



INDUSTRY IS KEEPING CHANGE
BECAUSE OF US
行业因我们而改变

ON THE WAY
TO GREEN



浙江欧诺机械科技股份有限公司
ZHEJIANG OUNUO MACHINERY TECH. CO.,LTD

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CE ISO9001:2008



Ounuo People
Keep
Innovation
for Enviromental
Responsibility

我们欧诺人为了
环保事业不断地创新

在坚持中选择创新
在创新中寻找快乐
在快乐中突破自我
Select Innovation in Unremitting
Find Happiness from Innovating
Breakthrough Myself Within Happiness

董事长 - 欧阳锡聪
Chairman - David Ouyang

FOR NOW AND FOR FUTURE

MAKE MORE
MEANINGFUL CHANGES

为现在与未来
做出更有意义的改变

ON THE WAY
TO GREEN

使命
Mission

行业因我们而改变
Industry Is Keeping Change
Because Of Us

愿景
Vision

繁荣生态，
助力合作伙伴成为细分行业第一，
包装出更美好的世界

Prosperous Ecosystem,
Empowering Partners To Top Their Niches,
Packaging A Better World.

价值观
Values

以客户价值为中心、以奋斗者为本、
崇尚行动、刨根问底、最高标准、
赢得信任、达成业绩

Customer value as the core, strivers as the foundation,
advocating action, getting to the root of things,
highest standards, winning trust, achieving performance.

为了我们地球和行业的可持续性发展，
欧诺提供包装印刷全产业链解决方案。
更智能的设备，
更环保的材料，
更科学的工艺流程和企业管理体系。

For sustainable development of our
world and industry, Ounuo provide
full solution for packing and printing industry.
More intelligent equipment
More Eco material
More efficient process and management.

KEEP

INNOVATING

STRIVE TO PROVIDE

NEW SOLUTIONS **不断地革新
努力提供新的解决方案**

只有超越一己一时一地, 坚持以用户为本、与同道为伍、向未来而行, 欧诺才能可持续地创造价值, 实现更好的我们和世界。

Only by transcending one's own, Insist on the user-oriented, with the same way, to the future, Onnuo can create value sustainably, To achieve a better us and a better world.

1

只为每款新产品的诞生
以及每一个满意的微笑
For The Birth Of Every New Product,
And For Every Smile Of Satisfaction.

200+

名工程师
Engineer

100,000,000+

研发资金投入
R&D investment

100,000

个小时工作时间
Hourly Working Hours

10,000

次产品测试
Sub-Product Test

欧诺让梦想持续前行
全新数字化工厂
为您提供更全面的服务

Qunuo Let The Dream Move Forward,
Brand New Digitalized Factory Plant To Provide You With
More Comprehensive Service.



TOP BRAND

**CHANGES
THE WORLD**

世界级绿色印包智效专家

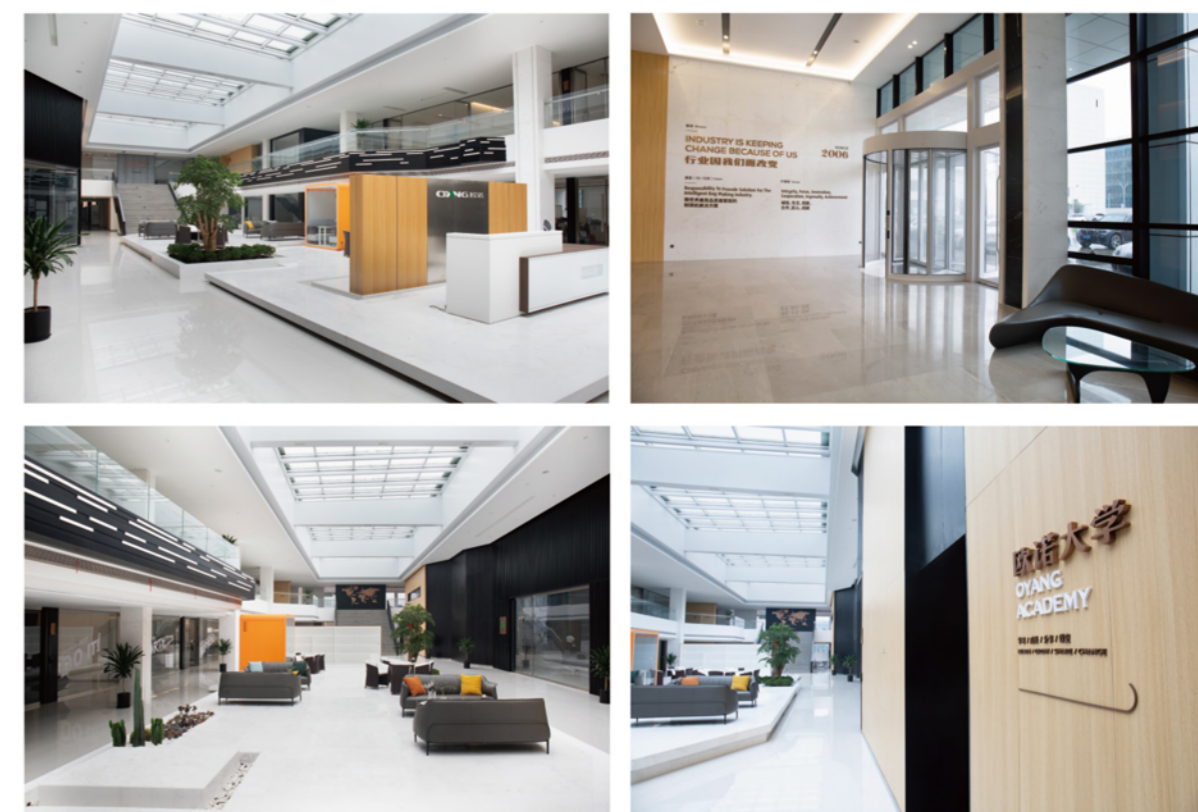
—浙江欧诺机械科技股份有限公司

GLOBAL LEADER IN SMART & SUSTAINABLE PACKAGING

—Zhejiang Ounuo Machinery Tech. Co.,Ltd.

浙江欧诺机械科技股份有限公司聚焦包装印刷行业的研发、生产及整体解决方案提供，主营无纺布制袋机、纸袋机、印后设备(模切机)、凹版印刷机、纸模塑设备等。以市场需求为导向、科技创新为驱动，挖掘市场隐性需求，研发创新产品，凭借技术突破创造产业新价值，实现技术与市场的深度融合。

Zhejiang Ounuo Machinery Tech. Co.,Ltd focuses on R&D, manufacturing and total solutions for the packaging and printing industry, including nonwoven bag making machines, paper bag making machines, post-press equipment (die-cutting machines), rotogravure printing machines, paper moulding machines, etc. Driven by market demand and technological innovation, we identify hidden market needs, develop innovative products, create new industrial value through technological breakthroughs, and deeply integrate technology with the market.





WE HAVE A GREAT DREAM

我们有一个伟大的梦想
为行业提供智能智造制袋印刷包装工厂整套解决方案



我们的研发队伍将先进的理念融入实践，并成功地应用于相关设备，优秀的产品质量与性能源于我们长期不断地测试和改进。我们所有的产品均超过相关行业标准。
Our R&D team merges the advanced philosophy to practice and succeeds in applying to the related products. The excellent quality and performance of our product originates from our long-term and continuous test and improvement. All our products are better than the relevant industry standards.

欧诺成长之路

Company
Development Road

STARTING 从这里开始了解我们... TO

KNOW US FROM HERE

秉承“节能、环保、高效”的理念
引领行业的发展。
It's conception of energy saving, eco-friendly and
efficiency, which still lead to develop industry.

2006~2010

欧诺智造-萌芽期

2006

我们从这里开始
We Start From Here

2008

中国颁布限塑令
China Issue The Plastic Ban

迎来第一个世界级大客户
We Get The First Of
Our International Customer



2010

投资百万租赁厂房
Invest 1 Million For Factory Lease

建立欧诺品牌
We Found Ounuo Brand



2011~2019

欧诺智造-成长期

2011

开拓四川酒业市场
We Open The Wine Packing
Market In Sichuan Province

组建强大的团队,感受到学习的力量
We Organize Our Professional And
Strong Work Team, We Keep Learning,
We Keep Changing

2012

拥有自己的现代化工厂
In-House,
Modern Production Plant

成为无纺布制袋机行业领导者
Became A Leader Of Non Woven
Bag Making Machine Industry



2016

全新的厂房,更大,更专业
Brand-new Plant -larger,
More Professional

拥有 CNC 加工中心,
更加注重细节控制品质
Precision-centric Manufacturing With
CNC Machining Centers,
Ensuring Quality From The Ground Up



2020~2024

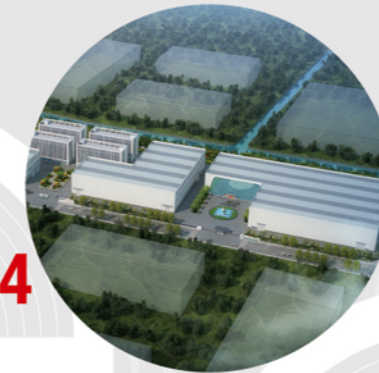
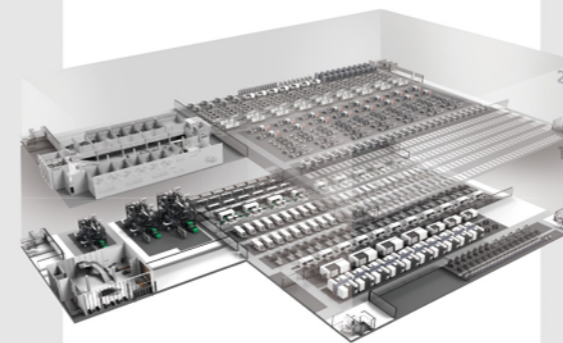
欧诺智造-发展期

2020

全新厂区,重新启航
Digitalized Factory

2021

日本高精度加工中心投入使用
助力无纺布行业发展
Japanese High-Precision
Machining Centers Advancing
Nonwoven Industry Standards



2025~

欧诺智造-腾飞期

2025

13 万平方米数字化厂区
投入使用
130000m² digitalized
factory put into use



PIONEERING AND ENTERPRISING

IS OUR NATURE **开拓进取 是我们的天性**



450+ 项专利

至今拥有450多项专利（其中100多项发明专利）持续增加中

We have total 450+ patents (including 100+ invention patents) more patents are under processing



ISO 9001:2015
ISO 9001:2008

国际质量体系认证
International Quality System Certification

国际质量管理认证
International Quality Management Certification



GB/T 24001-2004
ISO 14001:2004

环境管理体系认证
National High-Tech Enterprise



CE 认证
CE certification

LVD201211005 MD201211005
LVD201211004 MD201211004



国家高新技术企业
National High-Tech Enterprise

HONOR AND QUALIFICATION

2025年公司所获荣誉： Corporate Honors in 2025



2025年2月荣获
省级数字化车间
Feb 2025
Provincial-level Digital Workshop



2025年7月荣获
浙江省制造精品
July 2025
Awarded "Zhejiang Manufacturing Excellence" Products



浙江省包装装备
重点企业研究院
Zhejiang Provincial Key Enterprise
Research Institute for Packaging Equipment



2025年8月荣获
温州市绿色低碳工厂
Aug 2025
Wenzhou Municipal Green
and Low-Carbon Factory



2025年8月荣获
工信部5G工厂名录
Aug 2025
MIIT's Official List of 5G Factories



2025年10月荣获
国家专精特新“小巨人”
Oct 2025
National-Level "Little Giant" Enterprise
(Specialized, Sophisticated, Differential and Innovative)



2025年12月荣获
浙江省制造业单项冠军
Dec 2025
Zhejiang Provincial Market Leader
in a Niche Manufacturing Sector



2025年12月荣获
浙江省5G全连接工厂
Dec 2025
5G Fully Connected Factory
(Zhejiang Provincial Pilot/Demonstration Project)



2025年12月荣获
浙江省企业技术中心
Dec 2025
Zhejiang Provincial Enterprise
Technology Center



浙江省内首台(套)装备
Provincially Designated
"First-of-its-Kind" Equipment (Set) in Zhejiang



2025年11月荣获
温州市首台(套)装备
Nov 2025
Provincially Designated
"First-of-its-Kind" Equipment (Set) in Wenzhou



2025年11月荣获
2024年度中国包装百强企业-
包装印刷设备前10名企业
Nov 2025
China's Top 100 Packaging Enterprises 2024- Top 10
Enterprises in Packaging & Printing Equipment



2025年10月荣获
包装行业科学技术奖 三等奖
(无纺布立体袋成型理袋一体机
关键技术与产业化)
Oct 2025
Third Prize, Packaging Industry Science
and Technology Award
(Key Technologies and Industrialization
of the Integrated)



2025年10月荣获
包装行业科学技术奖 三等奖
(全自动高速卷筒进料
一次成型纸袋机)
Oct 2025
Third Prize, Packaging Industry Science
and Technology Award (Fully Automatic
High-Speed Roll-Fed One-Step Paper
Bag Making Machine)



2025年12月荣获
浙江省节水型企业
Dec 2025
Zhejiang Water-Efficient Enterprise



2025年12月荣获
《无纺布制袋机》
行业标准牵头起草单位
Dec 2025
<<NONWOVEN BAG MAKING MACHINE>>
Leading Drafting Unit of the
Industry Standard

专业超前的研发能力
和强大的生产团队

Advanced R&D and powerful production capability

欧诺人始终坚持不断的创新和实践，汲取客户提供的宝贵意见。持续研发高效、节能的新产品。让每一位客户都能购买到优质、放心的设备。

Keep innovation and learning, continue to provide high efficient energy-saving quality products. Make sure our customer can get good quality products.

EXTREMELY LARGE SCALE

PRODUCTION ENVIRONMENT

极具规模的生产环境





MES系统

Mes System
 中国最先进的智能制造数字化加工中心，
 拥有高效的生产管理系统
 China's most advanced intelligent
 CNC center with Efficient MES



CNC PROCESS CENTER
高精度智能 数字化制造中心



日本马扎克 柔性生产线卧加
 Japanese Mazak Flexible Production Line
 Horizontal Addition

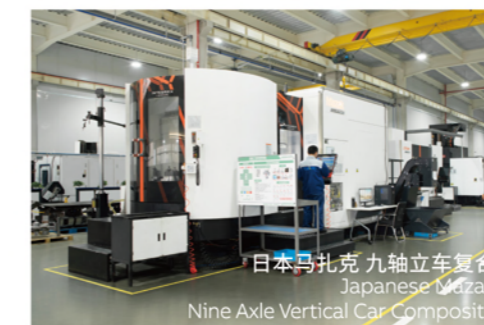


日本大隈
 Okuma, Japan

为了产品的最佳性能
 For the Best Performance

欧诺拥有领先的研发技术，智能的制造装备，标准化的车间管理，根据你的需要研发和生产，保证你的品质。

With the advanced research and development technology, intelligent manufacturing equipment, standardized workshop management, Ounuo is able to serve you qualified products based on your request.



日本马扎克 九轴立车复合
 Japanese Mazak
 Nine Axle Vertical Car Composite



日本马扎克 车铣复合
 Japanese Mazak
 Turning And Milling Composite

让我们一起 为环保事业做出贡献

Let's contribute for the
environment responsibility business together

更多系列
满足您的多变需求
More Series
Meet Your Changeable Needs

无纺布制袋机系列
Non-Woven Bag
Making Machine Series



原材料
(PP/RPET无纺布/
BOPP膜/纸/油墨/涂沫料等)
Raw Material
(PP/RPET Non Woven/
BOPP Film/Paper /Ink/
Coating Compound etc)



卷筒纸袋机系列
Roll feed paper bag
making machine series



软包制袋机
Pouch Machine



精品纸袋机系列
Luxury Paper Bag Making Machine



模切机系列
Die Cutting Machine



纸模塑设备
Paper Moulding Making
Machine Series



凹版印刷机系列
Rotogravure Printing Machine



TOGETHER

BRING SMALL BUT BEAUTIFUL CHANGES

加入我们一起努力
给世界带来微小而美好的改变!

扩展全球网络
构建最佳的供应体系

Expanding the global network

Build the best supply system

贴心服务 Close Service

在全球范围内贴近客户，共同研发，可靠的质量和全面的服务支持并不是空话，这更像是每天的必修课在提醒我们，要怀有饱满的热情为你解忧。

In the global market, it is no vain to conduct a heart-to-heart to the users and jointly research and develop, so we can supply you an around reliable service and support. This is just like the job we have to do every day, which requests us to be vigorous and passionate.

加强新的增长组合 Reinforcement of New Growth Portfolio

时代的变迁，科技的变化永无止境！欧诺机械以技术、品质、人性化设计和最完美的服务，让您得到最好的产品。

The change of times, the change of science and technology is endless! Ounuo machinery with technology, quality, humanized design and the most perfect service, let you get the best products.

提高产品交付能力 Enhancement of Project Delivery Capabilities

在未来，我们以卓越的有竞争力的产品、革新的环保生产解决方案，以及密切的合作伙伴关系为基础，为客户创造需求至上的价值和无限的可能性

In the future, based on superior competitive products, innovative environmentally friendly production solutions, and close partnership, we will create value and unlimited possibilities for our customers

销售国家
Sales country

| | |
|---------------|----|
| Europe | 30 |
| North America | 10 |
| South America | 22 |
| Asia | 65 |
| Middle East | 18 |
| Africa | 20 |

全球网络中的运营点数量
Number of Operational Sites
in the Global Network

170

Lets Contribute To The

ENVIRONMENT RESPONSIBILITY BUSINESS

让我们一起
为环保事业做出贡献



01 餐饮外卖无纺布包装袋
Non-woven Food
Delivery Bags



02 烟酒茶无纺布包装袋
Non-woven Bags for Tobacco,
Alcohol, and Tea

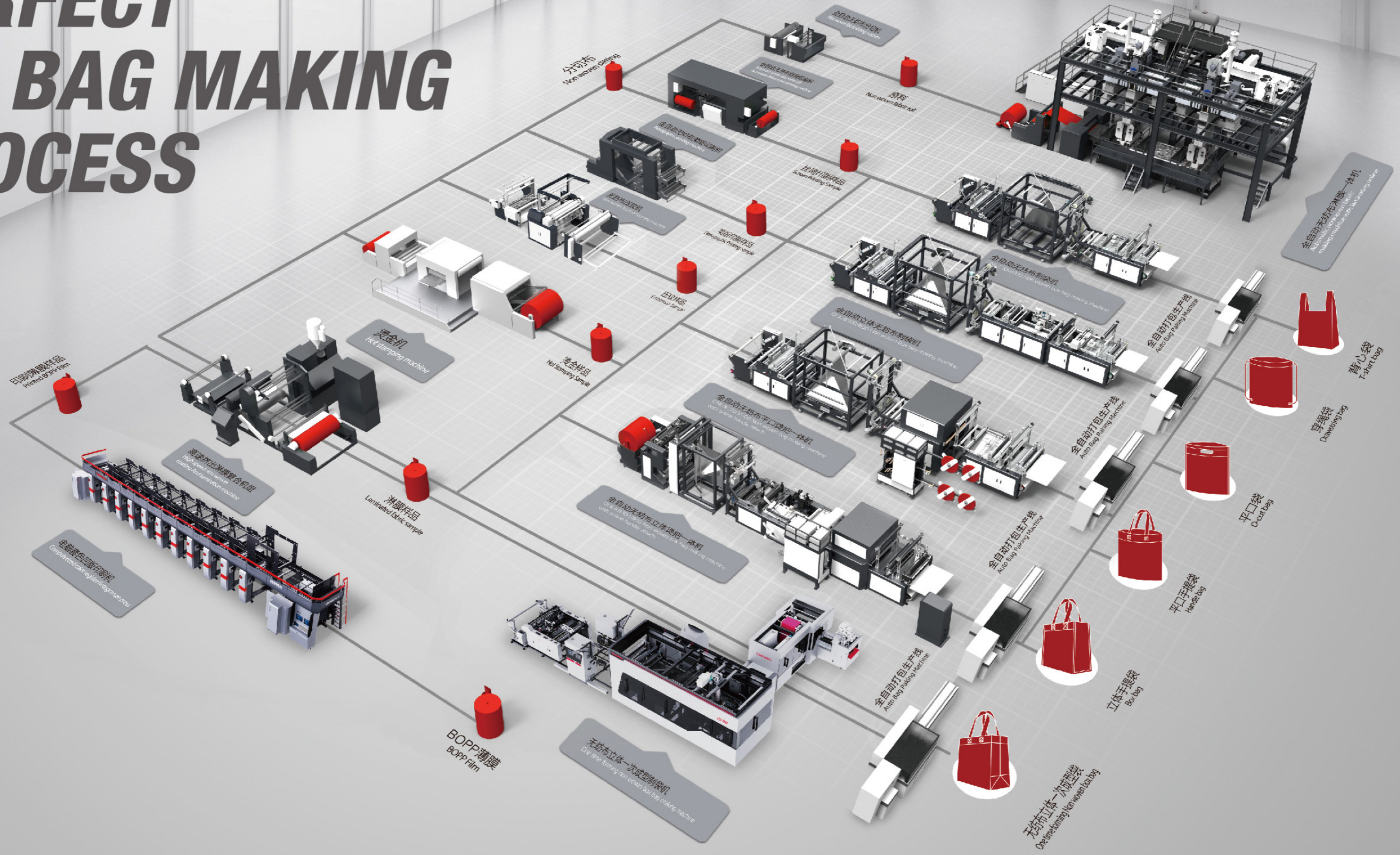


03 鞋服家居无纺布包装袋
Non-woven Bags for Shoes,
Clothing, and Furniture



04 商超无纺布背心包装袋
Non-woven T-shirt bags for
Supermarkets and Stores

PERFECT BAG MAKING PROCESS



科技系列
SERIES

TECH

无纺布立体袋智能生产线 Intelligent Production Line For Non-woven Box Bags Making Machine With Handle Online

性能及特点

Feature & Characteristics

该机专注于无纺布立体袋的生产,覆膜与不覆膜立体袋一次成型、自动拿袋、自动捆扎,自动装箱,自动开、封箱,自动码垛,用工人量少、效率高,生产成本低,是市场上生产无纺布袋最具有竞争优势的设备。

LEADER with printed and without printed,with laminated and without laminated, intelligent detection, automatic packing,automatically open and seal boxes, automatically palletize,It's a very competitive non-woven bag making machine which uses less labor and has less cost but higher efficiency.



