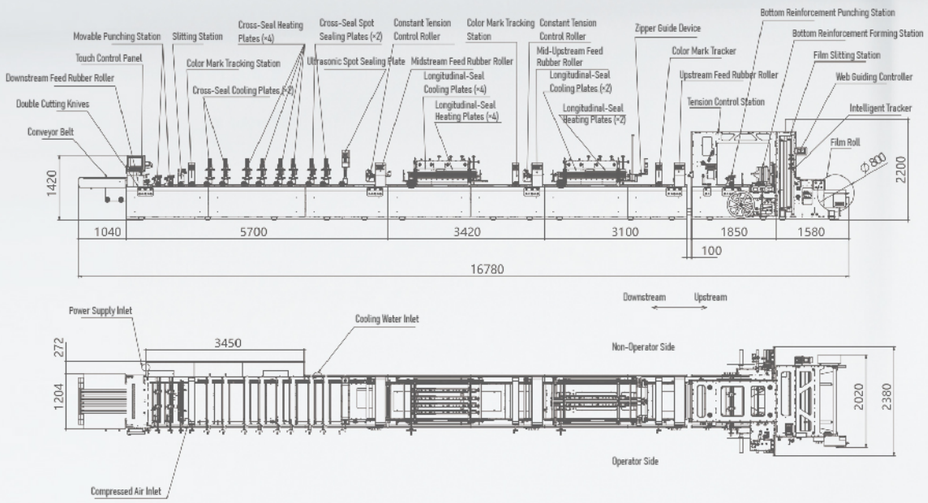


Standing pouch with zipper making (Also available in one row)

L1	pouch length	**120~290**mm (when making bags in 2 rows) **240~580**mm (when making bags in 1 row)
W1	pouch width	**60**mm~**250**mm
G	bottom edge depth	**20~45**mm(70mm)
A		ϕ**15**mm
Bottom punch diameter I standard		