Leader

型号 Model No.

TECH 26

制袋尺寸与把长
Size Range



侧面 / Gusset
袋宽 / Width
袋高 / Height
把长 / Handle

80-200 mm
100-400 mm
180-390 mm
370-600 mm

无纺布克重
GSM of nonwoven fabric



70~120g/m²
(无纺布 / nonwoven fabric)
70~140g/m²
(覆膜无纺布 / laminated nonwoven fabric)

速度
Speed



90-100 pcs/min

功率
Total Power



额定功率 / Rated
使用功率 / Usage

135kW
75kW

最大耗气量
Maximum Air Consumption



1678 L/min

气源与电压要求
Required Air and Power



气源 / Air Pressure
电压 / Power

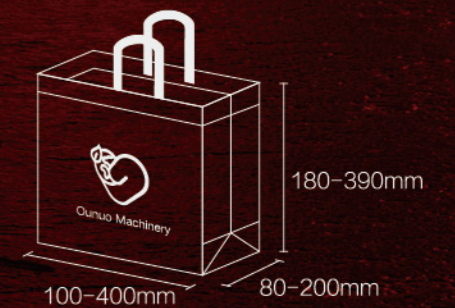
1.2m³/min, 1.0Mpa
380V, 50Hz, 3 Phase 三相四线

尺寸与重量
Overall Size/Gross Weight



尺寸 / Overall Size
重量 / Gross Weight

11975x7347x2797 mm
14000 KGS



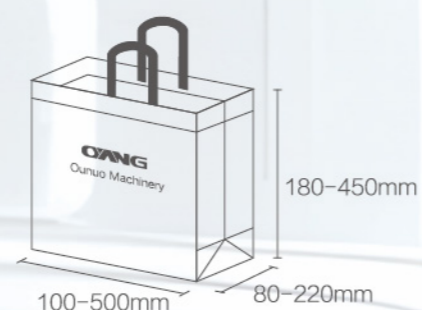
科技 TECH 23

无纺布立体一次成型制袋机 Automatic Non-Woven Box Bag Making Machine with Handle Online

性能及特点 Feature & Characteristics

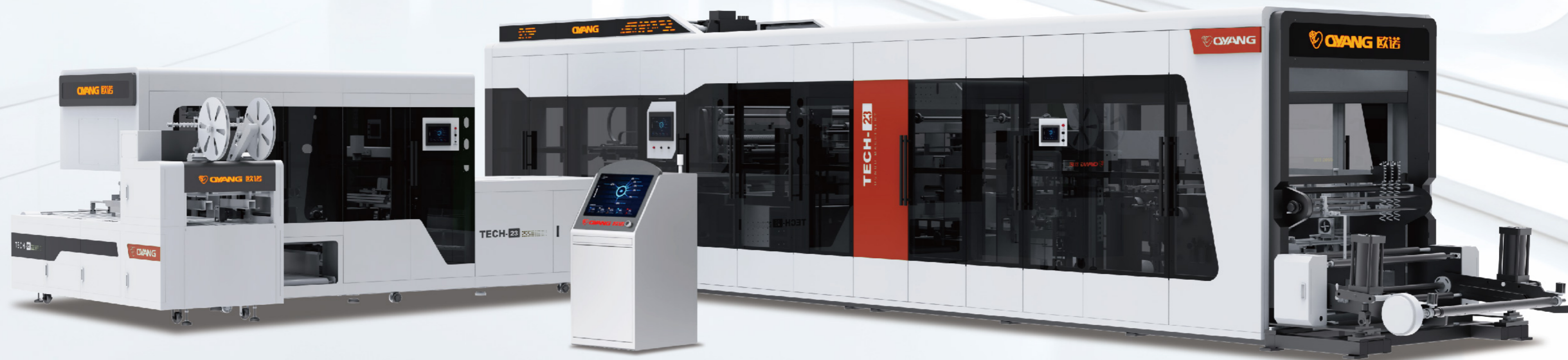
该机专注于无纺布立体袋的生产覆膜与不覆膜立体袋一次性成型、自动拿袋、自动捆扎、自动换规、用工人量少、效率高，生产成本低，是市场上生产无纺布布袋最具竞争优势的设备。

The machine is dedicated to the production of non-woven box bags with lamination and non-lamination, one-time forming of box bags, automatic bag taking, automatic bundling, automatic size change, requiring fewer workers, high efficiency, and low production cost. It is the most competitive equipment in the market for producing non-woven box bags.



Leader

| 型号 Model No. | | TECH 23 | |
|------------------------------------|--|---|--|
| 制袋尺寸与把长 Size Range | | 侧面 / Gusset 袋宽 / Width 袋高 / Height 把长 / Handle | 80-220 mm 100-500 mm 180-450 mm 370-600 mm |
| 无纺布克重 GSM of nonwoven fabric | | | 70~120g/m ² (无纺布 / nonwoven fabric) 70~140g/m ² (覆膜无纺布 / laminated nonwoven fabric) |
| 速度 Speed | | | 90-100 pcs/min |
| 功率 Total Power | | 总功率/Total Power | 80 KW |
| 最大耗气量 Maximum Air Consumption | | | 1345 L/min |
| 气源与电压要求 Required Air and Power | | 气源 / Air Pressure 电压 / Power | 1.2m ³ /min, 1.0Mpa 380V, 50Hz, 3 Phase 三相四线 |
| 尺寸与重量 Overall Size/Gross Weight | | 尺寸 / Overall Size 重量 / Gross Weight | 11800x7800x2800 mm 12000KGS |



诺 OYANG 20

无纺布立体一次成型制袋机 Automatic Non-Woven Box Bag Making Machine with Handle Online








性能及特点 Feature & Characteristics

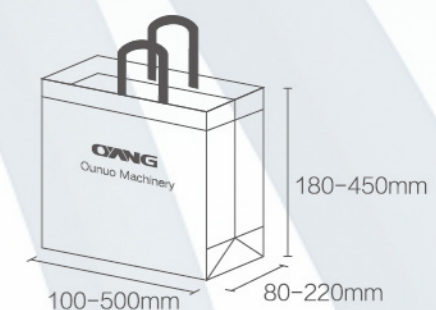
该机专注于无纺布立体袋的生产覆膜与不覆膜立体袋一次性成型、自动拿袋、自动捆扎、用工量少、效率高，生产成本低，是市场上生产无纺布布袋最具竞争优势的设备。

The machine is dedicated to the production of non-woven box bags with lamination and non-lamination, one-time forming of box bags, automatic bag taking, automatic bundling, requiring fewer workers, high efficiency, and low production cost. It is the most competitive equipment in the market for producing non-woven box bags.



Leader

| | | |
|------------------------------------|---|--|
| 型号 Model No. | OYANG 20 | |
| 制袋尺寸与把长 Size Range |  侧面 / Gusset 袋宽 / Width 袋高 / Height 把长 / Handle | 80-220 mm 100-500 mm 180-450 mm 370-600 mm |
| 无纺布克重 GSM of nonwoven fabric |  | 70~120g/m ² (无纺布 / nonwoven fabric) 70~140g/m ² (覆膜无纺布 / laminated nonwoven fabric) |
| 速度 Speed |  | 80-90 pcs/min |
| 功率 Total Power |  额定功率 / Rated | 68 KW |
| 最大耗气量 Maximum Air Consumption |  | 1.68 m ³ /min |
| 气源与电压要求 Required Air and Power |  气源 / Air Pressure 电压 / Power | 1.2m ³ /min, 1.0Mpa 380V, 50Hz, 3 Phase 三相四线 |
| 尺寸与重量 Overall Size/Gross Weight |  尺寸 / Overall Size 重量 / Gross Weight | 11500x7500x2600 mm 12500 KGS |



诺 OYANG 19

无纺布立体一次成型制袋机 Automatic Non-Woven Box Bag Making Machine with Handle Online

性能及特点

Feature & Characteristics

该机专注于无纺布立体袋的生产，覆膜与不覆膜立体袋一次成型，智能检测，自动踢费，用工人量少、效率高，生产成本低，是市场上生产无纺布袋最具有竞争优势的设备。

LEADER with latest design forms box bag with loop handle at once automatically, either printed or non-printed, either laminated or non-laminated, smart detection and auto defect rejection. It's a very competitive non-woven bag making machine which uses less labor and has less cost but higher efficiency.

Leader

型号 Model No.

OYANG 19

制袋尺寸与把长
Size Range



侧面 / Gusset
袋宽 / Width
袋高 / Height
把长 / Handle

80-220 mm
100-500 mm
180-450 mm
370-600 mm

无纺布克重

GSM of nonwoven fabric



70~120g/m²
(无纺布 / nonwoven fabric)
70~140g/m²
(覆膜无纺布 / laminated nonwoven fabric)

速度

Speed



80-100 pcs/min

功率

Total Power



额定功率 / Rated
使用功率 / Usage

63kW
46kW

最大耗气量

Maximum Air Consumption



1345 L/min

气源与电压要求

Required Air and Power



气源 / Air Pressure
电压 / Power

1.2m³/min, 1.0Mpa
380V, 50Hz, 3 Phase 三相四线

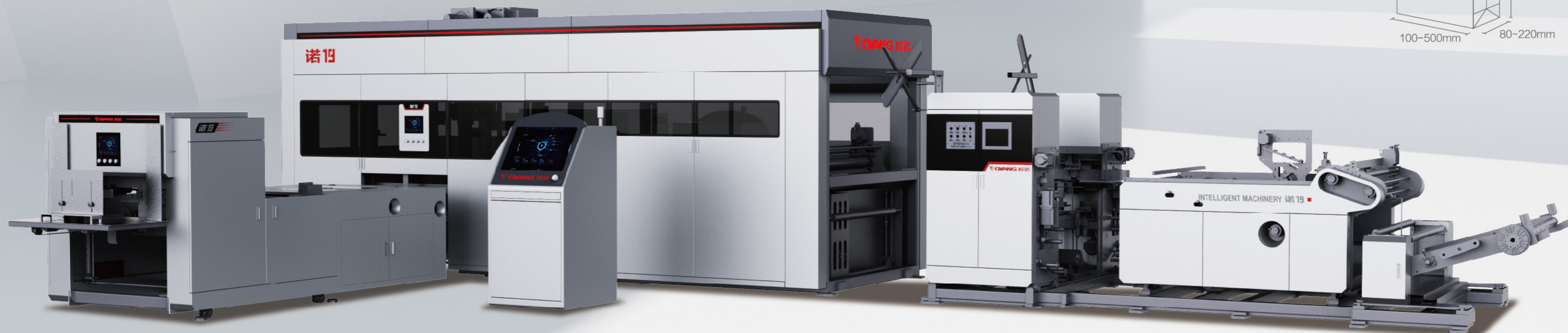
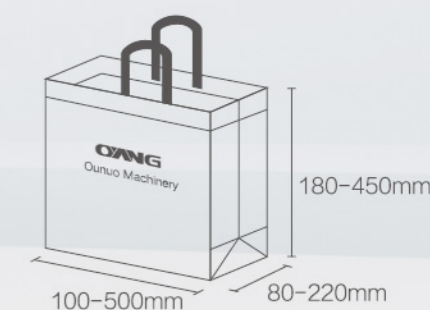
尺寸与重量

Overall Size/Gross Weight



尺寸 / Overall Size
重量 / Gross Weight

11240x6372x2562 mm
10500 KGS



诺 OYANG 18

无纺布立体一次成型制袋机 Automatic Non-Woven Box Bag Making Machine with Handle Online

性能及特点 Feature & Characteristics

该机专注于无纺布立体袋的生产，覆膜与不覆膜立体袋一次成型，用工量少、效率高，生产成本低，是市场上生产无纺布袋最具有竞争优势的设备。LEADER with latest design forms box bag with loop handle at once automatically, either printed or non-printed, either laminated or non-laminated. It's a very competitive non-woven bag making machine which uses less labor and has less cost but higher efficiency.



Leader

| | | |
|-----------------------------------|--|--|
| 型号 / Model No. | OYANG 18 | |
| 制袋尺寸与把长 / Size Range | 侧面 / Gusset 袋宽 / Width 袋高 / Height 把长 / Handle | 80-220 mm 100-500 mm 180-450 mm 370-600 mm |
| 无纺布克重 / GSM of nonwoven fabric | (无纺布 / nonwoven fabric) (覆膜无纺布 / laminated nonwoven fabric) | 70~120g/m ² 70~140g/m ² |
| 速度 / Speed | | 80-100 pcs/min |
| 功率 / Total Power | 额定功率 / Rated 使用功率 / Usage | 63KW 45KW |
| 最大耗气量 / Maximum Air Consumption | | 1345 L/min |
| 气源与电压要求 / Required Air and Power | 气源 / Air Pressure 电压 / Power | 1.2m ³ /min, 1.0Mpa 380V, 50Hz, 3 Phase 三相四线 |
| 尺寸与重量 / Overall Size/Gross Weight | 尺寸 / Overall Size 重量 / Gross Weight | 11240x6372x2562 mm 10000 KGS |



诺 OYANG 16S

无纺布立体一次成型制袋机 Automatic Non-Woven Box Bag Making Machine with Handle Online

性能及特点

Feature & Characteristics

该机专注于无纺布立体袋的生产,覆膜与不覆膜立体袋一次成型,用工人工量少、效率高,生产成本低,是市场上生产无纺布袋最具有竞争优势的设备。LEADER with latest design forms box bag with loop handle at once automatically, either printed or non-printed, either laminated or non-laminated. It's a very competitive non-woven bag making machine which uses less labor and has less cost but higher efficiency.

Leader

| | | |
|------------------------------------|---|--|
| 型号 Model No. | OYANG 16S | |
| 制袋尺寸与把长 Size Range |  侧面 / Gusset 袋宽 / Width 袋高 / Height 把长 / Handle | 80-220 mm 100-500 mm 180-450 mm 370-600 mm |
| 无纺布克重 GSM of nonwoven fabric |  | 70~120g/m² (无纺布 / nonwoven fabric) 70~140g/m² (覆膜无纺布 / laminated nonwoven fabric) |
| 速度 Speed |  | 60-80 pcs/min |
| 功率 Total Power |  额定功率 / Rated 使用功率 / Usage | 63kW 45kW |
| 最大耗气量 Maximum Air Consumption |  | 1345 L/min |
| 气源与电压要求 Required Air and Power |  气源 / Air Pressure 电压 / Power | 1.2m³/min, 1.0Mpa 380V, 50Hz, 3 Phase 三相四线 |
| 尺寸与重量 Overall Size/Gross Weight |  尺寸 / Overall Size 重量 / Gross Weight | 11240x6372x2562 mm 10000 KGS |



智17 XB700-800 诺15 XB700-800

全自动无纺布立体烫把一体机

Non-Woven 5 in 1 Bag Making Machine with Handle Online

| 型号 Model No. | | XB700 | XB800 |
|---|---|--|--|
| 速度 Speed | | 40-100 pcs/min | 40-100 pcs/min |
| 放料宽度 Roller Width | | 1.25 m | 1.45 m |
| 制袋尺寸与把长 Size Range | 侧面 / Gusset 袋宽 / Width 袋高 / Height 把长 / Handle | 0-180 mm 100-800 mm 200-580 mm 370-600 mm | 0-180 mm 100-800 mm 200-680 mm 370-600 mm |
| 手提与制袋 克重范围 Handle and Bag Weight Range | 手提克重 Handle Weight 无纺布袋克重 Bag Weight | 60-120 G.S.M 35-100 G.S.M | 60-120 G.S.M 35-100 G.S.M |
| 功率、电源与电压 Total Power Required Power、Voltage | 电压 / Voltage 电源、功率 / Total Power | 220V 50Hz 22KW | 220V 50Hz 23KW |
| 尺寸与重量 Overall Size/Gross Weight | 尺寸 / Overall Size 重量 / Gross Weight | 12 x 2.6 x 2.0 m 4100 KG | 12 x 2.7 x 2.0 m 4300 KG |



注：背心袋 U 型冲口需二次加工完成
Note: T-shirt bag need auxiliary device individually.

诺15-XB700-800 OYANG15 XB700-800



智17-XB700-800 SMART17 XB700-800



智17-XC700-800 SMART17 XC700-800



诺15-XC700-800 OYANG15 XC700-800

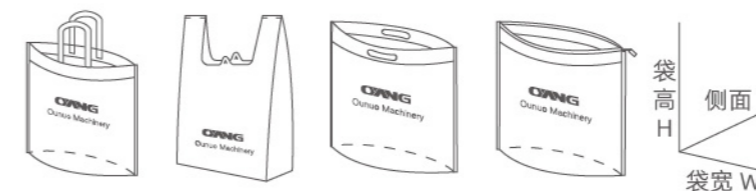


智17 XC700-800 诺15 XC700-800

全自动无纺布平口烫把一体机

Non-Woven 3 in 1 Bag Making Machine with Handle Online

| 型号 Model No. | | XC700 | XC800 |
|---|---|--|--|
| 速度 Speed | | 40-100 pcs/min | 40-100 pcs/min |
| 放料宽度 Roller Width | | 1.25 m | 1.45 m |
| 制袋尺寸与把长 Size Range | 袋宽 / Width 袋高 / Height 把长 / Handle | 100-800 mm 200-580 mm 370-600 mm | 100-800 mm 200-680 mm 370-600 mm |
| 手提与制袋 克重范围 Handle and Bag Weight Range | 手提克重 Handle Weight 无纺布袋克重 Bag Weight | 60-120 G.S.M 35-100 G.S.M | 60-120 G.S.M 35-100 G.S.M |
| 功率、电源与电压 Total Power Required Power、Voltage | 电压 / Voltage 电源、功率 / Total Power | 380V/220V 50Hz 20KW | 220V 50Hz 21KW |
| 尺寸与重量 Overall Size/Gross Weight | 尺寸 / Overall Size 重量 / Gross Weight | 10 x 2.6 x 2.0 m 3600 KG | 10 x 2.7 x 2.0 m 3800 KG |



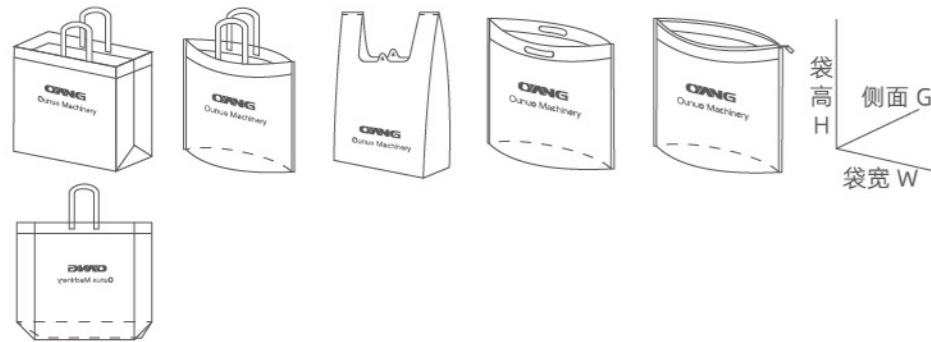
注：背心袋 U 型冲口需二次加工完成
Note: T-shirt bag need auxiliary device individually.