Product Dimensions



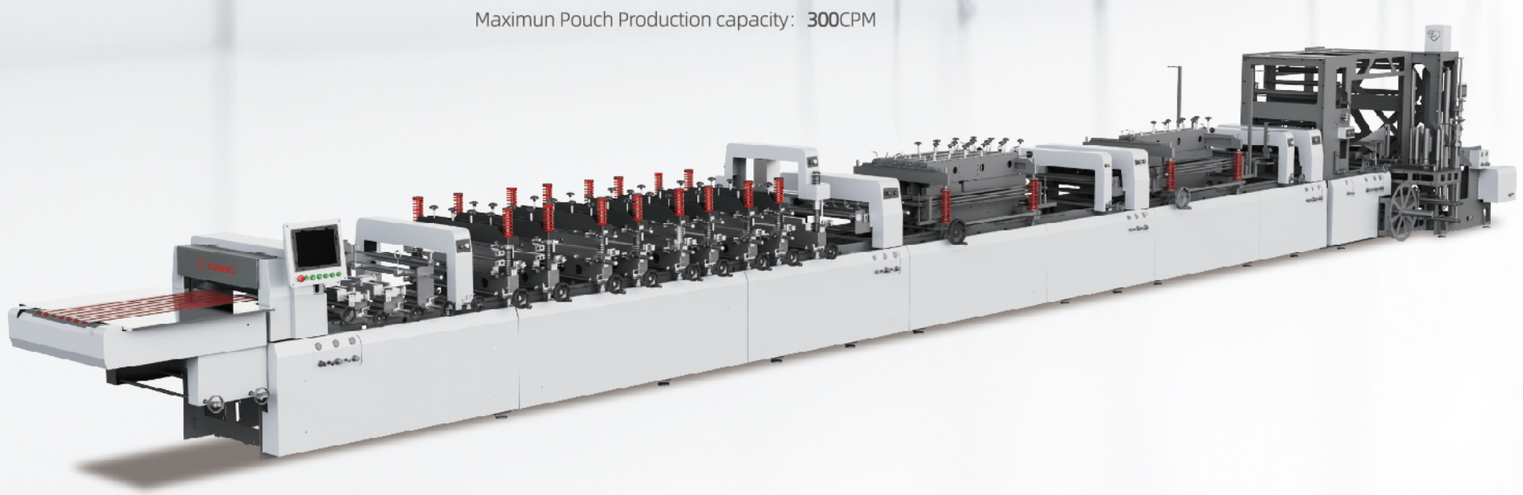
Technical Parameters

Applicable Range Of Material	Various laminated films
Roll Size	Main film/maximum width: **1200**mm、 The maximum diameter:ϕ**800**mm Substrate/maximum width: **150**mm、 The maximum diameter:ϕ**600**mm Maximum weight: **35**kgf
Unwinding Unit	Main film / Horizontal air shaft, loss-in-energy brake, tension control system with magnetic powder brake Gusset film / Horizontal air shaft, tension control system with magnetic powder brake
Control System	PLC control method
Film Feeding Mechanism	4 AC servo motor traction system (can be increased or decreased according to the optional function) *Various pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark with colour mark sensor for tracking and positioning
Heat Sealer Vertical Movement Mechanism	AC servo motor centralized drive system (with heat sealing opening and closing time setting function)
Pouch Production Capacity	<Three-side-seal pouch>Maximum speed **300** CPM, productivity depends on the material; Maximum unwind speed:**45**m/minute <Three-side-seal pouich with zipper>Maximum speed **240** CPM, productivity depends on the material; Maximum unwind speed: **30**m/minute <Standing pouch with zipper>Maximum speed **200** CPM, productivity depends on the material: Maximum unwind speed: **30**m/minute <Standing pouch> Maximum speed **240** CPM, productivity depends on the material; Maximum unwind speed: **30**m/minute
Equipment Power	Standard Configuration: Feed AC Servo Motor 4*2.0kW=**8.0**kW; Heat-Seal AC Servo Motor 1*5.0kW=**5.0**kW; Unwinding Motor 1*0.4kW=**0.4**kW; Bottom Film Feeding Motor 1*0.2kW=**0.2**kW; Longitudinal Seal Heater 6*6.0kW=**36.0**kW; Cross Seal Heater 6*6.0kW=**36.0**kW; Control System and Other Components 1*1.0kW=**1.0**kW; Total (**380**V/**50**Hz)**86.6**kW Optional Configuration: Waste Edge Rewinder 1*0.3kW=**0.3**kW Required Air Pressure: **0.6**Mpa(6Kgf/cm²) Required Cooling Water:Approx. **15**L/min
Area For Installation/equipment Weight	About **2.4**m*__16.8__m/About **9.5**t
Optional Devices	● Double feeding device ○ Puncher module (various) ● Puncher bracket ○ Rounding device ○ Thickness detection device ○ Double cutting blade device ○ Feeding auxiliary device ● Waste edge winding machine

*Pouch making capacity varies depending on the material and thickness of the film
*Optional devices other than the above can be designed and produced according to customer requirements

Production Capacity

Maximun Pouch Production capacity: **300**CPM



OYANG 650SZLL

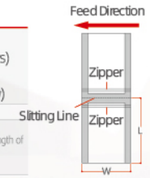
High speed multifunctional pouch making machine

Pouch Size and Pouch Shape

2-row pouch making with opening and closing strips

L1	pouch length	120~300mm (when making bags in 2 rows) 240~550mm (When making bags in 1 row)
W1	pouch width	60mm~300mm

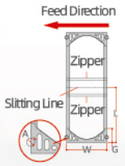
*The maximum bag width is controlled by the configuration of the cross heater and the effective length of the cross heater base frame.



Standing pouch with zipper 2-row making

L1	pouch length	120~325mm (When making bags in 2 rows) 240~650mm (When making bags in 1 row)
W1	pouch width	60mm~250mm
G	bottom edge depth	20~45 mm
A		ф15
Bottom hole diameter standard		

*The maximum bag width is controlled by the configuration of the cross heater and the effective length of the cross heater frame.



Standing pouch with opening and closing strips Folding one row bag making

W	pouch width	Max 350mm
L	pouch high	Max 650-G
G	bottom edge depth	Max 100mm

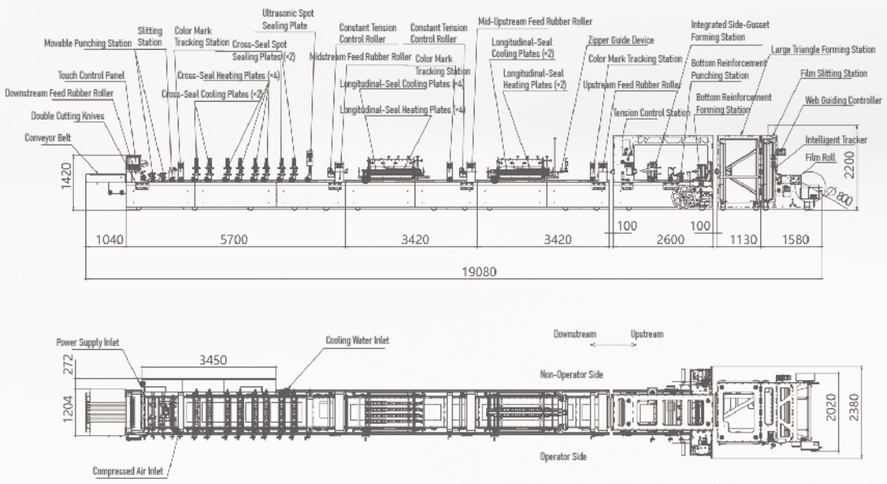
*The height of the bag varies depending on the presence or absence of the zipper and the presence or absence of the bottom seal.

Standing pouch with opening and closing strips Folding one-row bag making

W	pouch width	Max 350mm
L	pouch high	Max 650-G

*The height of the bag varies depending on the presence or absence of the zipper and the presence or absence of the bottom seal.