诺15 B700-800

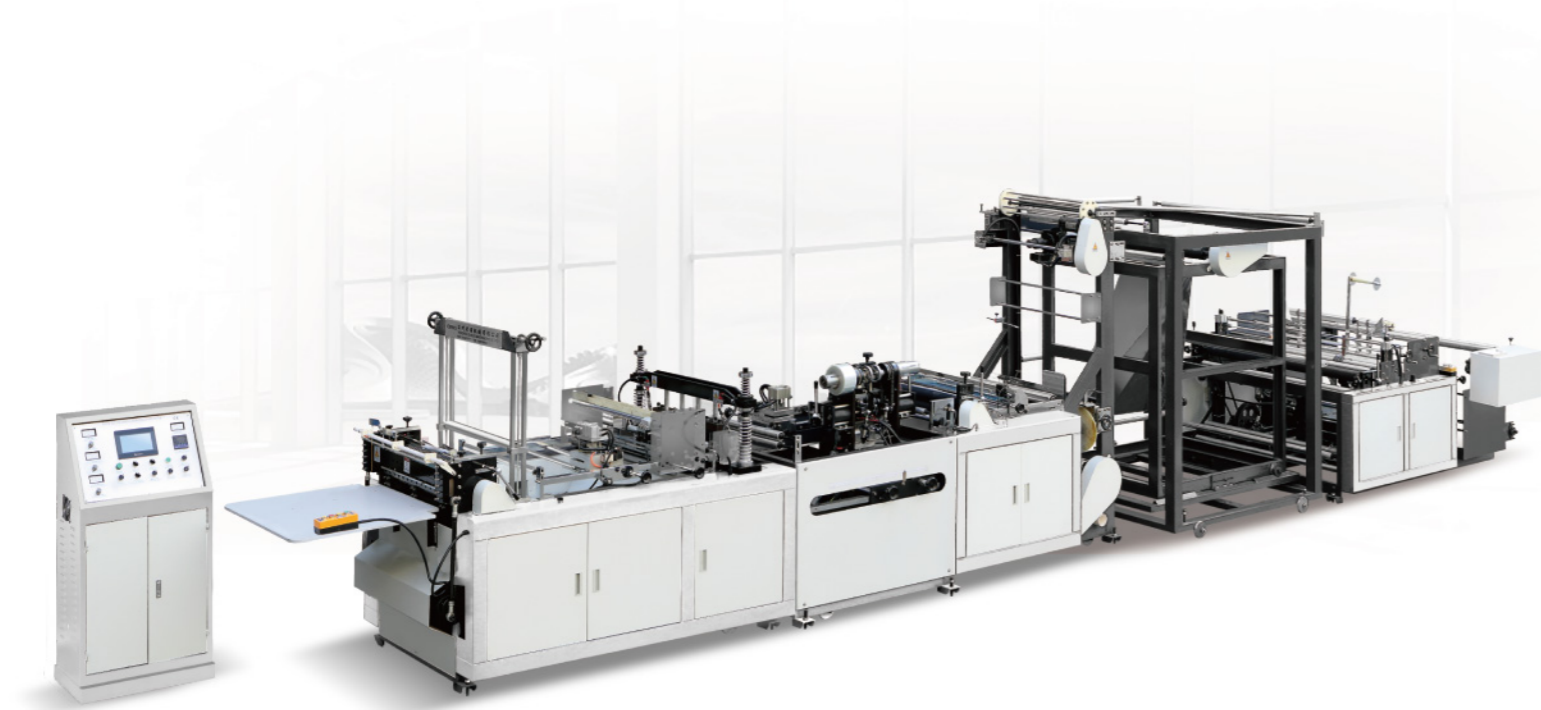
全自动立体无纺布制袋机

Non-Woven 5 in 1 Bag Making Machine (without Handle Online)

| 型号 Model No. | | B700 | B800 |
|---|--|--------------------------------------|--------------------------------------|
| 速度 Speed | | 40-100 pcs/min | 40-100 pcs/min |
| 放料宽度 Roller Width | | 1.25 m | 1.45 m |
| 制袋尺寸与把长 Size Range | 侧面 / Gusset 袋宽 / Width 袋高 / Height | 0-180 mm 100-800 mm 200-580 mm | 0-180 mm 100-800 mm 200-680 mm |
| 制袋克重范围 Bag Weight Range | 无纺布袋克重 Bag Weight | 30-100 G.S.M | 30-100 G.S.M |
| 功率、电源与电压 Total Power Required Power、Voltage | 电压 / Voltage 电源、功率 / Total Power | 220V 50Hz 15KW | 220V 50Hz 18KW |
| 尺寸与重量 Overall Size/Gross Weight | 尺寸 / Overall Size 重量 / Gross Weight | 9.5 x 2.1 x 2.0 m 2300 KG | 9.5 x 2.2 x 2.0 m 2500 KG |



注：背心袋与手提袋需二次加工完成
Note: T-shirt bag and handle bag need auxiliary device individually.



诺15 C700-800 DYANG15 C700-800



智17 C700-800 SMART17 C700-800

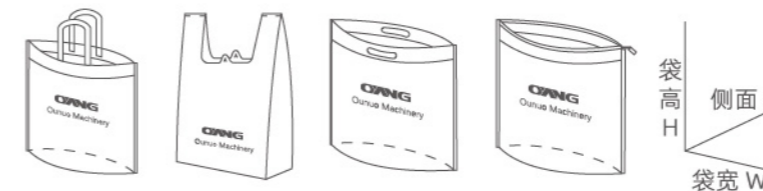


智17 C700-800 诺15 C700-800

全自动无纺布平口制袋机

Non-Woven D cut Bag Making Machine

| 型号 Model No. | | C700 | C800 |
|---|--|------------------------------|------------------------------|
| 速度 Speed | | 40-100 pcs/min | 40-100 pcs/min |
| 放料宽度 Roller Width | | 1.25 m | 1.45 m |
| 制袋尺寸与把长 Size Range | 侧面 / Gusset 袋高 / Height | 100-800 mm 200-580 mm | 100-800 mm 200-680 mm |
| 制袋克重范围 Bag Weight Range | 无纺布袋克重 Bag Weight | 30-100 G.S.M | 30-100 G.S.M |
| 功率、电源与电压 Total Power Required Power、Voltage | 电压 / Voltage 电源、功率 / Total Power | 220V 50Hz 10KW | 220V 50Hz 12KW |
| 尺寸与重量 Overall Size/Gross Weight | 尺寸 / Overall Size 重量 / Gross Weight | 7.6 x 2.1 x 2.0 m 2300 KG | 7.6 x 2.2 x 2.0 m 2500 KG |



注：背心袋与手提袋需二次加工完成
Note: T-shirt bag and handle bag need auxiliary device individually.

诺15 CP700-800

全自动无纺布背心袋制袋机

Non-Woven T-Shirt Bag Making Machine

| 型号 Model No. | | CP700 | 无废边 NO WASTE EDGES | CP800 | 无废边 NO WASTE EDGES |
|--|----------------------|-------------------|-----------------------|-------------------|-----------------------|
| 速度 Speed | 单道 / Single Channel | 60-120 pcs/min | 60-80 pcs/min | 60-120 pcs/min | 60-80 pcs/min |
| | 双道 / Double Channel | 120-240 pcs/min | / | 120-240 pcs/min | / |
| | 三道 / Triple Channel | 180-360 pcs/min | / | 180-360 pcs/min | / |
| 放料宽度 Roller Width | | 1.25 m | | 1.45 m | |
| 制袋尺寸与把长 Size Range | 侧面 / Gusset | 90-180 mm | 90-200 mm | 90-180 mm | 90-200 mm |
| | 袋宽 / Width | 100-650 mm | 220-400 mm | 100-750 mm | 220-400 mm |
| | 袋高 / Height | 200-580 mm | 200-580 mm | 200-680 mm | 200-580 mm |
| 制袋克重范围 Bag Weight Range | 无纺布袋克重 Bag Weight | 30-100 G.S.M | | 30-100 G.S.M | |
| 功率、电源与电压 Total Power Required Power, Voltage | 电压 / Voltage | 220V 50Hz | | 220V 50Hz | |
| | 电源、功率 / Total Power | 15KW | | 18KW | |
| 尺寸与重量 Overall Size/Gross Weight | 尺寸 / Overall Size | 9.5 x 2.1 x 2.0 m | | 9.5 x 2.2 x 2.0 m | |
| | 重量 / Gross Weight | 2300 KG | | 2500 KG | |



全自动无纺布背心制袋机(无废边)

NO WASTE EDGES NON WOVEN T-SHIRT BAG MAKING MACHING

全新升级“0”废边技术, 更耐用、更坚固

Newly Upgraded "0" Waste Edge Technology, More Durable And Sturdy

采用磁悬浮封边, 封边宽度 10mm, 无需额外切除废料, 每个包装袋可减少 30mm 以上的边缘废料, 直接降低材料损耗, 提升生产效率与经济性。

Featuring magnetic levitation sealing (10mm width), no extra waste trimming is required. This cuts over 30mm of edge waste per bag, slashing material costs, boosting productivity, and maximizing your bottom line.

生产过程无边缘废料, 打造更整洁的工作环境

Production generates zero edge waste resulting in a cleaner workspace

- 降低清洁人力成本; •Lower cleaning labor costs
- 减少调试时间; •Cut debugging time
- 提升生产效率。 •Boosts productivity

质量升级, 减少耗材更换频率

Upgraded quality, fewer consumable changes.

- 钢板强度升级, 负载能力提升 50%, 运行更稳定, 部件损坏更少;
- 模具采用非接触式设计, 使用寿命从之前的 3 个月延长至更耐用的 3 年。降低清洁人力成本;

- Steel plate strength has been upgraded, increasing load capacity by 50% for more stable operation and reduced part damage.
- The mold adopts non-contact design, increasing its service life from the previous 3 months to a more durable 3 years.

对接式工艺(新工艺) Butt-Joint Process



智17 XG1200

SMART17 XG1200

横切缝纫烫把一体机

Non woven Crosscut & Handle Sewing Machine



诺15 XG1200

OYANG15 XG1200

无纺布缝纫横切烫把一体机

Non woven Crosscut & Handle Sewing Machine



| 型号 Model No. | | XG1200 |
|--|--|---|
| 速度 Speed | | 10-14 m/min |
| 放料宽度 Roller Width | | 1260 mm |
| 放料直径 Feed diameter | | 1000 mm |
| 适用材料 Suitable Material | | PP Non-Woven Fabric, PP Woven Fabric PP 无纺布, PP 编织料 |
| 手提与制袋 克重范围 Handle and Bag Weight Range | 手提克重 Handle Weight 无纺布克重 Bag Weight | 60-120 G.S.M 50-200 G.S.M |
| 功率、电源与电压 Total Power Required Power, Voltage | 电压 / Voltage 电源、功率 / Total Power | 220V 50Hz 18KW |
| 尺寸与重量 Overall Size/Gross Weight | 尺寸 / Overall Size 重量 / Gross Weight | 10.5 x 2.5 x 1.9 m 3500 KG |



智17 XG1200

珍珠棉横切缝纫烫把一体机

Pear Cotton Crosscut & Handle Sewing Machine

| | | |
|--|--|-----------------------------------|
| 型号 Model No. | XG1200 | |
| 速度 Speed | 10-14 m/min | |
| 放料宽度 Roller Width | 1260 mm | |
| 放料直径 Feed diameter | 1000 mm | |
| 适用材料 Suitable Material | PP Non-Woven Fabric, PP Woven Fabric PP 无纺布, PP 编织料 | |
| 手提与制袋克重范围 Handle and Bag Weight Range | 手提克重 Handle Weight 50-200 G.S.M | 无纺布袋克重 Bag Weight 50-200 G.S.M |
| 功率、电源与电压 Total Power Required Power, Voltage | 电压 / Voltage 220V 50Hz | 电源、功率 / Total Power 18KW |
| 尺寸与重量 Overall Size/Gross Weight | 尺寸 / Overall Size 13.5 x 2.7 x 2.1 m | 重量 / Gross Weight 3500 KG |

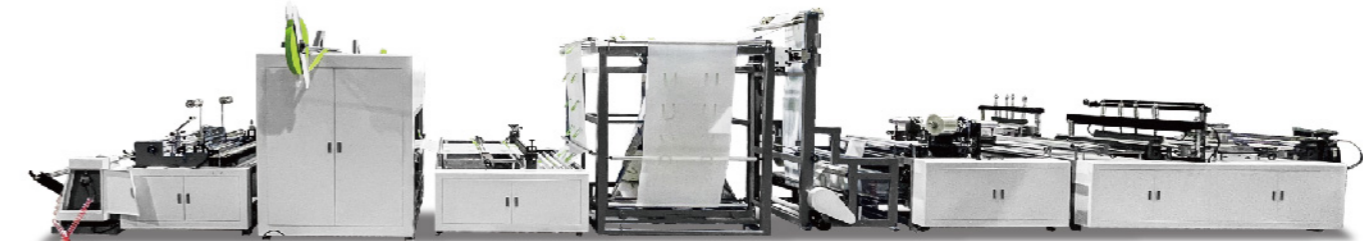
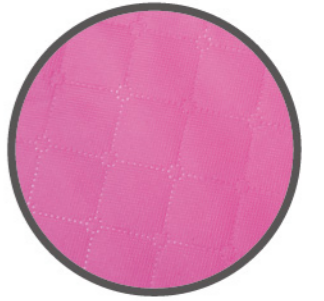
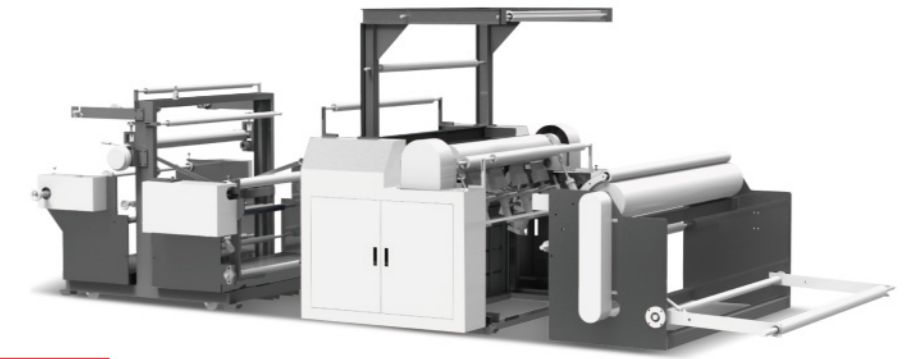


诺15-E1300

无纺布压纹机

Non-Woven Embossing Machine

| | | |
|-----------------------------------|--|-------------------------------|
| 型号 Model No. | 诺15-E1300 | |
| 速度 Speed | 1-18 m/min | |
| 放料宽度 Roller Width | 1260 mm | |
| 放料直径 Feed diameter | 1000 mm | |
| 最大压纹直径 Maximum embossing diameter | 190 mm | |
| 适用材料 Suitable Material | PP Non-Woven Fabric, PP Woven Fabric PP 无纺布, PP 编织料 | |
| 功率与电压 Total Power Voltage | 电压 / Power Supply 总功率 / Total Power 运行功率 / Rated Power | 380v 50Hz 22Kw 22Kw |
| 尺寸与重量 Overall Size/Gross Weight | 尺寸 / Overall Size 重量 / Gross Weight | 7.5 x 2.05 x 2.2 m 2300 KG |



无纺布风琴袋制袋机

Gusset Handle Non Woven Bag Making Machine

| 型号 | Model No. | 700 | 700NEW | 800 | 800NEW |
|-----------|-------------------------|--|--|--|--|
| 最大放卷宽度 | Maximum Unwinding Width | 1250 mm | 1250 mm | 1450 mm | 1450 mm |
| 制袋速度 | Bag Making speed | 40-70 pcs/min | 40-100 pcs/min | 40-70 pcs/min | 40-100 pcs/min |
| 平口袋袋宽 | Flat Bag Width | 100-650 mm | 100-650 mm | 100-750 mm | 100-750 mm |
| 袋宽 | Bag Width | 最小尺寸为两个袋子中心 距离手提32~45 The minimum distance between the centers of the two handles shall be 32 to 45 (units). | 最小尺寸为两个袋子中心 距离手提32~45 The minimum distance between the centers of the two handles shall be 32 to 45 (units). | 最小尺寸为两个袋子中心 距离手提32~45 The minimum distance between the centers of the two handles shall be 32 to 45 (units). | 最小尺寸为两个袋子中心 距离手提32~45 The minimum distance between the centers of the two handles shall be 32 to 45 (units). |
| 袋子高度 | Bag Height | 200-580 mm | 200-580 mm | 200-680 mm | 200-680 mm |
| 侧宽(侧开口宽度) | Gusset(side open width) | 40-180 mm | 40-180 mm | 120-300 mm | 120-300 mm |
| 电源供应 | Power Supply | 220 V 50 Hz | 220 V 50 Hz | 220 V 50 Hz | 220 V 50 Hz |
| 总功率 | Total Power | 22 KW | 23 KW | 24 KW | 25 KW |
| 整体尺寸 | Overall size | L 1.15xW 2.3xH 2.3 m | L 1.05xW 2.3xH 2.3 m | L 1.3xW 2.4xH 2.6 m | L 1.3xW 2.4xH 2.6 m |
| 机器重量 | Weight of Machine | 4100 KGS | 4850 KGS | 4200 KGS | 4900 KGS |
| 手柄长度 | Handle Length | 380-600 mm | 380-600 mm | 380-600 mm | 380-600 mm |
| 手柄宽度 | Handle Width | 25/30 mm | 25/30 mm | 25/30 mm | 25/30 mm |

AW-S 无纺布生产线 Non-woven Production Line



AW-SS 高速无纺布生产线 High-Speed Non - Woven Production Line



AW-SMS 无纺布生产线 Non-woven Production Line



| 型号 | Model No. | AW-S | | |
|----------------------------|---|------------------------|------------------------|------------------------|
| 单 S (产品净宽) | S(Product width) | 1600mm | 2400mm | 3200mm |
| 设备尺寸 | Equipment size | 15x8.6x9.5m | 15x9x9.5m | 15x10x9.5m |
| 速度 | Speed | 150m/min | 150m/min | 150m/min |
| 克重范围 | Grammage Range | 10-180g/m ² | 10-180g/m ² | 10-180g/m ² |
| 产量 (按 70g/M ²) | Yield (Products according to 70g/M ²) | 4T / Days | 7-8T / Days | 9-10T / Days |

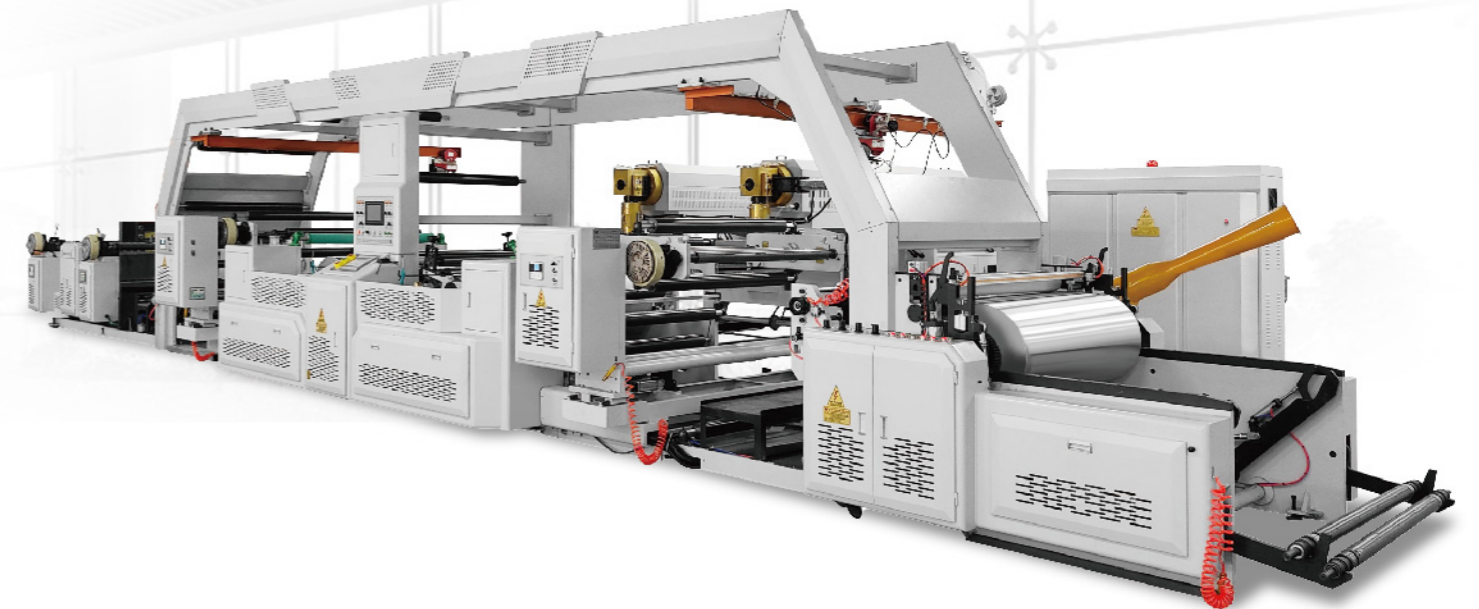
| 型号 | Model No. | AW-SS | | |
|----------------------------|---|------------------------|------------------------|------------------------|
| SS (产品净宽) | S(Product width) | 1600mm | 2400mm | 3200mm |
| 设备尺寸 | Equipment size | 29x13x10m | 30x14x10m | 32x15x10m |
| 速度 | Speed | 350m/min | 350m/min | 350m/min |
| 克重范围 | Grammage Range | 10-150g/m ² | 10-150g/m ² | 10-150g/m ² |
| 产量 (按 20g/M ²) | Yield (Products according to 20g/M ²) | 9-10T / Days | 13-14T / Days | 18-19T / Days |

| 型号 | Model No. | AW-SMS | | |
|----------------------------|---|------------------------|------------------------|------------------------|
| SMS (产品净宽) | S(Product width) | 1600mm | 2400mm | 3200mm |
| 设备尺寸 | Equipment size | 31x20x10m | 32x21x10m | 34x22x10m |
| 速度 | Speed | 400m/min | 400m/min | 400m/min |
| 克重范围 | Grammage Range | 12-150g/m ² | 12-150g/m ² | 12-150g/m ² |
| 产量 (按 20g/M ²) | Yield (Products according to 20g/M ²) | 10-11T / Days | 15-16T / Days | 20-22T / Days |