Product Dimensions



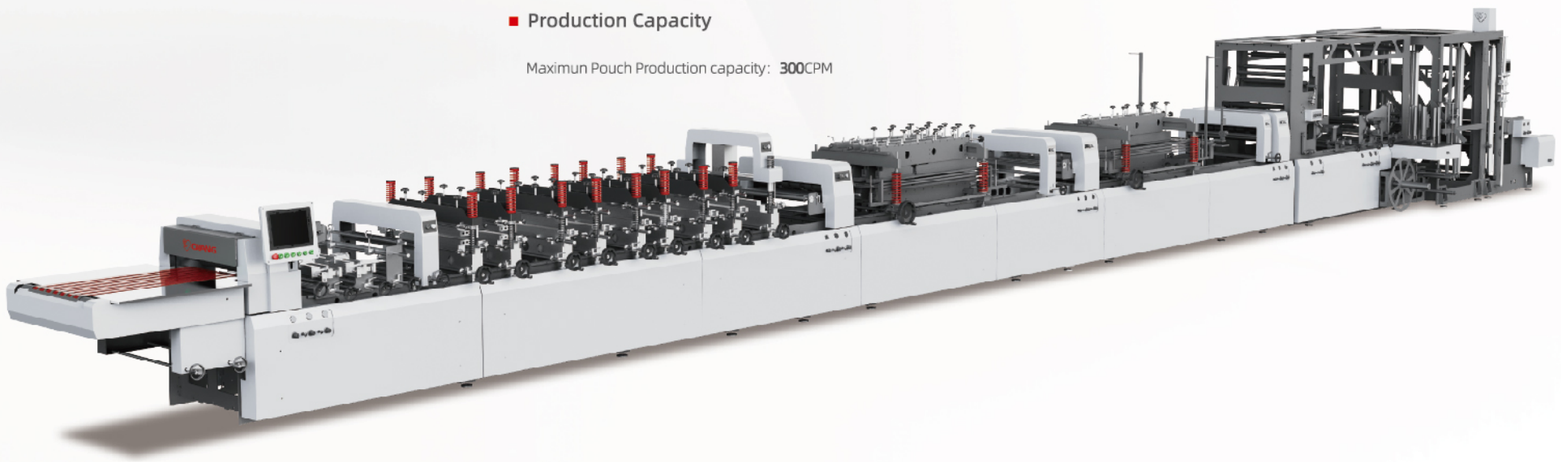
Technical Parameters

Applicable Range Of Material	Various laminated films
Roll Size	Main film/maximum width: 1300mm、 The maximum diameter:ф800mm
Unwinding Unit	Horizontal film shaft type, M plate type, tension control magnetic powder brake
Control System	PLC control method
Film Feeding Mechanism	4 AC servo motor traction system (can be increased or decreased according to the optional function) Various pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark with colour mark sensor for tracking and positioning.
Heat Sealer Vertical Movement Mechanism	AC servo motor centralized drive system (with heat sealing opening and closing time setting function)
Pouch Production Capacity	<Three-side-seal pouch>Maximum speed 300 CPM, productivity depends on the material; Maximum unwind speed:45m/minute <Three-side-seal pouch with zipper >Maximum speed 240 CPM, productivity depends on the material; Maximum unwind speed: 30m/minute <Standing pouch with zipper >Maximum speed 200 CPM, productivity depends on the material; Maximum unwind speed: 30m/minute <Standing pouch with zipper> Maximum speed 240 CPM, productivity depends on the material; Maximum unwind speed: 30m/minute <Conjoined standing pouch> Maximum speed 300 times (segments)/minute, productivity depends on the material; Maximum unwind speed: 45m/minute
Equipment Power	Standard Configuration: Feed AC Servo Motor 4*2.0kW=8.0kW; Heat-Seal AC Servo Motor 1*5.0kW=5.0kW; Unwinding Motor 1*0.4kW=0.4kW; Bottom Film Feeding Motor 1*0.2kW=0.2kW; Longitudinal Seal Heater 6*6.0kW=36.0kW; Cross Seal Heater 6*6.0kW=36.0kW; Control System and Other Components 1*1.0kW=1.0kW; Total (380V/50Hz)86.6kW Optional Configuration: Waste Edge Rewinder 1*0.3kW=0.3kW Required Air Pressure: 0.6Mpa(6Kgf/cm²) Required Cooling Water:Approx. 15L/min
Area For Installation/equipment Weight	About 2.4m*19.1m/About 10.2t
Optional Devices	● Double feeding device ○ Puncher module (various) ● Puncher bracket ○ Rounding device ○ Thickness detection device ○ Double cutting blade device ○ Feeding auxiliary device ● Waste edge winding machine

*Pouch making capacity varies depending on the material and thickness of the film
*Optional devices other than the above can be designed and produced according to customer requirements

Production Capacity

Maximun Pouch Production capacity: 300CPM



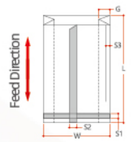
OYANG 650Z

High speed center press seal pouch making machine

Pouch Size and Pouch Shape

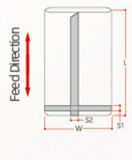
Folding pouch making

W	Pouch width	200mm~630mm-2G
L	Pouch length	>350mm
G	Fold in width	30~140mm
S1	Bottom heat sealing width	5~50mm
S2	Center cover wide	8~15mm
S3	Folding and heat sealing width	5~7mm



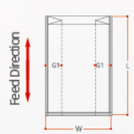
Flat Pouch making

W	Pouch width	200mm~630mm
L	Pouch length	>350mm
S1	Bottom heat sealing width	5~50mm
S2	Center cover wide	8~15mm

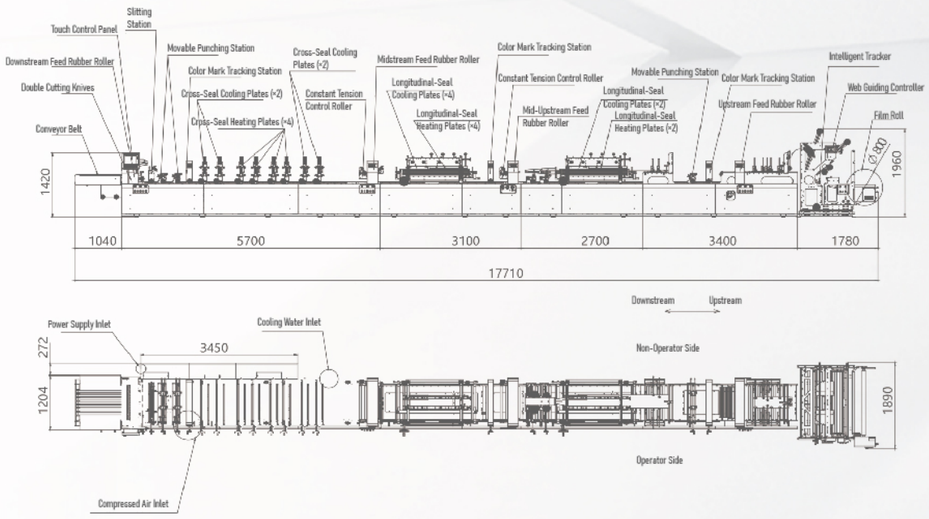


Quad Seal Pouch Making

W	Pouch width	150~450mm max 420mm
L	Pouch length	>350mm
G1	bottom edge depth	30~70mm