诺16 M1100-1800 OYANG16 M1100-1800

高速挤出淋膜复合机组 High Speed Non Woven Coating And Lamination Machine

| 型号 | Model No. | 诺16-M1100 | 诺16-M1300 | 诺16-M1600 | 诺16-M1800 |
|-----------|---------------------------|---|--------------|--------------|--------------|
| 模唇长度 | Extrusion Die Width | 1200mm | 1400mm | 1700mm | 1900mm |
| 制品宽度 | Coating Width | 500-1050mm | 500-1250mm | 800-1550mm | 900-1750mm |
| 最高复合速度 | Max. Coating Speed | 10-200m/min | 10-200m/min | 10-200m/min | 10-200m/min |
| 淋膜厚度 | Coating Thickness | 0.01-0.05mm | 0.01-0.05mm | 0.01-0.1mm | 0.01-0.1mm |
| 螺杆径长径比 | L/d Ratio for Screw | Ø95mm*30 | Ø105mm*30 | Ø120mm*32 | Ø140mm*32 |
| 收放卷最大直径比 | Rewinding Roll Diameter | Ø1300mm | Ø1300mm | Ø1300mm | Ø1300mm |
| 外形尺寸 | Overall Size | 9.6*7.9*3.5m | 9.6*8.2*3.5m | 9.6*8.5*3.5m | 9.6*8.8*3.5m |
| 装机功率 | Total Power | 50kw | 60kw | 80kw | 90kw |
| 复合 / 镜面冷棍 | Mirror Cool Roll Diameter | Ø510mm | Ø510mm | Ø510mm | Ø610mm |
| 适用基材 | Adopt Material | 塑料膜 (BOPP、BOPET、BOPA、CPP、CPE)、纸张、铝箔 Paper、Aluminum foil | | | |



YTC 系列 / SERIES

卫星式柔版印刷机

CI Type Flexographic Printing Machine

| 型号 Model No. | | YTC41200 | YTC61200 |
|-----------------------------------|------------------------------------|------------------------------------|---------------|
| 印刷功能 Printing function | 最大印刷宽度 Max Printing width | 1160mm | 1160mm |
| | 印刷颜色 Printing Color | 4colors | 6colors |
| 最大印刷速度 Max Printing Speed | | 250m/min | 150m/min |
| 介质 Media | 印刷材料 Suitable Material | paper,films,non-woven,fabric,foils | |
| | 最大材料宽度 Max Width Of Material | 1200mm | |
| 气源与电压要求 Required Air and Power | 电压 / Voltage | 380V,3PH,50HZ | |
| | 尺寸与重量 Overall Size/Gross Weight | 尺寸 / Overall Size 9.7*3.2*3.2 m | 6.8*2.5*3.5 m |
| | 重量 / Gross Weight | 8500 KG | 9500 KG |

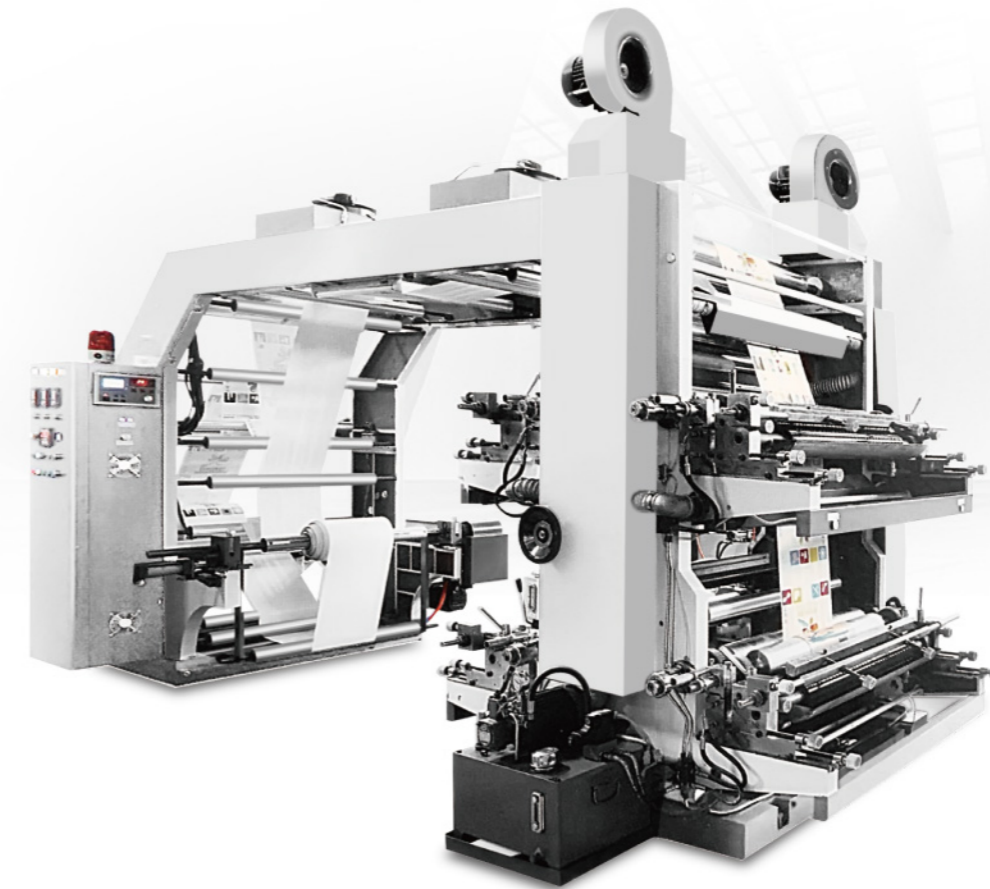


YTB 系列 / SERIES

层叠式柔版印刷机

Stack Type Flexographic Printing Machine

| 型号 Model No. | | YTB 21200 | YTB 41200 | YTB 61200 |
|-----------------------------------|------------------------------------|------------------------------------|---------------|---------------|
| 印刷功能 Printing function | 最大印刷宽度 Max Printing width | 1160mm | 1160mm | 1160mm |
| | 印刷颜色 Printing Color | 2colors | 4colors | 6colors |
| 最大印刷速度 Max Printing Speed | | 50-80 m/min | 50-80 m/min | 50-80 m/min |
| 介质 Media | 印刷材料 Suitable Material | paper,films,non-woven,fabric,foils | | |
| | 最大材料宽度 Max Width Of Material | 1200mm | 1200mm | 1200mm |
| 气源与电压要求 Required Air and Power | 电压 / Voltage | 380V,3PH,50HZ | | |
| | 尺寸与重量 Overall Size/Gross Weight | 尺寸 / Overall Size 3.8*2.6*2.4 m | 5.9*2.9*3.3 m | 6.4*2.9*3.7 m |
| | 重量 / Gross Weight | 3300 KG | 5500 KG | 6800 KG |

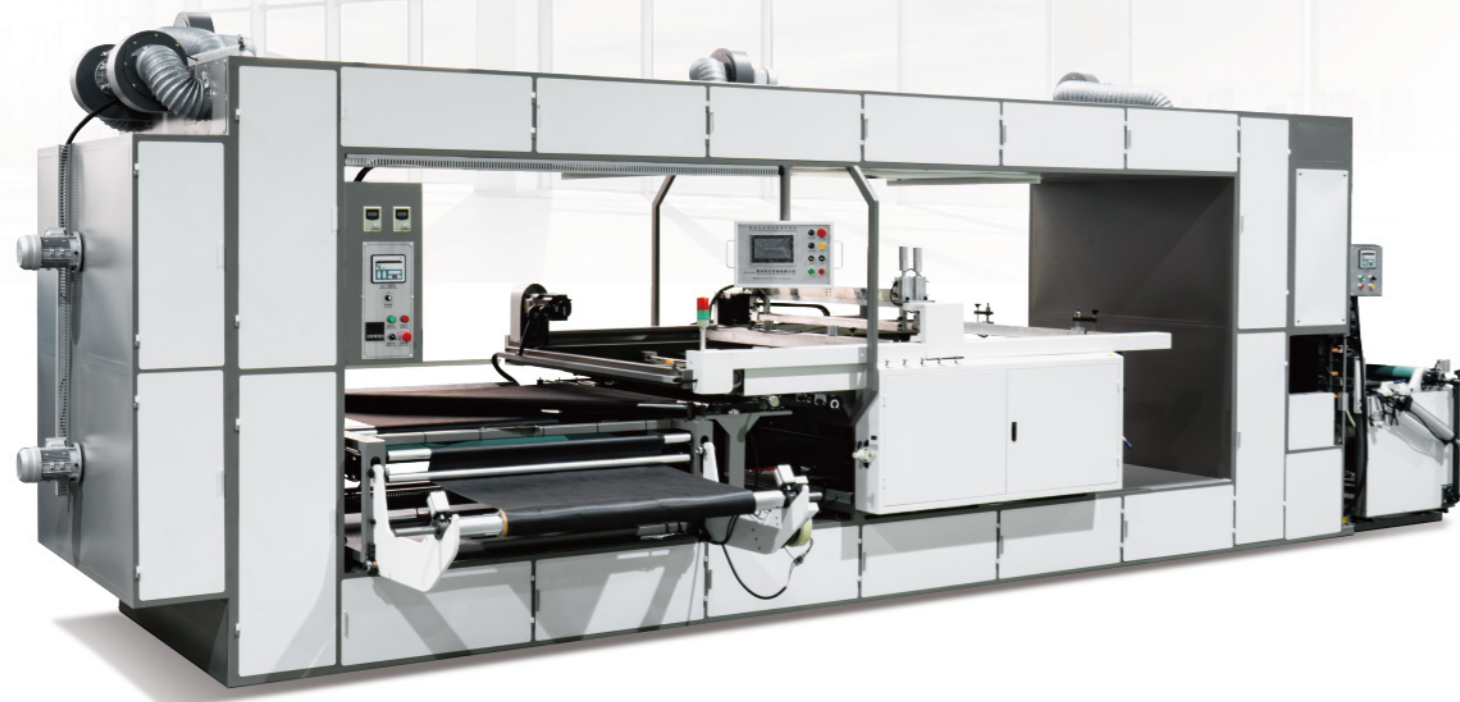


智-17-12010I / 12010II

全自动单色卷对卷无纺布丝网版印刷机

Automatic Single Color Roll to Roll Non-Woven Fabric Screen Printing Machine

| 型号 | Model No. | 12010I | 12010II |
|-----------|-----------------------------|--|--|
| 最大印刷尺寸 | Max.Printing Size | 1200×1100mm | 1200×1100mm |
| 无纺布卷幅宽 | Non-woven Fabric Roll Width | 1250mm | 1250mm |
| 无纺布克重 | Non-woven Fabric Thickness | 45g/m ² ~100g/m ² | 45g/m ² ~100g/m ² |
| 放料机最大卷料直径 | Max.Diameter of Rolls | 900mm | 800mm |
| 生产速度 | Printing Speed | 1800-3000m/h | 1500-2200m/h |
| 电源总功率 | Total power supply | 380v 3p4n 42kw | 380v 3p4n 85kw |
| 设备尺寸 | Machine Size | 7300×1800×2200mm | 15500×1800×2200mm |
| 基本结构 | Basic Structure | 放料 + 印刷 + 干燥 + 收料 Feeding part+Printing Part+ Drying Part+Collecting Part. | 放料 + 印刷 + 干燥 + 印刷 + 干燥 + 收料 Feeding part+Printing Part+Drying Part+ Printing Part+Drying Part+Collecting Part. |
| 机器重量 | Weight | 3500kg | 6000kg |



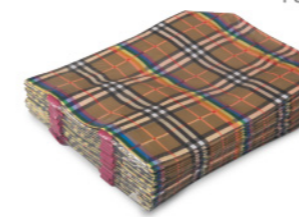
ONL-DSC300
全自动打包生产线
Auto Bag Packing Machine



ONL-DSC350
打包机
Packaging machine



ONL-BP500
自动装袋机
Automatic bagging machine



| 型号 Model No. | ONL-DSC300 | |
|-----------------------------|---------------------------------|------------------|
| 速度 Production Speed | 30bag/min | |
| 堆叠高度 Stacking height | 200mm | |
| 包装数量 Stacking height | 3-25 个 / 包 PCS/PSC | |
| 包装材料 Suitable Material | PP Non-Woven Fabric, POF 收缩膜 | |
| 包装高度与宽度 Power Request | 包装高度 Handle Gram Weight | 250-550mm |
| | 包装宽度 Bag Gram Weight | 180-400mm |
| 功率与电压 Total Power / Voltage | 电压 / Voltage | 380V 50Hz |
| | 总功率 / Total Power | 25KW |
| 尺寸与重量 Gross Weight | 尺寸 / Overall Size | 7000x1600x1500mm |
| | 重量 / Gross Weight | 2000KG |

| 型号 Model No. | ONL-DSC350 | |
|---------------------------------------|-----------------------|------------|
| 捆扎力 Binding force | 8-60kg | |
| 捆扎速度 Tying speed | 26 道 / | |
| 框架尺寸 Frame size | W650*H500mm (打包最大尺寸) | |
| 台面高度 Table height | 850mm | |
| 压力 pressure | 根据要求定制 | |
| 气缸行程 Cylinder stroke | 根据要求定制 | |
| 适用打包带宽度 Applicable packing tape width | 5、6、9mm (择一使用) | |
| 粘合方式 Bonding mode | 热熔 | |
| 电源 Power supply | 220v 50HZ | |
| 机器尺寸 LxWxH Machine size | 2500 x 2400 x 1450 mm | |
| 机器重量 Machine weight | 220kg | |
| 型号 Model No. | ONL-BP500 | |
| 装袋尺寸范围 Bag size range | 袋宽 | 600-1200mm |
| | 袋长 | <1500mm |
| 机器尺寸 LxWxH Machine size | 2500x2400x1600mm | |



诺15-H
QYANG15-H
无纺布超声波横切机
Non-Woven Ultrasonics Cutting Machine



诺15-XE1800
QYANG15-XE1800
全自动无纺布分切机
Non-Woven Fabric Slitting Machine



超声波花边机
Ultrasonics Sewing Machine
(Lace Machine)



诺15-G/F700
QYANG15-G/F700
自动手提烫把机
Automatic Soft Handle Sealing Machine



DSA-10T
液冲压孔机
Hydraulic Pressure Punching Machine



自动冲孔机
Automatic T-shirt Punching Machine

| 型号 | Model No. | DSA-10T |
|----------|--|-----------------|
| 电机功率 | Power of Moto | 1.1kw |
| 工作压力 | Working Pressure | 10T |
| 压板冲程 | Linking Piece Stroke | 5-75mm |
| 工作台与压板距离 | The Distance Between Working Plate and Linking Piece | 65-150mm |
| 机重 | Weight(Kgs) | 500kg |
| 外形尺寸 | Overall Size | 1000x800x1300mm |

| 型号 | Model No. | ONL-G700/F700 |
|------|-------------------|------------------------------------|
| 带条长度 | Bag Width | 370-600mm/400-600mm |
| 带条厚度 | Thickness | 60-100g |
| 电源 | Power Supply | AC220V |
| 速度 | Speed | 10-20pcs/min/20-30pcs/min |
| 机械尺寸 | Machine Dimension | 1650x800x1300mm 3500x800x1650mm |

| 型号 | Model No. | ONL-XE1800 |
|------|----------------|-------------------|
| 分切宽度 | Slitting Width | 25-1800mm |
| 分切速度 | Slitting Speed | 30-80m/min |
| 电压要求 | Power Supply | 380V/220V 50Hz |
| 总功率 | Total Power | 3KW |
| 外形尺寸 | Overall Size | 2400x2100x950mm |

Automatic T-shirt Punching Machine

| | | |
|------------|---------------------------------------|------------------|
| 产量 | Output | 30-40 pcs/min |
| 压力 | Pressure | 10T |
| 压板行程 | Platen stroke | 5-75mm |
| 桌子和压板之间的距离 | Distance between the table and platen | 250mm |
| 电源 | Power supply | 380V 50HZ |
| 总功率 | Total Power | 0.75kw |
| 整体尺寸 | Overall size | 3700x1120x1920mm |
| 重量 | Weight | 500kg |

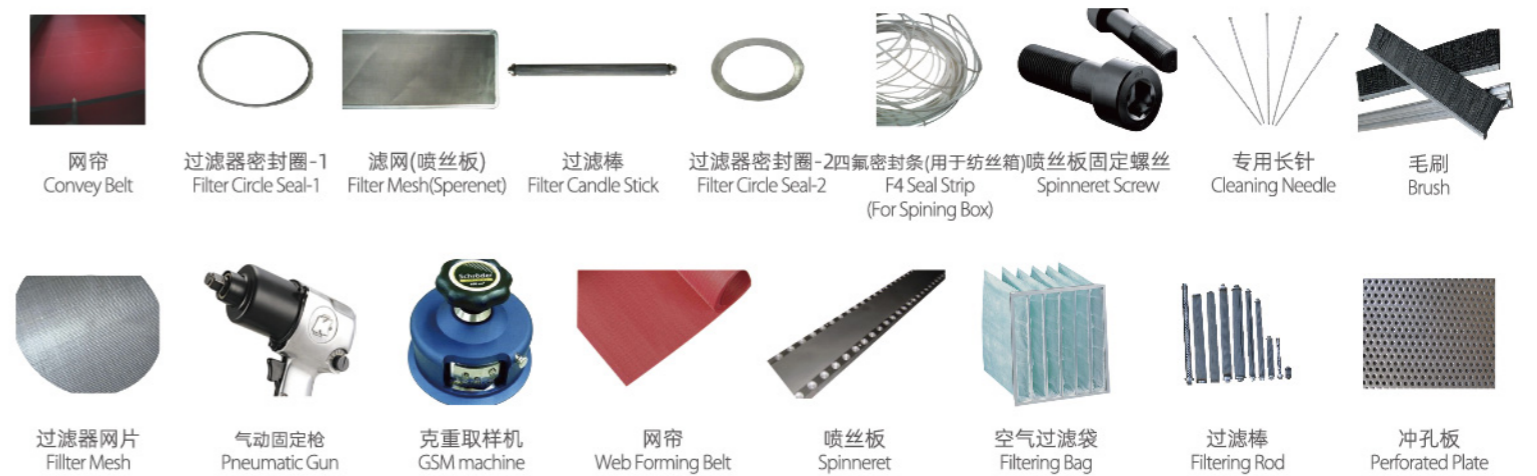
普通制袋机系列

Non Woven Bag Making Machine Series



无纺布生产线系列

PP Spun Bond Nonwoven Fabric Line series



领航者系列

Leader Machine Series



辅助设备

Auxiliary Equipment

Lets Contribute To The

ENVIRONMENT RESPONSIBILITY BUSINESS

让我们一起
为环保事业做出贡献



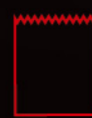
01 购物袋 Shopping Paper Bag



服装服饰, 化妆品, 首饰箱包, 超市购物袋等外包装。
Clothing, Cosmetics, Jewelry Bags, Super-market Shopping Bags Etc.



02 食品袋 Food Bag



茶饮包装, 休闲食品包装, 烘焙包装, 坚果炒货包装, 粮油副食品包装, 生鲜水果包装, 婴幼儿用具包装等。
Tea & Beverage Bags;Snack Bags;Bakery Bags; Nut & Roasted Seed Bags;Grain, Oil & Non-staple Food Bags;Fresh Produce & Fruit Bags;Baby Product Bags Etc.



03 礼品袋 Gift Packaging



烟酒、高档茶叶、礼品、奢侈品等包装
Tobacco & Alcohol Bags;Premium Tea Bags; Gift Bags;Luxury Goods Bags Etc.



04 运输包袋 Transport Bags

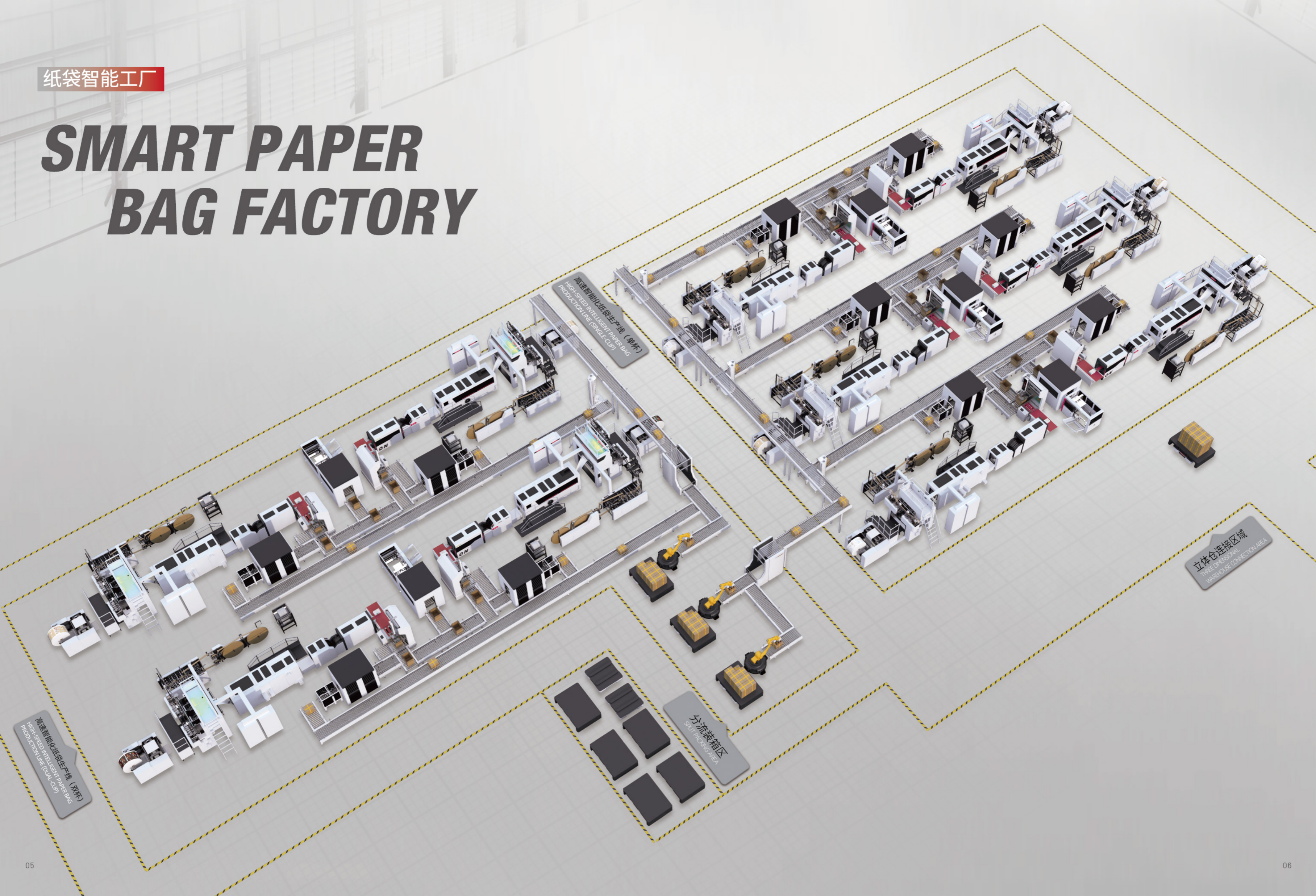


快递物流等运输外包装。
Express Logistics And Transport Packaging Etc.