Product Dimension



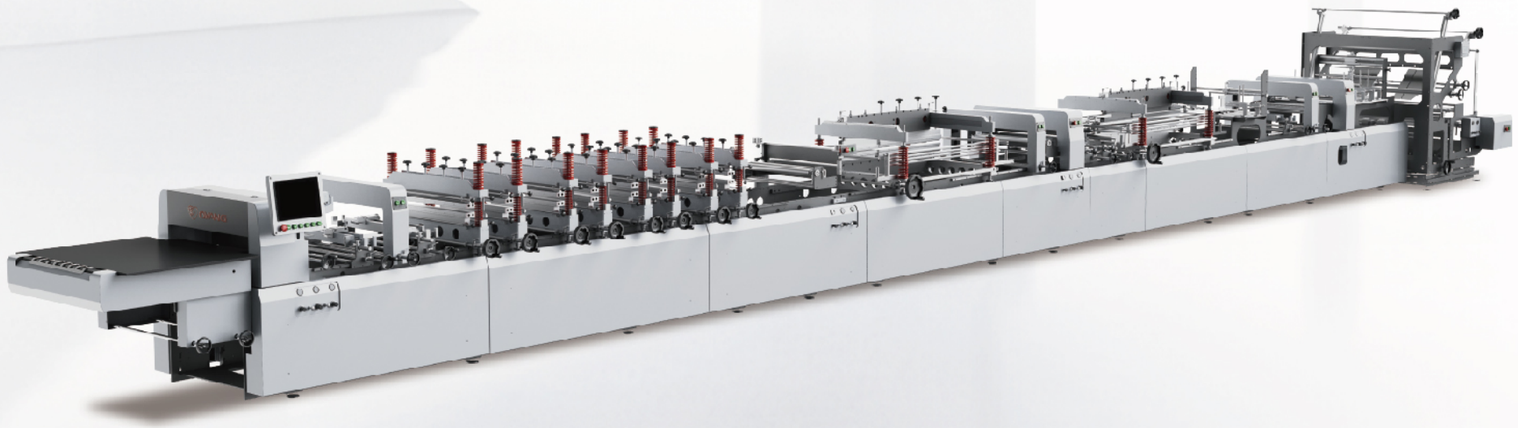
Technical Parameters

Applicable Range Of Material	Various laminated films
Roll Size	Main film/maximum width: 1300mm、 The maximum diameter:ϕ800mm
Unwinding Unit	Gusset film/horizontal air-rising shaft, tension control system with magnetic powder brake
Control System	PLC control method
Film Feeding Mechanism	3 AC servo motors traction system (can be increased or decreased according to the optional function) * Various pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark with colour mark sensor for tracking and positioning
Heat Sealer Vertical Movement Mechanism	AC servo motor centralized drive system (with heat sealing opening and closing time setting function)
Pouch Production Capacity	<Center press seal pouch>The maximum speed is 240 CPM, and the productivity depends on the material; Maximum unwinding speed: 30m/min <Four side seal pouch>The maximum speed is 240 CPM, and the productivity depends on the material; Maximum unwinding speed: 30m/min
Equipment Power	Standard Configuration: Feed AC Servo Motor 3*2.0kW=6.0kW; Heat-Seal AC Servo Motor 1*5.0kW=5.0kW; Unwinding Motor 1*0.4kW=0.4kW; Longitudinal Seal Heater 4*6.0kW=24.0kW; Cross Seal Heater 6*6.0kW=36.0kW; Control System and Other Components 1*1.0kW=1.0kW; Total (380V/50Hz)72.4kW Optional Configuration: Waste Edge Rewinder 1*0.3kW=0.3kW Required Air Pressure: 0.6Mpa(6Kgf/cm²) Required Cooling Water:Approx. 15 L/min
Area For Installation/equipment Weight	About 1.9m*17.7m/About 8.9t
Optional Devices	● Double feeding device ○ Puncher module (various) ● Puncher bracket ○ Rounding device ○ Thickness detection device ○ Double cutting blade device ○ Feeding auxiliary device ● Waste edge winding machine

*Pouch making capacity varies depending on the material and thickness of the film
*Optional devices other than the above can be designed and produced according to customer requirements

Production Capacity

Maximun Pouch Production capacity: 240CPM

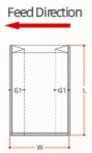


OYANG 650QSB

Flat bottom pouch making machine

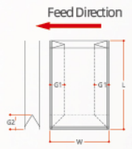
Pouch Size and Pouch Shape

Quad Seal Pouches		
W	pouch width	100~300mm 100~300mm (no skip function)
L	pouch length	180mm~650mm
G1	bottom edge depth	50~90mm



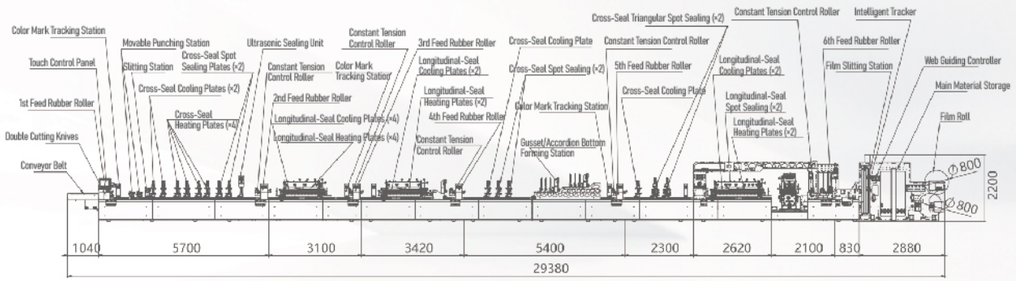
Quad Seal Pouch + Zipper		
W	pouch width	100~300mm 100~300mm (no skip function)
L	pouch length	180mm~650mm
G1	bottom edge depth	50~90mm

Flat Bottom Box Pouch		
W	pouch width	100~300mm 100~300mm (no skip function)
L	pouch length	180mm~650mm
G1	bottom edge depth	50~90mm
G2	bottom edge depth	50~115mm



Flat Bottom Box Pouch + Zipper		
W	pouch width	100~300mm 100~300mm (no skip function)
L	pouch length	180mm~650mm
G1	bottom edge depth	50~90mm
G2	bottom edge depth	50~115mm

Product Dimensions



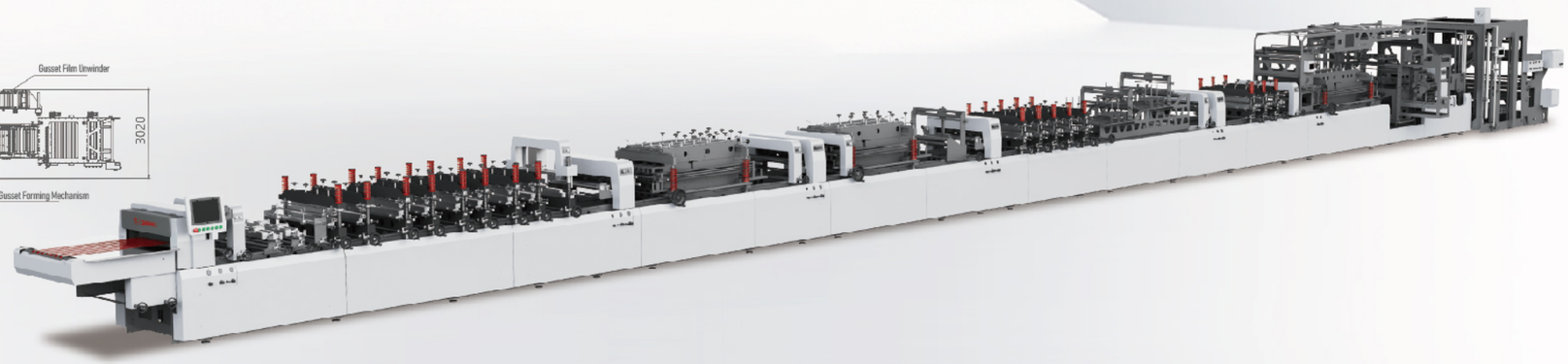
Technical Parameters

Applicable Range Of Material	Various laminated films
Roll Size	Main film/maximum width: **1300**mm, maximum diameter: **800**mm Gusset film/maximum width: **330**mm, maximum diameter: **300**mm
Unwinding Unit	Main film/horizontal pneumatic expansion shaft, power-off brake, tension control system with magnetic powder brake Gusset film/horizontal pneumatic expansion shaft, tension control system with magnetic powder brake
Control System	PLC control method
Film Feeding Mechanism	6 AC servo motors traction system (can be increased or decreased according to the optional functions) *Various pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark with colour mark sensor for tracking and positioning.
Heat Sealer Vertical Movement Mechanism	AC servo motor centralized drive system (with heat sealing opening and closing time setting function)
Pouch Making Capacity	< Flat bottom pouch with zipper>The maximum speed is **120** CPM, and the productivity depends on the material; Maximum unwinding speed: **25**m/min < Quad seal pouch>The maximum speed is **120** CPM, and the productivity depends on the material; Maximum unwinding speed: **25**m/min
Equipment Power	Main Unit: Feed AC Servo Motor 6*2.0kW=**12.0**kW; Heat-Seal AC Servo Motor 1*5.0kW=**5.0**kW; Unwinding Variable-Frequency Motor 2*0.4kW=**0.8**kW; Longitudinal Seal Heater 8*6.0kW=**48.0**kW; Cross Seal Heater 6*6.0kW=**36.0**kW; Spot Sealing Heater 4*1.0kW=**4.0**kW, 2*2.0kW=**4.0**kW; Control System and Other Components 2*1.0kW=**2.0**kW Gusset Unit: Feed AC Servo Motor 1*1.5kW=**1.5**kW; Feeding AC Servo Motor 1*0.4kW=**0.4**kW; Longitudinal Travel AC Servo Motor 1*1.0kW=**1.0**kW; Longitudinal Travel AC Servo Motor 1*0.75kW=**0.75**kW; Unwinding Variable-Frequency Motor 2*0.2kW=**0.4**kW Total (**380**V/**50**Hz)**115.85**kW Optional Configuration: Waste Edge Rewinder 1*0.3kW=**0.3**kW Required Air Pressure: **0.6**Mpa(6Kgf/cm²) Required Cooling Water: Approx. **15** L/min
Area For Installation/Equipment Weight	About **3.1**m×**29.4**m/About **16.8**t
Optional Devices	● Double feeding device ○ Puncher module (various) ● Puncher bracket ○ Rounding device ○ Thickness detection device ○ Double cutting blade device ○ Feeding auxiliary device ● Waste edge winding machine