纸类包装的 用途与范围

Application and scope of
paper packaging

SMART PAPER BAG FACTORY



科技
TECH

18

AIA 智能换规纸袋机
AIA Intelligent Bag Making Machine
with Twisted Handle

世界领先
China Pioneer

性能及特点
Feature & Characteristics

30多名机械/应用/软件工程师合作开发2年。
专为多规格量小订单而设计的一款全伺服调节机型
2 Years Of Collaborative Development By 30+ Mechanical / Application / Software Engineers.

1 快 / Fast

2分钟内做完所有调节动作
换版时间仅需 15分钟
finish all adjustments within 2 minutes, new
size paper bag comes out in 15 minutes.

2 准 / Accurate

所有调节位置尺寸误差 0.5MM
within 0.5mm error of all alignment
positions.

3 强 / Strong

可搭配数码印刷单元, 解决打样, 小单问题,
option with digital printing unit, to solve
the issue of sample and small orders.

选配功能
Optional Functions

可搭配智能检测单元, 保障成品率
可搭配自动打包, 节省人工
可搭配智能手把机, 所有尺寸手把一机

*Inline QC unit, ensure finished bag quality
*Inline Auto packing unit, reduce labor
*Intelligent Handle Unit, handle size adjustable

New World

| 型号 | Model No. | 400S | 450S |
|----------|-------------------------------------|---|---|
| 纸卷宽度 | Paper roll width | 510/610-1230mm | 510/610-1230mm |
| 纸料直径 | Paper diameter | ≤1500mm | ≤1500mm |
| 卷芯内径 | Core inner diameter | φ76mm | φ76mm |
| 纸张克重 | Paper weight | 80-140g/m ² | 80-140g/m ² |
| 纸袋宽度 | Paper bag width | 200-400mm with handle 190-400mm without handle | 200-450mm with handle 190-450mm without handle |
| 纸筒长度 | Paper tube length | 280-550mm With handle 280-600mm Without handle | 280-550mm With handle 280-600mm Without handle |
| 纸袋底宽 | Bottom width of paper bag | 90-200mm | 90-200mm |
| 机器速度 | Machine speed | 150pcs/min | 150pcs/min |
| 总功率 | Total power | 54KW | 54KW |
| 机器重量 | Machine weight | 18000KG | 18000KG |
| 机器尺寸 | Machine dimensions | 15000*6000*3500mm | 15000*6000*3500mm |
| 手把机型号 | Handle Model | 5HD | |
| 手把绳高 | Handle Rope Height | 95-115mm | |
| 手把贴片宽度 | Handle Patch Width | 45-50mm | |
| 手把贴片长度 | Handle Patch Length | 152.4mm | |
| 手把绳直径 | Handle Rope Diameter | φ4-6mm | |
| 手把贴片纸卷直径 | Diameter Of Handle Patch Paper Roll | φ1200mm | |
| 手把贴片纸卷宽度 | Handle Patch Paper Roll Width | 90-100mm | |
| 手把贴片克重 | Handle Patch Weight | 100-140g | |
| 手把间距 | Distance Of The Handle | 76mm | |



智 SMART 17

AIA 高速智能化纸袋生产线 260s AIA High speed 260pcs/min intelligent paper bag making production line

性能及特点

Feature & Characteristics

专为大批量订单生产的高速纸袋机

自动拿袋、自动捆扎,自动装箱,自动开、封箱,自动码垛,用工人量少、

效率高,生产成本低、日产能突破20+万

无需专业开机师傅,新人3天就可上手操作

Designed for big volume order production, it is a high-speed machine.

Automatic bagging, automatic binding, automatic packing, automatic opening, sealing, automatic palletizing, with a small number of labors, high efficiency, low production cost, daily output can exceed 200,000+

No need for professional engineer, new people can start to operate in 3 days

采用 6 等分的鼓轮,高速的封底机构;

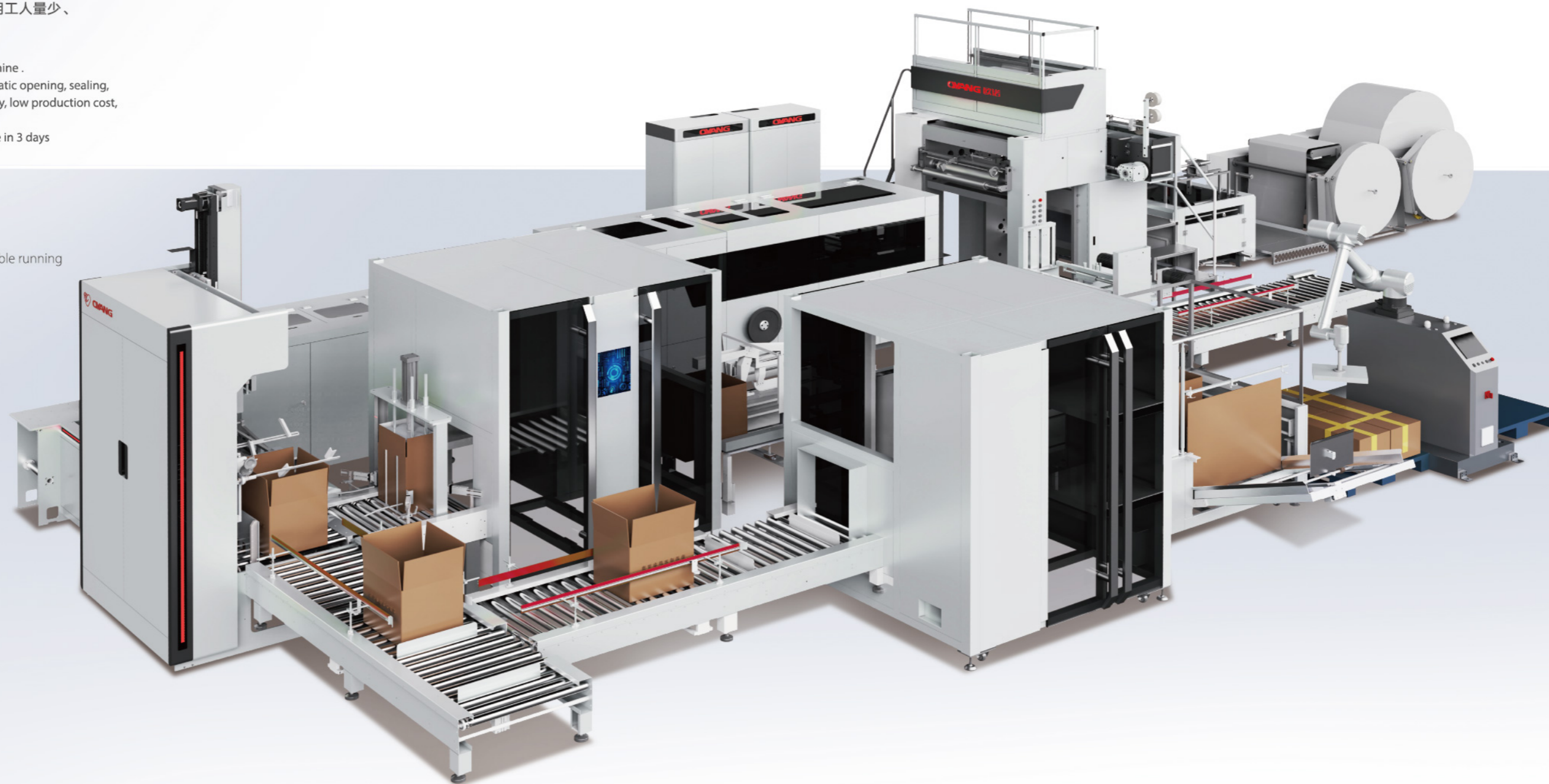
西门子控制系统;

机械部件 80% 进口材料;保证了机器高速稳定运行。

6 Equal Parts Big Hub Wheel Design

Siemens Control System

80% of machine part from import material, ensure machine stable running



New World

| 型号 | Model No. | G220-S/D | G240 | G330 | G260 |
|-------------|---------------------------|----------------|----------------|----------------|------|
| 纸料直径 | Paper diameter | ≤1500mm | ≤1500mm | ≤1500mm | |
| 卷芯内径 | Core inner diameter | Φ76mm | Φ76mm | Φ76mm | |
| 纸张克重 | Paper weight | 70-140gsm | 70-140gsm | 70-140gsm | |
| 纸袋面宽 | Paper bag width | 125-210mm | 180-240mm | 240-330mm | |
| 纸筒长度 | Paper tube length | 270-390mm | 250-440mm | 280-440mm | |
| 纸袋底宽 | Bottom width of paper bag | 100-115mm | 110-178mm | 110-180mm | |
| 纸卷宽度 | Paper roll width | 290/370-710mm | 290/370-710mm | 290/370-710mm | |
| 速度 | Machine Speed | 180-220pcs/min | 180-220pcs/min | 180-220pcs/min | |
| 噪音指数 | Noise Figure | 75-80dB | 75-80dB | 75-80dB | |
| 总功率 | Total power | 32 KW | 32 KW | 32 KW | |
| 整机尺寸(L×W×H) | Machine dimensions | 15.5x4x3.2M | 15.5x4x3.2M | 18x4.5x3.2M | |

*每台机器可定制3-4个尺寸

*Each machine can choose 3-4 customized bag size

*G220-S搭配2HD提手; G220-D,G240,G330搭配5HD提手

*G220-S with 2HD handle; G220-D, G240, G330 with 5HD handle.

| 圆绳手把机型号 | Model No. | 2HD | 5HD |
|----------|-------------------------------------|----------|----------|
| 手把绳高 | Handle rope height | 90-110 | 95-115 |
| 手把贴片宽度 | Handle patch width | 40-50 | 45-50 |
| 手把贴片长度 | Handle patch length | 95 | 152 |
| 手把绳直径 | Handle rope diameter | Φ3-5mm | Φ4-6mm |
| 手把贴片纸卷直径 | Diameter of Handle Patch Paper Roll | Φ1200mm | Φ1200mm |
| 手把贴片纸卷宽度 | Handle patch paper roll width | 80-100mm | 90-100mm |
| 手把贴片克重 | Handle patch weight | 100-140g | 100-140g |
| 绳间距 | Handle separation distance | 47 | 76 |

*可选配2HD/3HD/5HD

智

SMART

17-WG

WG系列智能高速纸袋机

WG Series Smart High-Speed Bag Making Machine



New World

| 型号 | Model No. | WG220-S/D |
|-------------|---------------------------|----------------|
| 纸料直径 | Paper diameter | ≤1500mm |
| 卷芯内径 | Core inner diameter | Φ76mm |
| 纸张克重 | Paper weight | 70-140gsm |
| 纸袋面宽 | Paper bag width | 125-210mm |
| 纸筒长度 | Paper tube length | 270-390mm |
| 纸袋底宽 | Bottom width of paper bag | 100-115mm |
| 纸卷宽度 | Paper roll width | 290/370-710mm |
| 速度 | Machine Speed | 180-220pcs/min |
| 噪音指数 | Noise Figure | 75-80dB |
| 总功率 | Total power | 32 KW |
| 整机尺寸(L×W×H) | Machine dimensions | 19x4x3.2M |

*每台机器可定制3-4个尺寸 *Each machine can choose 3-4 customized bag size

| 圆绳手把机型号 | Model No. | 2HD | 5HD |
|----------|-------------------------------------|----------|----------|
| 手把绳高 | Handle rope height | 90-110 | 95-115 |
| 手把贴片宽度 | Handle patch width | 40-50 | 45-50 |
| 手把贴片长度 | Handle patch length | 95 | 152 |
| 手把绳直径 | Handle rope diameter | Φ3-5mm | Φ4-6mm |
| 手把贴片纸卷直径 | Diameter of Handle Patch Paper Roll | Φ1200mm | Φ1200mm |
| 手把贴片纸卷宽度 | Handle patch paper roll width | 80-100mm | 90-100mm |
| 手把贴片克重 | Handle patch weight | 100-140g | 100-140g |
| 绳间距 | Handle separation distance | 47 | 76 |

*可选配2HD/3HD/5HD

智
SMART
AS

17

卷筒纸全自动 (扁绳) 方底纸袋机
Automatic Roll-fed Square Bottom
Paper Bag Machine with Flat Handle

New World

| 型号 | Model No. | AS 330 | AS 400 | AS 450 | AS 460 | AS 560 |
|---------------|---------------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| 纸料直径 | Paper diameter | ≤1500mm | ≤1500mm | ≤1500mm | ≤1500mm | ≤1500mm |
| 卷芯内径 | Core inner diameter | Φ76mm | Φ76mm | Φ76mm | Φ76mm | Φ76mm |
| 纸张克重 | Paper weight | 80-140gsm | 80-140gsm | 80-140gsm | 90-140gsm | 90-140gsm |
| 纸袋面宽 (带手把) | Paper bag width (with handle) | 200-330mm | 200-400mm | 200-450mm | 220-460mm | 280-560mm |
| (不带手把) | (without handle) | 150-330mm | 150-400mm | 150-450mm | 220-460mm | 280-560mm |
| 纸筒长度 (带手把/外折) | Paper tube length (with handle) | 280-430mm | 280-550mm | 280-550mm | 320-670mm | 320-670mm |
| (不带手把/内折) | (without handle) | 280-530mm | 280-600mm | 280-600mm | 320-770mm | 320-770mm |
| 纸袋底宽 | Bottom width of paper bag | 80-180mm | 90-200mm | 90-200mm | 90-260mm | 90-260mm |
| 纸卷宽度 | Paper roll width | 490/590-1050mm | 510/610-1230mm | 510/610-1330mm | 650-1470mm | 770-1670mm |
| 扁手把绳高 | Flat Handle Rope Height | 75mm | 75mm | 75mm | 100mm | 100mm |
| 扁绳宽度 | Flat Handle Rope Width | 12mm | 16mm | 16mm | 16mm | 16mm |
| 扁绳纸卷宽度 | Paper Rope Roll Width | 85mm | 95mm | 95mm | 95mm | 95mm |
| 扁绳纸卷直径 | Paper Rope Roll Diameter | Φ1200mm | Φ1200mm | Φ1200mm | Φ1200mm | Φ1200mm |
| 扁绳纸卷克重 | Paper Rope Thickness | 70~80g/m ² | 70~80g/m ² | 70~80g/m ² | 80~100g/m ² | 80~100g/m ² |
| 手把贴片长度 | Handle Patch Length | 160mm | 170mm | 170mm | 170mm | 170mm |
| 手把贴片宽度 | Handle Patch Width | 52mm | 52mm | 52mm | 52mm | 52mm |
| 手把贴片纸卷直径 | Paper Patch Roll Diameter | Φ1200mm | Φ1200mm | Φ1200mm | Φ1200mm | Φ1200mm |
| 手把贴片纸卷宽度 | Paper Patch Roll Width | 160mm | 170mm | 170mm | 170mm | 170mm |
| 手把贴片纸卷克重 | Paper Patch Thickness | 80~110g/m ² | 80~110g/m ² | 80~110g/m ² | 80~110g/m ² | 80~110g/m ² |
| 最大速度 | Max. Speed | 150pcs/min | 120pcs/min | 120pcs/min | 120pcs/min | 120pcs/min |
| 机器功率 | Total Power | 25kw | 29kw | 29kw | 29kw | 29kw |
| 机器重量 | Total Weight | 20000kg | 22000kg | 22000kg | 23000kg | 24000kg |
| 外形尺寸(LxWxH) | Overall Dimension | 15x4.5x3.4 M | 16x5x3.4 M | 16x5x3.4 M | 16.5x5.5x3.5 M | 16.5x5.5x3.5 M |



高速专机系列

SG600 High Speed Fixed size Paper Bag Machine

SG600

性能及特点

Feature & Characteristics

1. 专为单一规格大批量订单生产而设计的高速专机，效率高，生产成本低、日产能突破60+万

Designed specifically for high-volume orders of a single specification, the high-speed specialized cutting machine offers high efficiency and low production costs, with a daily production capacity exceeding 600,000 units.

3. 整机采用西门子伺服电控系统，确保整机能够快速稳定地运行。生产的纸袋及成品精确度高，稳定性强，维护简便，生产高效，是各大印刷厂及生产纸袋厂家理想的选购设备。

The machine is equipped with a Siemens servo electronic control system, ensuring fast and stable operation. The paper bags and finished products produced are highly accurate, stable, easy to maintain, and efficient in production, making it an ideal choice for major printing houses and paper bag manufacturers.

2. 该机器用于生产手捧纸袋，将原色或印刷好的卷筒纸进行涂边胶、成筒、切断、压痕、底部涂胶、袋底成形并输送出袋，在进行纸袋收集输送，通过外置纸卷进行整体六面打包，最后通过码垛机完成堆叠。整个过程一次性完成。真正实现了全自动化生产，能够有效节省人工成本。

This machine is used for producing hand-held paper bags. It applies edge glue to raw or printed roll paper, forms the paper into tubes, cuts, creases, applies glue to the bottom, shapes the bag bottom, and conveys the finished bags. The bags are then collected and transported, with overall six-sided packaging performed using external paper rolls, and finally stacked by a palletizer. The entire process is completed in one go, truly achieving fully automated production and effectively saving labor costs.

3 SG600系列全定制打包机

SG600 Full-Custom Series Strapping Machine

2 SG600系列全定制超高速制袋机

SG600 Full-Custom Super-High-Speed Series Bag Making Machine

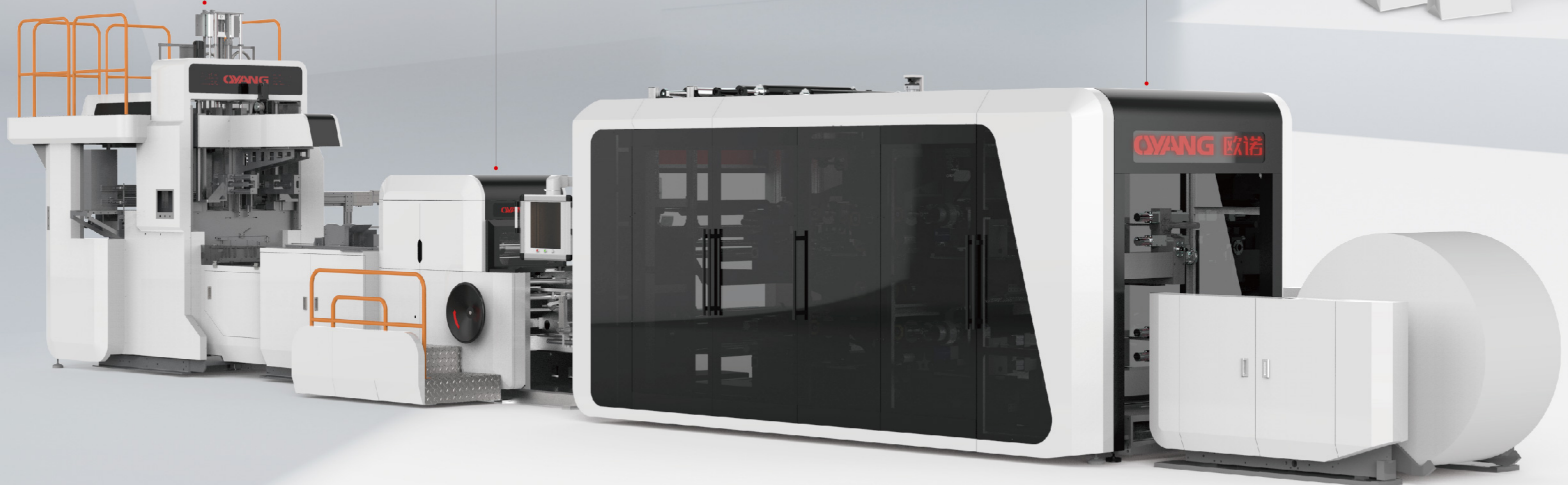
1 RY800层叠式柔版印刷机

RY800 Stack Flexographic Printing Machine

| 型号 | Model No. | SG105 | SG127 | SG152 | SG156 | SG178 | 定制 |
|--------|------------------------------|----------------------------|--------|--------|--------|--------|----|
| 纸袋面宽 | Paper bag width | 105 mm | 127 mm | 152 mm | 156 mm | 178 mm | |
| 纸袋底宽 | Bottom width of paper bag | 64 mm | 79 mm | 92 mm | 102 mm | 108 mm | |
| 纸袋长度 | Paper bag length | 200 mm | 248 mm | 279 mm | 314 mm | 320 mm | |
| 纸筒长度 | Paper tube length | 239 mm | 295 mm | 335 mm | 375 mm | 391 mm | |
| 速度 | Speed | 350-600个/分钟 350-600pcs/min | | | | | |
| 纸料直径 | Paper Diameter | ≤φ1500 mm | | | | | |
| 卷心内径 | Core Inner Diameter | φ76mm | | | | | |
| 纸张克重 | Paper Grammage | 45-100 g/m ² | | | | | |
| 柔印走纸宽度 | Max Web Width (Flexo) | 820 mm | | | | | |
| 印刷宽度 | Print Width | 800 mm | | | | | |
| 印刷运行速度 | Running Speed | 200 m/min | | | | | |
| 柔版厚度 | Flexographic Plate Thickness | 1.7 mm | | | | | |
| 双面胶厚度 | Mounting Tape Thickness | 0.38 mm | | | | | |
| 整机功率 | Total Power | 28 KW | | | | | |
| 整机重量 | Machine Weight | 17000 kg | | | | | |
| 整机尺寸 | Machine Dimensions | 16.4 x 3.7 x 3.1 M | | | | | |

* 整机可按客户实际需求私人定制

* The machine can be customized to customer specifications.



诺 OYANG 16A

全自动圆绳纸袋机系列 (手提袋)

Automatic Roll-fed Twisted Rope Paper Bag Machine Series



New World

| 型号 | Model No. | A 220 | A 330 | A 400 | A 450 | A 460 | A 560 |
|---------------|---------------------------------|---------------|----------------|----------------|----------------|----------------|------------|
| 纸料直径 | Paper diameter | ≤1500mm | ≤1500mm | ≤1500mm | ≤1500mm | ≤1500mm | ≤1500mm |
| 卷芯内径 | Core inner diameter | Φ76mm | Φ76mm | Φ76mm | Φ76mm | Φ76mm | Φ76mm |
| 纸张克重 | Paper weight | 70-140gsm | 80-140gsm | 80-140gsm | 80-140gsm | 80-140gsm | 90-140gsm |
| 纸袋面宽 (带手把) | Paper bag width (with handle) | 120-220mm | 200-330mm | 200-400mm | 200-450mm | 240-460mm | 280-560mm |
| (不带手把) | (without handle) | 80-220mm | 150-330mm | 150-400mm | 150-450mm | 220-460mm | 280-560mm |
| 纸筒长度 (带手把/外折) | Paper tube length (with handle) | 190-350mm | 280-430mm | 280-550mm | 280-550mm | 320-650mm | 320-650mm |
| (不带手把/内折) | (without handle) | 190-430mm | 280-530mm | 280-600mm | 280-600mm | 320-770mm | 320-770mm |
| 纸袋底宽 | Bottom width of paper bag | 50-120mm | 80-180mm | 90-200mm | 90-200mm | 90-260mm | 90-260mm |
| 纸卷宽度 | Paper roll width | 290/370-710mm | 490/590-1050mm | 510/610-1230mm | 510/610-1330mm | 650/690-1470mm | 770-1670mm |
| 速度 | Machine Speed | 150pcs/min | 150pcs/min | 150pcs/min | 150pcs/min | 130pcs/min | 100pcs/min |
| 总功率 | Total power | 32 KW | 32 KW | 34 KW | 34KW | 34KW | 34KW |
| 机器重量 | Machine weight | 13000KG | 16000KG | 18000KG | 18000KG | 21000KG | 22000KG |
| 整机尺寸(LxWxH) | Machine dimensions | 12x5x3.2 M | 14x6x3.5 M | 15x6x3.5 M | 15x6x3.5 M | 16x6x3.5 M | 16x6x3.5 M |

| 圆绳手把机型号 | Model No. | 2HD | 3HD | 5HD | 6HD |
|----------|-------------------------------------|----------|----------|----------|----------|
| 手把绳高 | Handle rope height | 90-110 | 90-110 | 95-115 | 100-120 |
| 手把贴片宽度 | Handle patch width | 40-50 | 45-50 | 45-50 | 45-50 |
| 手把贴片长度 | Handle patch length | 95 | 114 | 152 | 190 |
| 手把绳直径 | Handle rope diameter | Φ3-5mm | Φ4-6mm | Φ4-6mm | Φ4-6mm |
| 手把贴片纸卷直径 | Diameter of Handle Patch Paper Roll | Φ1200mm | Φ1200mm | Φ1200mm | Φ1200mm |
| 手把贴片纸卷宽度 | Handle patch paper roll width | 80-100mm | 90-100mm | 90-100mm | 90-100mm |
| 手把贴片克重 | Handle patch weight | 100-140g | 100-140g | 100-140g | 100-140g |
| 绳间距 | Handle separation distance | 47 | 57 | 76 | 95 |



诺 OYANG 16B

半自动纸袋机 (手捧袋)
Semi-automatic Roll-fed
Paper Bag Machine (Without Handle)

New World

| 型号 | Model No. | B 220 | B 330 | B 400 | B 450 | B 460 | B 560 |
|------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| 纸袋长度(切长) | Paper bag length | 190-430mm | 280-530mm | 280-600mm | 280-600mm | 320-770mm | 320-770mm |
| 纸袋宽度 | Paper bag width | 80-220mm | 150-330mm | 150-400mm | 150-450mm | 220-460mm | 280-560mm |
| 袋底宽度 | Paper bag bottom width | 50-120mm | 70-180mm | 90-200mm | 90-200mm | 90-260mm | 90-260mm |
| 纸袋厚度 | Paper thickness | 45-150g/m ² | 60-150g/m ² | 70-150g/m ² | 70-150g/m ² | 70-150g/m ² | 80-150g/m ² |
| 机械速度 (运行最大速度) | Machine Speed | 280pcs/min | 220pcs/min | 200pcs/min | 200pcs/min | 150pcs/min | 150pcs/min |
| 纸卷宽度 | Paper roll width | 290-710mm | 470-1050mm | 510-1230mm | 510-1330mm | 650-1470mm | 770-1670mm |
| 纸料直径 | Roll paper diameter | ≤1500mm | ≤1500mm | ≤1500mm | ≤1500mm | ≤1500mm | ≤1500mm |
| 整机功率 | Machine power | 3相4线380V 15kw | 3相4线380V 8kw | 3相4线380V 15.5kw | 3相4线380V 15.5kw | 3相4线380V 25kw | 3相4线380V 27kw |
| 整机重量 | Machine weight | 5600kg | 8000kg | 9000kg | 9000kg | 12000kg | 13000kg |
| 整机尺寸(LxWxH) | Machine size | 8.6x2.6x1.9M | 9.5x2.6x1.9 M | 10.7x2.6x1.9 M | 10.7x2.6x1.9 M | 12x4x2 M | 13x2.6x2 M |



诺

OYANG
B(T+D+W+P)

16

卷筒纸方底纸袋机 (选配功能)
Roll-fed Square Bottom Paper
Bag Machine (Options functional)

New World



+P

1
派奇单元
Patching &
Punching Unit

+W

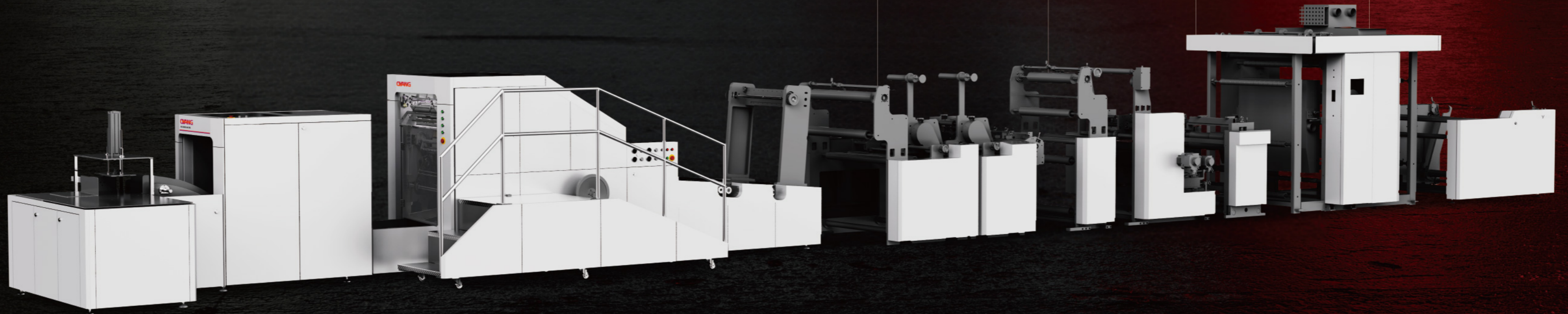
2
开窗单元
Die Cutting & Film
Patching Unit

+D

3
双层单元
Double Layers Unit

+T

4
印刷单元
Printing Unit



诺 OYANG 16C

尖底纸袋机
Roll-Fed Sharp Bottom Paper Bag Machine

New World

| 型号 | Model No. | C 270 | C 330 |
|--------|-----------------------------|------------------|------------------|
| 纸袋厚度 | Paper Thickness Range | 30-100 GSM | 30-100 GSM |
| 纸袋宽度 | Paper Bag Width Range | 80-270mm | 80-330mm |
| 切断长度 | Paper Bag Length Range | 100-380mm | 120-720mm |
| 侧面折叠范围 | Side Folding Range | 0-60mm | 0-60mm |
| 产品偏差 | Production Precision | ±0.2mm | ±0.2mm |
| 生产速度 | Machinery Speed | 150-500 pcs /min | 150-500 pcs /min |
| 最大放纸宽度 | Maximum paper roll Width | 900mm | 1000mm |
| 最大放卷直径 | Maximum Paper roll Diameter | 1500mm | 1500mm |
| 整机功率 | Total Power | 16 KW | 16 KW |
| 机器重量 | Machine Weight | 5000KGS | 5500KGS |
| 机器颜色 | Machine Color | White or other | White or other |
| 机器尺寸 | Machine Size | 7300×2000×1850mm | 7700×2000×1900mm |



诺 OYANG P510 16

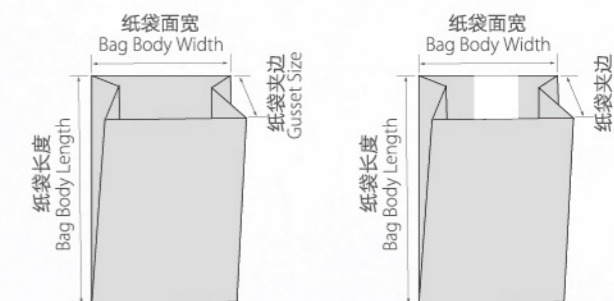
尖底纸袋机
Roll-Fed Sharp Bottom Paper Bag Machine

双通道，产能翻倍
Double channel, Double Capacity



New World

| 型号 | Model No. | P 510 |
|---------|-------------------------------|---|
| 平口袋袋宽 | Flat Paper bag width range | 60-510mm |
| 侧面折叠式袋宽 | Insert paper bag width range | 60-510mm |
| 切断长度 | Paper bag cutting length | 100-380mm |
| 侧宽范围 | Side Folding Range | 0-70mm |
| 高低口 | Bag mouth high cut size range | 10-20mm |
| 底部折叠 | Bag bottom folding size | 15-20mm |
| 最大纸卷宽度 | Maximum paper roll Width | 1100mm |
| 最大纸卷直径 | Maximum Paper roll Diameter | 1300mm |
| 气胀轴直径 | Diameter for the paper core | 76mm |
| 纸张克重 | Paper GSM | 30-60 gsm |
| 最高速度 | Machine speed | 600-2400 pcs/min |
| | | 机器的速度和纸张的物理属性及袋子的规格密切相关 The speed is influence by paper physical property and the bag size |
| 总功率 | Power | 52kw 380V 3phase |



至尊

GREAT

4.0

第四代至尊无腰线片张纸袋机 Great 4.0 Supreme Sheet Fed Non-crease Paper Bag Machine

工艺流程 Process Flow



模切片料飞达送料后
自动穿扁绳(手提)
After The Die-Cutting Material
Is Fed By The Feeder, The Flat Rope
Is Automatically Threaded (Handheld)

主机模具
U 字成型和两边中封
Mainframe Mold -
U - Shaped Forming And
Sealing On Both Sides

折口机
袋口包口和喷胶固定
Folding Machine -
Bag Mouth Sealing And
Glue Spraying

折袋机
底部 M 底内折
Bag Folding Machine -
Bottom M
Bottom Inner Fold



30min 快速换规

实现穿扁绳制袋一次成型 整机只需 2 人操作

1 - pass Bag - making (String Threading & Braiding),
Operable by 2 Staff

展开长度
Open Length

510~1180mm

展开长度 = 2 * 袋高 + 侧宽 + 80
Open length = 2 * height + gusset + 80

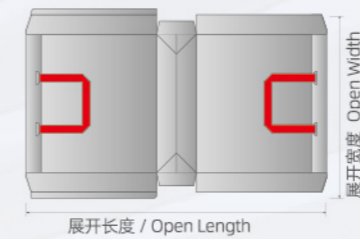
模切片料长度 = 展开长度 + 16 (模切预留)
Die-cut sheet material length =
Open length + 16 (die-cutting reserve)

展开宽度
Open Width

286~740mm

展开宽度 = 正宽 + 侧宽 + 36
Open width = width + gusset + 36

模切片料宽度 = 展开宽度 + 23 (模切预留)
Die-cut sheet material width =
Open width + 23 (die-cutting reserve)



| 型号 | Model No. | GREAT 4.0 |
|----------------------------------|--|---|
| 制袋尺寸 与把长 Size Range | 袋高 / Height | 180-450mm |
| | 袋宽 / Width | 180-500mm |
| | 侧面 / Gusset | 70-200mm |
| | 手提绳 / Handle length | 420-600mm |
| | 手提宽度 / Handle width | 20-30mm |
| 速度 Speed | 片料尺寸(长) / Sheet material size (Length) | 510-1180mm |
| | 片料尺寸(宽) / Sheet material size (width) | 286-740mm |
| | 生产速度 / Production speed | 30-45只/分钟 30-45 pcs/min |
| 介质 Media | 适用原料 / Applicable raw materials | 白卡纸、金银卡纸(片张) White cardboard, gold and silver cardboard (sheet) |
| | 材料克重 / Material weight | 180-300g |
| 功率 Power | 平均功率 / Average power | 56KW |
| 电压 Required Power | 电源 / Power supply | 380V |
| 设备规格 Machine Specification | 主机重量(主机+飞达) / Host Weight (Host+Sheet Feeder) | 10.5T |
| | 折包机重量 / Folding Machine Weight | 750kg |
| | 机器尺寸 / Machine Size | 8500(L)x7000(W)x2800(H)mm |
| | 占地面积 / cover an Area | 35m ² |



智 SMART 17

卫星式柔印机 (幅宽 800-1400mm)

CI Flexo Printing Machine
(Web Width:800-1400mm)

卫星式柔印机广泛应用在铜版纸、卡纸、拷贝纸、BOPP、PET、塑料薄膜等多种材料上印刷。
用于纸杯、纸盒、食品包装袋、包装纸等印刷领域。

Coated paper, cardboard, copy paper, BOPP, PET, plastic film, etc., widely used in paper cup, paper box, food package bag, packaging paper and the like printing fields.

无齿轮驱动
版辊,网纹辊均采用套筒设计
快速换活
工作的“可重复性”

No gear control
Anilox roller and plate cylinder adopt sleeve technology
Quick job changes
Precise print lengths, especially on extensible films subject to stretch or extension during their process
Job repeatability

New World

| | | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 |
|--------|------------------------|---|-------|--------|--------|--------|--------|--------|
| 色组数 | Colors | 8 | | | | | | |
| 中心滚筒直径 | Central Drum Diameter | 1850mm | | | | | | |
| 最大纸幅宽度 | Max Web Width | 820mm | 920mm | 1020mm | 1120mm | 1220mm | 1320mm | 1420mm |
| 最大印刷宽度 | Max Printing Width | 800mm | 900mm | 1000mm | 1100mm | 1200mm | 1300mm | 1400mm |
| 印版重复长度 | Repeat | 350-800mm (850mm 选配) | | | | | | |
| 最大放卷直径 | Max Unwinding Diameter | P 系列: 1000mm F 系列: 800mm | | | | | | |
| 最大收卷直径 | Max Rewinding Diameter | P 系列: 1000mm F 系列: 800mm | | | | | | |
| 最大设计速度 | Max Printing Speed | 400m/min | | | | | | |
| 干燥系统 | Drying | 电加热 / 天然气 / 蒸汽 / 热油 Electric heating / Gas / Steam / Hot oil | | | | | | |
| 适用油墨 | Applicable Ink | 环保水性油墨 / 溶剂型油墨 Eco-friendly water-based ink/Solvent ink | | | | | | |
| 承印材料种类 | Materials | P 系列: 纸 paper F 系列: 膜 (PE、OPP、PET、珠光膜等类似特性材料); 纸 film(pe,opp,pet,etc.);paper | | | | | | |
| 材料厚度范围 | Thickness | P 系列: 纸 25-300gsm F 系列: 膜 (10-150μm); 纸 (25-120gsm)film(10-150μm); paper(25-120gsm) | | | | | | |



YTB 系列 / SERIES

层叠式高速柔版印刷机

StackType High Speed Flexographic Printing Machine

| 型号 Model No. | | YTB41300 | YTB41200 | YTB4100 | YTB4800 |
|------------------------|---------------------------------------|-------------------|----------|---------|---------|
| 印刷功能 Size Range | 最大印料宽度 Max.Printing Material Width | 1300mm | 1200mm | 1000mm | 800mm |
| | 最大印刷宽度 Max Printing width | 1260mm | 1160mm | 960mm | 1260mm |
| 印刷速度 Printing Speed | | 5-100m/min | | | |
| 介质 Media | 最大放卷直径 Max.Unwinding diameter | 1300mm | | | |
| | 最大收卷直径 Max.Rewinding diameter | 1300mm | | | |
| | 印品长度范围 Printing length range | 300-1000mm | | | |
| | 版厚度 Overall Size/Gross Weight | 1.14mm | 1.7mm | 2.28mm | 2.84mm |
| | | 可订制 customization | | | |



FE 系列 / SERIES

中宽幅柔印机 (幅宽700mm-1800mm)

Medium&wide Web Flexo Printing Machine(Web Width:700mm-1800mm)

中宽幅柔印机可以在轻涂纸, 灰底白板纸, 铜版纸, 卡纸, 无纺布、牛皮纸、纸塑复合材料等多种材料上印刷已广泛应用于包装纸、纸盒纸袋、纸杯、快递袋及啤酒箱、饮料箱、食品箱等纸箱预印领域。

| | | 27.5" 20700 | 35.5" 20900 | 39.5" 201000 | 47.5" 201200 | 51" 201300 | 56.5" 201430 | 63" 201600 | 71" 201800 |
|----------------------------------|--|---|-------------------------|-------------------------|-------------------------|---|-----------------|---------------|---------------|
| 最大纸幅宽度 Max Web Width | | 720mm | 920mm | 1020mm | 1220mm | 1320mm | 1450mm | 1620mm | 1820mm |
| 最大印刷宽度 Max Printing Width | | 700mm | 900mm | 1000mm | 1200mm | 1300mm | 1430mm | 1600mm | 1800mm |
| 最大模切宽度 Max Die-cutting Width | | 700mm | 900mm | | | | | | |
| 印版重复长度 Printing Repeat Length | | 286-900mm (300-1200) | 286-900mm (300-1200) | 286-900mm (300-1200) | 286-900mm (300-1200) | 520-1500mm | 520-1500mm | 420-1600mm | 420-1600mm |
| 最大放卷直径 Max Unwinding Diameter | | 1524mm | 1524mm | 1524mm | 1524mm | 1524mm | 1524mm | 1524mm | 1524mm |
| 最大收卷直径 Max Rewinding Diameter | | 1524mm | 1524mm | 1524mm | 1524mm | 1524mm | 1524mm | 1524mm | 1524mm |
| 齿距 Cearing | | 3.175 | 3.175 | 3.175 | 3.175 | 3.175 | 3.175 | 6.35 | 6.35 |
| 最大设计速度 Max Printing Speed | | 伺服驱动 :240m/min Single servo motor driven Dual servo motor driven:240m/min | | | | 伺服驱动 :200m/min Single servo motor driven Dual servo motor driven:200m/min | | | |
| 干燥方式 Drying Mode | | 热风干燥 / 红外干燥 Hot-air drying/IR drying | | | | | | | |
| 适用油墨 Applicable Ink | | 环保水性油墨 / 溶剂型油墨 Eco-friendly water-based ink/Solvent ink | | | | | | | |