*Pouch making capacity varies depending on the material and thickness of the film
*Optional devices other than the above can be designed and produced according to customer requirements

Production Capacity

Maximun Pouch Production capacity: **120**CPM

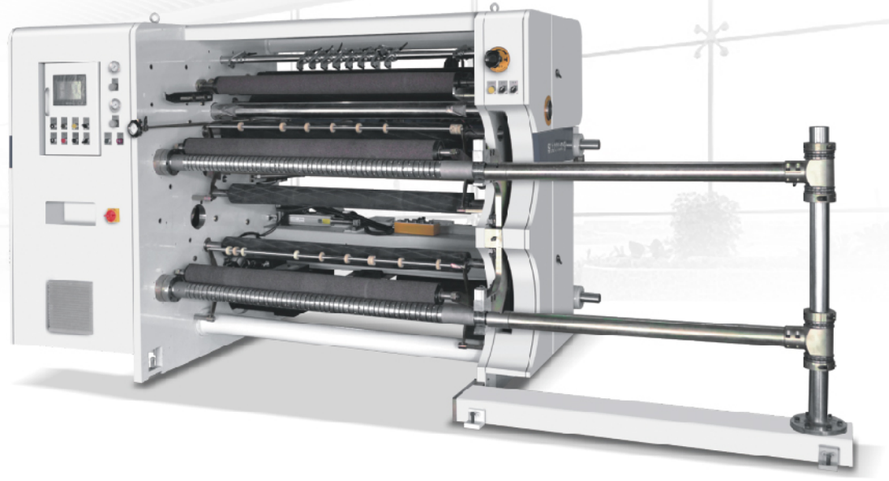


ONL-SL

ZSFQ-Computer High-speed Slitting and Rewinding Machine(adhisive slitting machine)

Performance And Characteristics	Machine suitable many kinds of jumbo roll materials,such as adhesive stickers/PVC/PET/Release paper /breathable film/Pearlized BOPP.The machine adopts three servo motors synchronous control、automatic tension,central surface rewinding.The machine use frequency converter adjust speed motor,it can keep stable operation when speedup.It adopts PLC autometer count,automatic alarm;The rewinding adopts A、B slip shaft structures(Air shaft can be choosed).The unwinding adopts ultrasonic correcting edge position.Circular /flat knife cut the materials.The waste edge uses high pressure air blower to discharge.Hydraulic shaftless loading structure.Loading rock,material unloading convenience.

Model No.	F1300	F1600
Maximum Width Of Unwinding	1300mm	1600mm
Maximum Diameter Of Unwinding	ϕ800mm(1400mm)	ϕ800mm(1400mm)
Minimum width Of Slitting	30mm	30mm
Maximum Diameter Of Winding	ϕ600mm	ϕ600mm
Speed of Slitting	80-400m/min	80-400m/min
Power Supply	380V/50hz 21kw	380V/50hz 27kw
Size And Weight	3500kg 2050x3000x1720mm	4000kg 2050x3300x1720mm



ON-DL- 3125F

Drying Laminating Coating Machine

Model No.	1050mm/1300mm
Material width	1050mm/1300mm
Max. Lamination Speed	450m/min
Adhesive quantity	1.0~5g/m²

NOTE