ONL-SL

分切机

Slitting Machine

范围及特点

Performance & Characteristics

本机适用于各种超大型卷材的分切和复卷,如 20g/m -400g/m 牛皮纸、白卡纸、淋膜纸、硅油纸、铝箔、锡纸、PVC 薄膜、无纺布材料等卷材。该机采用三伺服电机控制,自动锥度张力,中心卷取方式。主机采用变频调速,保持加速中平衡运转。自动计米、报警等功能。收卷采用上下 A、B 气胀轴结构,链条。自动卸料、操作方便。放卷采用超声波 /CCD 纠偏修正系统,使不规则材料能正常分切。采用圆刀 / 平刀纵切的分切方式,高压风机废边自动排除装置。气胀轴自动上料方式 / 液压无轴自动放卷装置。

This machine is suitable with many kinds of jumbo roll materials,such as adhesive stickers/PVC/PET/Release paper/breathable film/Pearlized BOPP.This machine adopts PLC(Siemens)/Servo motor control and automatic taper tension,central surface rewinding.Frequency control of motor,run smoothly in acceleration.It has the functions of automatic counting meter, automatic alarm, etc. Adopt A and B pneumatic shaft structure for rewinding, easy for loading and unloading.It adopts ultrasonic /CCD automatic edge correction system for unwinding, anomalous materials will be easy slit. Equipped with automatic waste film blowing device. Automatic material loading by pneumatic, matched with air.

| 型号 Model | SL- 1300 | SL- 1600 | SL- 1800 |
|---|-----------------------------|-----------------------------|-----------------------------|
| 放卷最大宽度 Maximum Width Of Unwinding | 1300mm | 1600mm | 1800mm |
| 放卷最大直径 Maximum Diameter Of Unwinding | φ1400mm | | |
| 分切最小宽度 Minimum Width Of Slitting | 30mm | | |
| 收卷最大直径 Maximum Diameter Of Winding | φ1000mm | | |
| 分切速度 Speed Of Slitting | ≤350m/min | | |
| 功率与电源 Power Supply | 380V/50hz 24kw | 380V/50hz 26kw | 380V/50hz 30kw |
| 尺寸与重量 Size And Weight | 4000kg 3300x 3150x1930mm | 4500kg 3300x 3450x1930mm | 5500kg 3300x 3650x1930mm |



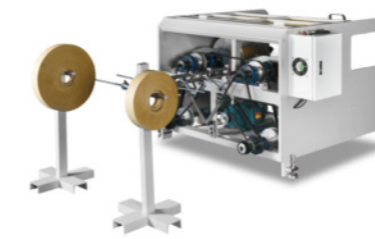
ONL-HFA
自动扁绳手挽机

Automatic Flat Paper Handle Pasting Machine



ONL-HRA
全自动圆绳手挽机

Automatic Round Rope Paper Handle Pasting Machine



ONL-TW2
双头纸绳机

Double Station Twisted Paper Rope Machine



ONL-TW1
单头纸绳机

Single Station Twisted Paper Rope Making Machine



ONL-RE
复卷机

Paper Rope Twisted Paper Rewinding Machine

| 机器型号 | Type | ONL-HFA |
|---------------------------|-----------------------------|--|
| 外形尺寸 | Overall dimension | L7000*W2450*H1700mm |
| 电机品牌 | Motor brand | ZHENGMING geared motor |
| 机器功率 | Total power | 12.2KW, 50HZ |
| 伺服电机品牌 | Servo motor brand | INOVANCE |
| 伺服电机功率 | Servo motor power | 750W two group |
| PIC编程品牌 | PIC programming brand | INOVANCE |
| 热熔胶机品牌 | Hot melt machine brand | XBS |
| 机械手 | Mechanical arm | DELTA Taiwan |
| 纠偏 | Correct an error | KCON |
| 纸绳间距(A) | Handle Spacing | 108mm |
| 纸绳宽度(B) | Paper Rope Width | 12mm |
| 纸绳高度(C) | Paper Rope Height | 100mm |
| 纸片宽度(D) | Paper Width | 40mm |
| 纸片长度(E) | Paper Length | 190-170-152mm |
| 纸绳长度 | Paper Rope Length | 352mm |
| 纸袋厚度 | Paper thickness | 90-130g |
| 纸袋宽度 | Bag width | 200-450mm |
| 纸袋高度 | Bag height | 200-450mm |
| 袋口140mm以上 (袋宽减去风琴位的宽度) | Top opening size over 140mm | (Bag Width minus the width of folding) |
| 生产速度 | Production speed | 33-43pcs/min |

| 机器型号 | Type | ONL-HRA |
|---------------------------|-----------------------------|---|
| 外形尺寸 | Overall dimension | L6000*W2450*H1700mm |
| 电机品牌 | Motor brand | ZHENGMING geared motor |
| 机器功率 | Total power | 380V, 10KW, 50HZ |
| 伺服电机品牌 | Servo motor brand | INOVANCE |
| 伺服电机功率 | Servo motor power | 750W two group |
| PIC编程品牌 | PIC programming brand | INOVANCE |
| 热熔胶机品牌 | Hot melt machine brand | XBS |
| 机械手 | Mechanical arm | DELTA Taiwan |
| 纠偏 | Correct an error | KCON |
| 纸绳间距(B) | Paper Rope Handle Spacing | 75mm、95mm |
| 纸片宽度(C) | Paper width | 40mm |
| 纸绳长度 | Paper rope length | 360mm |
| 纸绳高度 | Paper rope height | 140mm |
| 原纸克重 | Paper Gram Weight | 90-130g/ m² |
| 纸袋宽度 | Bag width | 200-450mm |
| 纸袋高度 | Bag height | 200-450mm |
| 袋口130mm以上 (袋宽减去风琴位的宽度) | Top opening size over 130mm | (Bag Width minus the width of folding) |
| 生产速度 | Productio speed | 33-43pcs/min |

| 机器型号 | Type | ONL-TW1 | ONL-TW2 |
|--------|--------------------------------|-----------------|-----------------|
| 纸卷内径 | Core Diameter of Raw Rope Roll | φ76 mm(3") | φ76 mm(3") |
| 最大纸卷外径 | Max. Paper Rope Diameter | 100-800mm | 100-800mm |
| 纸卷宽度 | Paper Roll Width | 25-100mm | 25-100mm |
| 原纸克重 | Paper Thickness | 20-60g/ m² | 20-60g/ m² |
| 纸绳直径 | Paper Rope Diameter | φ2.5-6mm | φ2.5-6mm |
| 最大收卷外径 | Max. Rope Roll Diameter | 300mm | 300mm |
| 最大绳卷宽度 | Max. Paper Rope width | 300mm | 300mm |
| 生产速度 | Production Speed | 10-15m/min | 20-25m/min |
| 输入电源 | Power Requirements | 380V | 380V |
| 机器功率 | Total Power | 1.1KW | 1.5KW |
| 机器重量 | Total Weight | Approx.400KG | Approx.700KG |
| 外形尺寸 | Overall Dimension(LxWxH) | 1580x1150x930mm | 1580x1440x930mm |

| 机器型号 | Type | ONL-RE |
|--------|----------------------------------|-----------------|
| 原绳卷内径 | Core Diameter of Raw Rope Roll | 76 mm |
| 最终绳卷内径 | Core Diameter of Final Rope Roll | 180 mm |
| 最终绳卷外径 | Final Rope Reel Diameter | 400-600mm |
| 生产速度 | Max. Production Speed | 80-150M/min |
| 输入电源 | Power Requirements | 380V |
| 机器功率 | Total Power | 2.2KW |
| 机器重量 | Total Weight | Approx.150KG |
| 外形尺寸 | Overall Dimension(LxWxH) | 1050x800x1200mm |

Let's Contribute For The

ENVIRONMENT RESPONSIBILITY BUSINESS

让我们一起
为环保事业做出贡献



01 食品 Food



- 糕点袋
- 调味品和茶叶的保存袋
- 煮食品保存袋 ● 冷冻食品适用袋
- Cookie/Cake/Candy/Snack
- Spices/ tea/Coffee/Cereal
- Retort food ● Fertilizer bag

02 日用品 Household Items



- 花种袋
- 洗涤剂袋
- 附有注入口洗涤剂袋
- 文具袋
- Flower Seeds
- Detergent
- Refillable detergent
- Stationery
- 塑料手套的制袋机
- 伞袋
- 代替急救箱袋
- Glove
- Umbrella
- Medicine infusion bag

03 饮料 Beverage



- 饮品保存袋
- 带吸嘴企鹅包
- Drinks bag

04 宠物食品 Pets food



- 宠物食品用密封袋
- Cat food
- Dog food
- Fish food

05 运输 Delivery



- 蔬菜包装袋
- 在商店中用的购物袋
- Vegetable
- Dry food

诺 OYANG 650S

高速三边封制袋机

High-speed three-side seal pouch making machine

制袋尺寸及袋子形状 Pouch Size and Pouch Shape

纵向制袋 Longitudinal Pouch Making

| | | |
|---------|--------------------|---|
| L1(袋长) | pouch length | 2次热封时/最大420mm 2 times of heat sealing/Max 420mm 1次热封时/最大500mm 1 time of heat sealing/Max 500mm |
| W1(袋宽) | pouch width | 75mm-650mm |
| S1(热封宽) | heat sealing width | 最大/Max 50mm |
| S2(热封宽) | heat sealing width | 最大/Max 25mm |

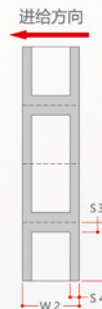
*最大进给长度受控于加热器的长度。进给尺寸在420以上时，纵封一次就可以，如果需要纵封两次，需要倍送装置。
进给方向-纵向四列制袋 样袋展示
*The maximum feed length is controlled by the length of the heater. When the feed size is above 300, longitudinal sealing only needs to be done once. If vertical sealing is required twice, a double feeding device is required. Feed direction-Longitudinal four-row bag making Sample bag display



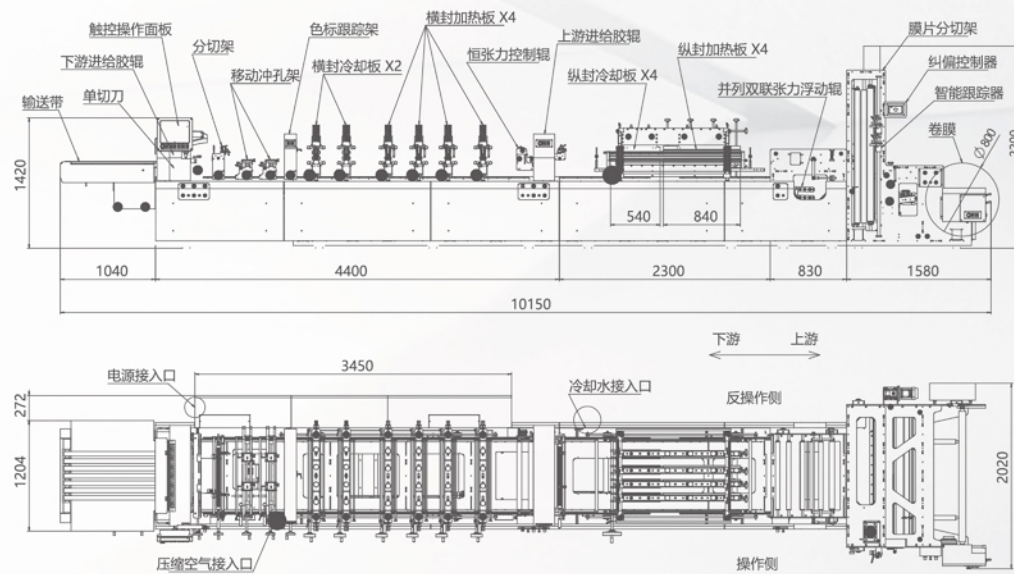
横向制袋 Horizontal Pouch Making

| | | |
|---------|--------------------|---|
| L2(袋长) | pouch length | 50-650mm |
| W2(袋宽) | pouch width | 2次热封时/最大420mm 2 times of heat sealing/Max 300mm 1次热封时/最大500mm 1 time of heat sealing/Max 500mm |
| S3(热封宽) | heat sealing width | 最大/Max 25mm |
| S4(热封宽) | heat sealing width | 最大/Max 25mm |

*最大袋宽受控于横加热器的配置和横加热器机架的有效长度进给方向-横向四列制袋
*The maximum bag width is controlled by the configuration of the transverse heater and the effective length of the transverse heater frame. Feed direction-Transverse four-row bag making



产品尺寸图 Product Dimensions



标准规格 Technical Parameters

| | | |
|--|---|---|
| 膜材 Applicable Range Of Material | 各种复合膜 Various laminated films | |
| 卷膜尺寸 Roll Size | 最大宽度/Maximum width:1300mm、 最大直径/The maximum diameter:φ800 | |
| 卷膜放卷装置 Unwinding Unit | 主膜/水平气胀轴、带磁粉制动器的张力控制系统 Horizontal air shaft, loss-in-energy brake, tension control system with magnetic powder brake | |
| 控制系统 Control System | PLC控制系统 PLC control method | |
| 膜进给机构 Film Feeding Mechanism | 2台交流伺服电机牵引系统(可以根据选配功能进行增减)。 *各种制袋参数在液晶屏上设置, 操作简单。印刷色标用色标传感器进行跟踪定位。 2 AC servo motor traction system (can be increased or decreased according to optional functions). * Various pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark is tracked and positioned with colour mark sensor. | |
| 热封开合机构 Heat Sealer Vertical Movement Mechanism | 交流伺服电机集中驱动系统(带热封开合时长设置功能) AC servo motor centralized drive system (with heat sealing opening and closing time setting function) | |
| 热封宽度 Heat Sealing Width | 横封宽度: 最大80mm 纵封宽度: 最大80mm Horizontal sealing width: maximum 80mm Vertical sealing width: maximum 80mm | |
| 制袋能力 Pouch Making Capacity | 最高速度300次(段)/分钟, 生产力因材料而定; 最大放卷速度: 45m/分钟 Maximum productivity: 300CPM Maximum unwinding speed: 45m/min | |
| 设备功率 Equipment Power | 标配 进给交流伺服电机 2*2.0kw=4.0kw 热封交流伺服电机 1*5.0kw=5.0kw 放卷电机 1*0.4kw=0.4kw 纵封加热器 4*6.0kw=24.0kw 横封加热器 4*6.0kw=24.0kw 控制系统以及其他 1*1.0kw=1.0kw 合计 (380V/50Hz)58.4kw | 选配 废边收卷机 1*0.3kw=0.3kw 所需气压: 0.6Mpa(6Kgf/cm ²) 所需冷却水: 约15升/分钟 |
| 占地面积/设备重量 Area For Installation/Equipment Weight | 约2.1m*10.2m/约5.9t About 2.1m*10.2m/About 5.9t | |
| 选配装置 Optional Devices | <ul style="list-style-type: none"> ●倍送装置 ○打孔器模块(各种) ●打孔器支架 ○切圆角装置 ● Double feeding device ○ Puncher module (various) ● Puncher bracket ○ Rounding device ○厚度检测装置 ○双切刀装置 ○上料辅助装置 ●废边收卷机 ○ Thickness detection device ○ Double cutting blade device ○ Feeding auxiliary device ● Waste edge winding machine | |

*制袋能力根据薄膜的材质以及厚度有所不同

*Pouch making capacity varies depending on the material and thickness of the film

生产能力 Production Capacity

最高 300 次(段) / 分钟

Maximun Pouch Production capacity: 300CPM



诺 OYANG 650SZ

高速自立袋制袋机 High-speed standing pouch making machine

制袋尺寸及袋子形状 Pouch Size and Pouch Shape

三边封纵向制袋 Three Side Seal pouch (Horizontal Making)

| | | |
|---------|--------------------|--------------------------------|
| L1(袋长) | pouch length | 2次热封时/最大420mm 1次热封时/最大500mm |
| W1(袋宽) | pouch width | 75mm-650mm |
| S1(热封宽) | heat sealing width | 最大/Max 50mm |
| S2(热封宽) | heat sealing width | 最大/Max 25mm |

*最大进给长度受控于加热器的长度。进给尺寸在420以上时，纵封一次就可以，如果需要纵封两次，需要倍送装置。
进给方向：纵向四列制袋 样袋展示
*The maximum feed length is controlled by the length of the heater. When the feed size is above 300, longitudinal sealing only needs to be done once. If vertical sealing is required twice, a double feeding device is required. Feed direction: longitudinal four-row bag making Sample bag display



三边封横向制袋 Three Side Seal pouch (Longitudinal Making)

| | | |
|---------|--------------------|--------------------------------|
| L2(袋长) | pouch length | 50-650mm |
| W2(袋宽) | pouch width | 2次热封时/最大420mm 1次热封时/最大500mm |
| S3(热封宽) | heat sealing width | 最大/Max 25mm |
| S4(热封宽) | heat sealing width | 最大/Max 25mm |

*最大袋宽受控于横加热器的配置和横加热器机架的有效长度进给方向：横向四列制袋
*The maximum bag width is controlled by the configuration of the transverse heater and the effective length of the transverse heater frame. Feed direction: Transverse four-row bag making

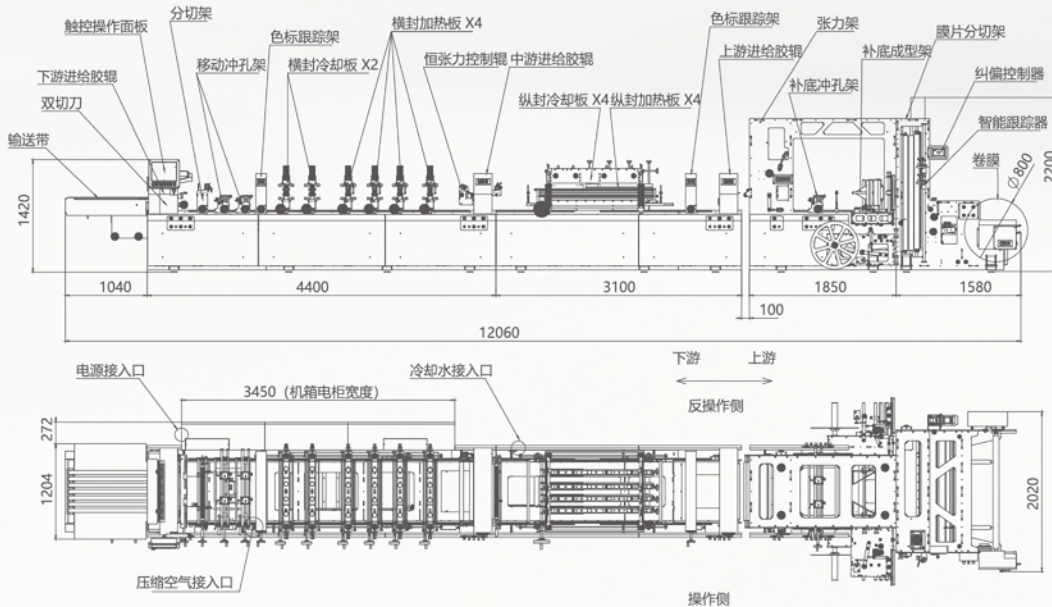


自立袋制袋(也可进行1列制袋)

| | | |
|------------|----------------------------------|---|
| L1(袋长) | pouch length | 120-290mm(2列制袋时)(when making bags in 2 rows) 240-580mm(1列制袋时)(when making bags in 1 row) |
| W1(袋宽) | pouch width | 60mm-250mm |
| G(底插边深度) | bottom edge depth | 20-45mm(70mm) |
| A(底打孔直径标准) | Bottom punch diameter I standard | φ15mm |



产品尺寸图 Product Dimensions



标准规格 Technical Parameters

| | | | |
|--|--|--|------------------------|
| 膜材 Applicable Range Of Material | 各种复合膜 Various laminated films | | |
| 卷膜尺寸 Roll Size | 主膜/最大宽度Main film/maximum width: 1200mm、最大直径The maximum diameter:φ800mm 底膜/最大宽度Bottom Film-maximum width: 150mm、最大直径The maximum diameter:φ600mm 最大重量Maximum weight: 35kgf | | |
| 卷膜放卷装置 Unwinding Unit | 主膜/水平薄膜轴型-M板方式:张力控制磁粉制动器 底膜/水平薄膜轴型-三角板方式:张力控制磁粉制动器 Main Film/Horizontal Film Shaft Type-M Plate Method-Tension Controlled Powder Brake Bottom Film/Horizontal Film Shaft Type-Delta Plate Method-Tension Controlled Powder Brake | | |
| 控制系统 Control System | PLC控制系统 PLC control method | | |
| 膜进给机构 Film Feeding Mechanism | 3台交流伺服电机牵引系统 (可以根据选配功能进行增减)。 *各种制袋参数在液晶屏上设置, 操作简单。印刷色标用色标传感器进行跟踪定位。 3 AC servo motors traction system (can be increased or decreased according to the optional functions) *All kinds of pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark with colour mark sensor for tracking and positioning | | |
| 热封开合机构 Heat Sealer Vertical Movement Mechanism | 交流伺服电机集中驱动系统 (带热封开合时长设置功能) AC servo motor centralized drive system (with heat sealing opening and closing time setting function) | | |
| 制袋能力 Pouch Production Capacity | <三边封袋>最高速度300次(段)/分钟, 生产力因材料而定; 最大放卷速度: 45m/分钟 <Three-side-seal pouch>Maximum speed 300 CPM, productivity depends on the material; Maximum unwind speed:45m/minute <自立袋>最高速度240次(段)/分钟, 生产力因材料而定; 最大放卷速度: 30m/分钟 <Standing pouch>Maximum speed 240CPM, productivity depends on the material; Maximum unwind speed: 30m/minute | | |
| 设备功率 Equipment Power | 标配 | 进给交流伺服电机 3*2.0kW=6.0kW 热封交流伺服电机 1*5.0kW=5.0kW 放卷电机 1*0.4kW=0.4kW 纵封加热器 4*6.0kW=24.0kW 横封加热器 4*6.0kW=24.0kW 控制系统以及其他 1*1.0kW=1.0kW 合计 (380V/50Hz)60.4kW | 选配 废边收卷机 1*0.3kW=0.3kW |
| 占地面积/设备重量 Area For Installation/equipment Weight | 约2.1m*12.1m/约7.0t | | |
| 选配装置 Optional Devices | <ul style="list-style-type: none"> ●倍送装置 ○打孔器模块(各种) ●打孔器支架 ○切圆角装置 ● Double feeding device ○ Puncher module (various) ● Puncher bracket ○ Rounding device ●厚度检测装置 ○双切刀装置 ○上料辅助装置 ●废边收卷机 ○ Thickness detection device ○ Double cutting blade device ○ Feeding auxiliary device ● Waste edge winding machine | | |

*制袋能力根据薄膜的材质以及厚度有所不同
*Pouch making capacity varies depending on the material and thickness of the film

生产能力 Production Capacity

最高 300 次(段) / 分钟
Maximun Pouch Production capacity: 300CPM



诺 OYANG 650SL

高速拉链袋制袋机 High speed zipper pouch making machine

制袋尺寸及袋子形状 Pouch Size and Pouch Shape

三边封纵向制袋 Three Side Seal pouch (Longitudinal Making)

| | | |
|---------|--------------------|---|
| L1(袋长) | pouch length | 2次热封时/最大300mm 2 times of heat sealing/Max 300mm 1次热封时/最大500mm 1 time of heat sealing/Max 500mm |
| W1(袋宽) | pouch width | 75mm-600mm |
| S1(热封宽) | heat sealing width | 最大 /Max 50mm |
| S2(热封宽) | heat sealing width | 最大 /Max 25mm |

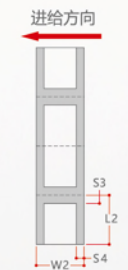
*最大进给长度受控于加热器的长度。进给尺寸在300以上时，纵封一次就可以，如果需要纵封两次，需要倍送装置。进给方向-纵向四列制袋 样袋展示
*The maximum feed length is controlled by the length of the heater. When the feed size is above 300, longitudinal sealing only needs to be done once. If vertical sealing is required twice, a double feeding device is required. Feed direction-Longitudinal four-row bag making Sample bag display



三边封横向制袋 Three Side Seal pouch (Horizontal Making)

| | | |
|---------|--------------------|---|
| L2(袋长) | pouch length | 50-600mm |
| W2(袋宽) | pouch width | 2次热封时/最大300mm 2 times of heat sealing/Max 300mm 1次热封时/最大500mm 1 time of heat sealing/Max 500mm |
| S3(热封宽) | heat sealing width | 最大 /Max 25mm |
| S4(热封宽) | heat sealing width | 最大 /Max 25mm |

*最大袋宽受控于横加热器的配置和横加热器机架的有效长度进给方向-横向四列制袋
*The maximum bag width is controlled by the configuration of the transverse heater and the effective length of the transverse heater frame. Feed direction-Transverse four-row bag making

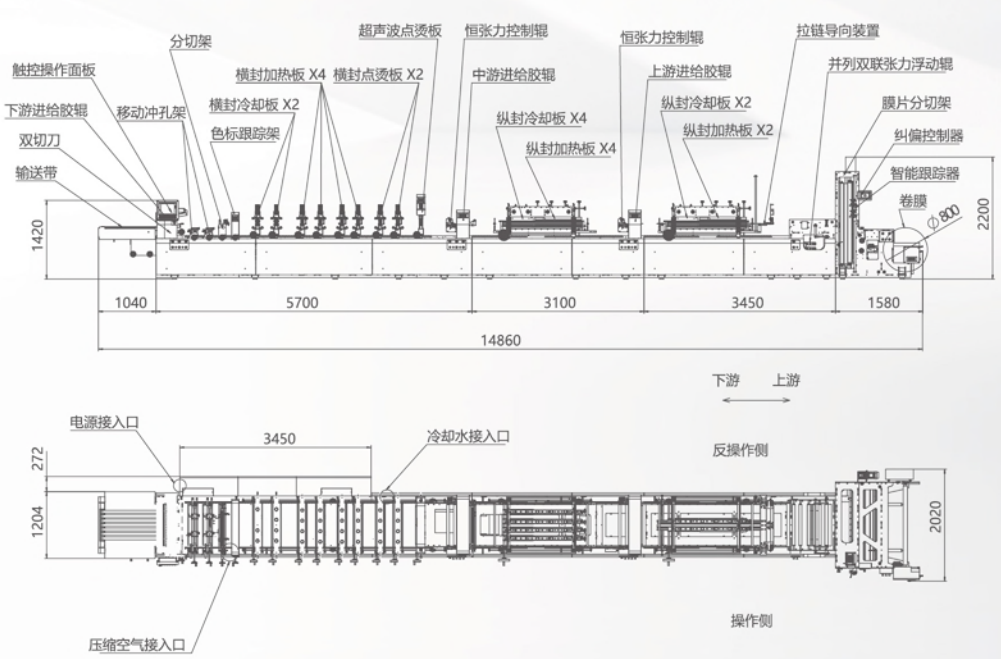


拉链袋制袋(也可进行1列制袋) Zipper pouch making (Also available in one row)

| | | |
|--------|--------------|---|
| L1(袋长) | pouch length | 120-300mm(2列制袋时)(when making bags in 2 rows) 240-550mm(1列制袋时)(when making bags in 1 row) |
| W1(袋宽) | pouch width | 60mm-300mm |



产品尺寸图 Product Dimensions



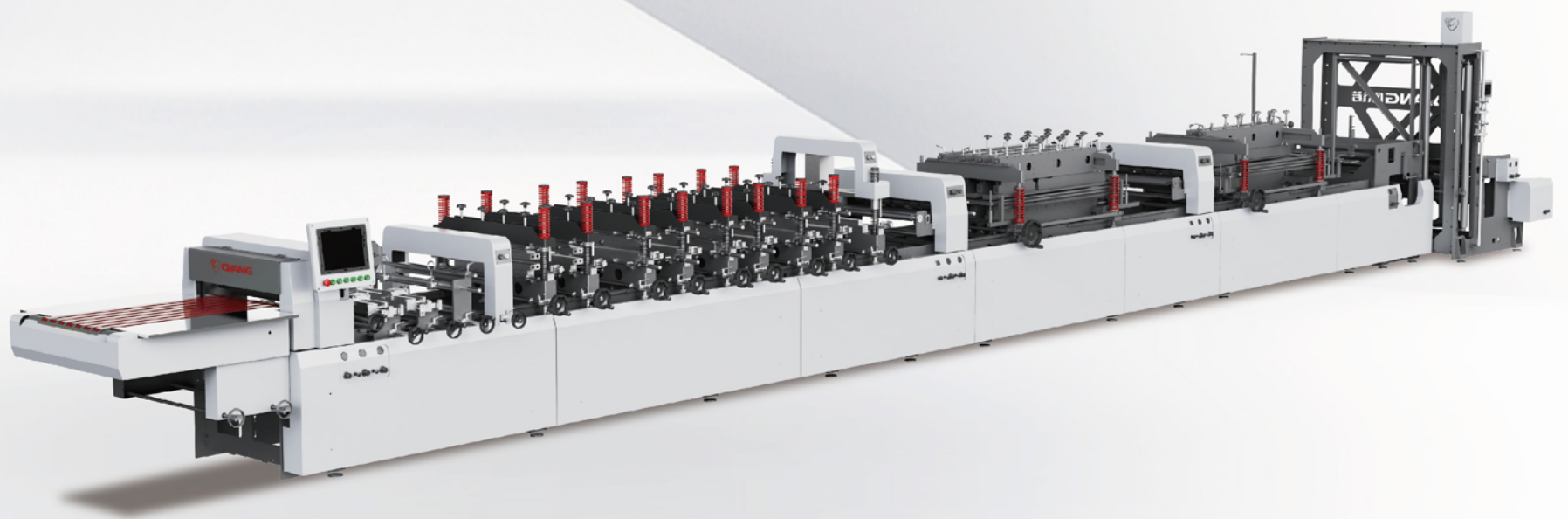
标准规格 Technical Parameters

| | |
|--|---|
| 膜材 Applicable Range Of Material | 各种复合膜 Various laminated films |
| 卷膜尺寸 Roll Size | 主膜/最大宽度Main film/maximum width: 1200mm、最大直径The maximum diameter:φ800mm (标准三边封制袋时薄膜尺寸一样)(Same size as standard three side seal bag making) |
| 卷膜放卷装置 Unwinding Unit | 主膜/水平薄膜轴型-M板方式·张力控制磁粉制动器 Main film/horizontal film shaft type-M plate type·Tension control magnetic powder brake |
| 控制系统 Control System | PLC控制系统 PLC control method |
| 膜进给机构 Film Feeding Mechanism | 3台交流伺服电机牵引系统 (可以根据选配功能进行增减)。 *各种制袋参数在液晶屏上设置, 操作简单。印刷色标用色标传感器进行跟踪定位。 3 AC servo motor traction system (can be increased or decreased according to the optional function) *Various pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark with colour mark sensor for tracking and positioning. |
| 热封开合机构 Heat Sealer Vertical Movement Mechanism | 交流伺服电机集中驱动系统 (带热封开合时长设置功能) AC servo motor centralized drive system (with heat sealing opening and closing time setting function) |
| 制袋能力 Pouch Production Capacity | <三边封袋>最高速度300次(段)/分钟, 生产力因材料而定; 最大放卷速度: 45m/分钟 <Three-side-seal pouch>Maximum speed 300 times (segments)/minute, productivity depends on the material; Maximum unwind speed:45m/minute <三边封拉链袋>最高速度240次(段)/分钟, 生产力因材料而定; 最大放卷速度: 30m/分钟 <Standing pouch > Maximum productivity: 240 CPM Maximum unwinding speed: 30m/min |
| 设备功率 Equipment Power | 标配 进给交流伺服电机 3*2.0kW=6.0kW 选配 废边收卷机 1*0.3kW=0.3kW 热封交流伺服电机 1*5.0kW=5.0kW 放卷电机 1*0.4kW=0.4kW 纵封加热器 6*6.0kW=36.0kW 横封加热器 6*6.0kW=36.0kW 控制系统以及其他 1*1.0kW=1.0kW 合计 (380V/50Hz)84.4kW 所需气压: 0.6Mpa(6Kgf/cm ²) 所需冷却水: 约15升/分钟 |
| 占地面积/设备重量 Area For Installation/equipment Weight | 约2.1m*14.9m/约8.2t |
| 选配装置 Optional Devices | ●倍送装置 ○打孔器模块 (各种) ●打孔器支架 ○切圆角装置 ● Double feeding device ○ Puncher module (various) ● Puncher bracket ○ Rounding device ○厚度检测装置 ○双切刀装置 ○上料辅助装置 ●废边收卷机 ○ Thickness detection device ○ Double cutting blade device ○ Feeding auxiliary device ● Waste edge winding machine |

*制袋能力根据薄膜的材质以及厚度有所不同 *可以根据客户的要求设计制作上述以外的选配装置
*Pouch making capacity varies depending on the material and thickness of the film *Optional devices other than the above can be designed and produced according to customer requirements

生产能力 Production Capacity

最高 300 次 (段) / 分钟
Maximum Pouch Production capacity: 300CPM



诺 OYANG 650SZL

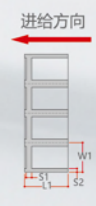
高速自立拉链袋制袋机 High Speed Standing pouch with zipper making machine

■ 制袋尺寸及袋子形状 Pouch Size and Pouch Shape

三边封纵向制袋 Three Side Seal pouch (Longitudinal Making)

| | | |
|---------|--------------------|--|
| L1(袋长) | pouch length | 2次热封时/最大300mm 2 times of heat sealing/Max300mm 1次热封时/最大500mm 1 time of heat sealing/Max 500mm |
| W1(袋宽) | pouch width | 75mm-600mm |
| S1(热封宽) | heat sealing width | 最大/ Max 50mm |
| S2(热封宽) | heat sealing width | 最大/ Max 25mm |

*最大进给长度受控于加热器的长度。进给尺寸在300以上时，纵封一次就可以，如果需要纵封两次，需要倍送装置。
进给方向 纵向四列制袋 样袋展示
*The maximum feed length is controlled by the length of the heater. When the feed size is above 300, longitudinal sealing only needs to be done once. If vertical sealing is required twice, a double feeding device is required.
Feed direction Longitudinal four-row bag making Sample bag display



三边封横向制袋 Three Side Seal pouch (Horizontal Making)

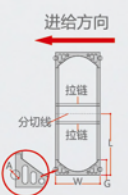
| | | |
|---------|--------------------|---|
| L2(袋长) | pouch length | 50-600mm |
| W2(袋宽) | pouch width | 2次热封时/最大300mm 2 times of heat sealing/Max 300mm 1次热封时/最大500mm 1 time of heat sealing/Max 500mm |
| S3(热封宽) | heat sealing width | 最大/ Max 25mm |
| S4(热封宽) | heat sealing width | 最大/ Max 25mm |

*最大袋宽受控于横加热器的配置和横加热器机架的有效长度进给方向 横向四列制袋
*The maximum bag width is controlled by the configuration of the transverse heater and the effective length of the transverse heater frame. Feed direction Transverse four-row bag making

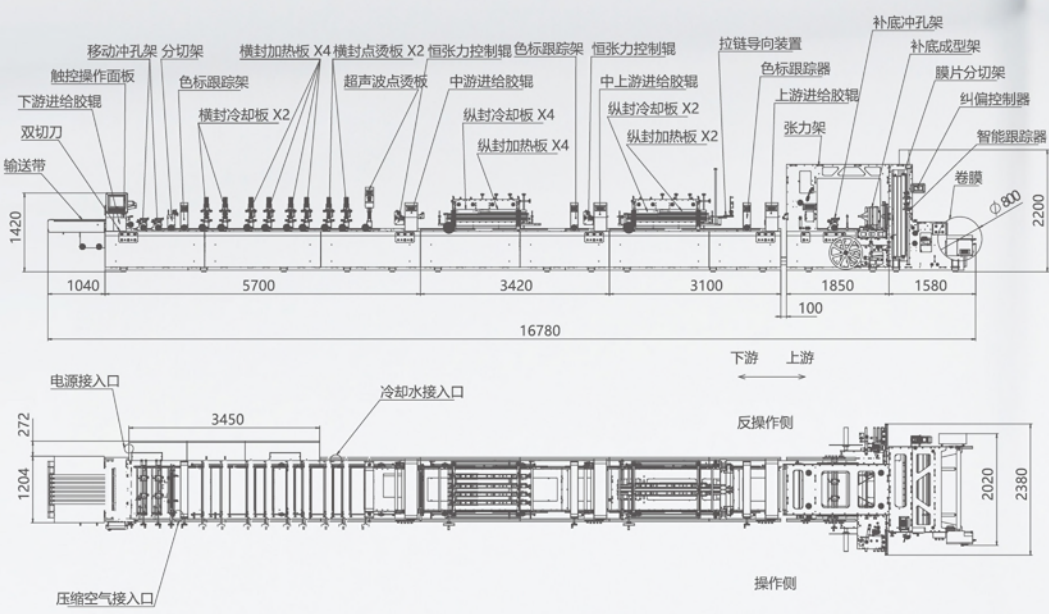


自立拉链袋制袋(也可进行1列制袋) Standing pouch with zipper making (Also available in one row)

| | | |
|------------|----------------------------------|---|
| L1(袋长) | pouch length | 120-290mm(2列制袋时)(when making bags in 2 rows) 240-580mm(1列制袋时)(when making bags in 1 row) |
| W1(袋宽) | pouch width | 60mm-250mm |
| G(底插边深度) | bottom edge depth | 20-45mm(70mm) |
| A(底冲孔直径标准) | Bottom punch diameter I standard | φ15mm |



■ 产品尺寸图 Product Dimensions



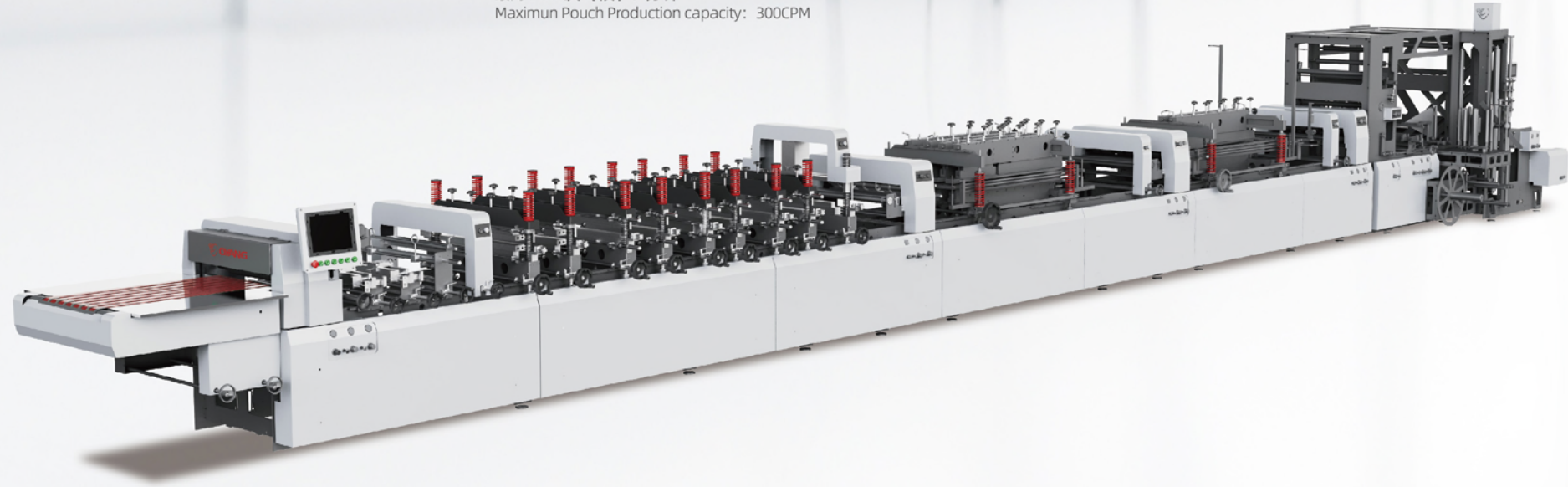
■ 标准规格 Technical Parameters

| | | | | |
|---|---|--|----|--|
| 膜材 Applicable Range Of Material | 各种复合膜 Various laminated films | | | |
| 卷膜尺寸 Roll Size | 主膜/最大宽度Main film/maximum width: 1200mm、最大直径The maximum diameter:φ800mm 底膜/最大宽度Substrate/maximum width: 150mm、最大直径The maximum diameter:φ600mm 最大重量Maximum weight: 35kgf | | | |
| 卷膜放卷装置 Unwinding Unit | 主膜/水平气胀轴、失电制动器、带磁粉制动器的张力控制系统 风琴膜/水平气胀轴、带磁粉制动器的张力控制系统 Main film / Horizontal air shaft, loss-in-energy brake, tension control system with magnetic powder brake Gusset film / Horizontal air shaft, tension control system with magnetic powder brake | | | |
| 控制系统 Control System | PLC控制系统 PLC control method | | | |
| 膜进给机构 Film Feeding Mechanism | 4台交流伺服电机牵引系统(可以根据选配功能进行增减)。 4 AC servo motor traction system (can be increased or decreased according to the optional function) 膜进给机构 *各种制袋参数在液晶屏上设置, 操作简单。印刷色标用色标传感器进行跟踪定位。 *Various pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark with colour mark sensor for tracking and positioning | | | |
| 热封开合机构 Heat Sealer Vertical Movement Mechanism | 交流伺服电机集中驱动系统(带热封开合时长设置功能) AC servo motor centralized drive system (with heat sealing opening and closing time setting function) | | | |
| 制袋能力 Pouch Production Capacity | <三边封袋>最高速度300次(段)/分钟, 生产力因材料而定; 最大放卷速度: 45m/分钟 <Three-side-seal pouch>Maximum speed 300 CPM, productivity depends on the material; Maximum unwind speed:45m/minute <三边封拉链袋>最高速度240次(段)/分钟, 生产力因材料而定; 最大放卷速度: 30m/分钟 <Three-side-seal pouch with zipper>Maximum speed 240 CPM, productivity depends on the material; Maximum unwind speed: 30m/minute <自立拉链袋>最高速度200次(段)/分钟, 生产力因材料而定; 最大放卷速度: 30m/分钟 <Standing pouch with zipper>Maximum speed 200 CPM, productivity depends on the material; Maximum unwind speed: 30m/minute <自立袋>最高速度240次(段)/分钟, 生产力因材料而定; 最大放卷速度: 30m/分钟 <Standing pouch>Maximum speed 240 CPM, productivity depends on the material; Maximum unwind speed: 30m/minute | | | |
| 设备功率 Equipment Power | 标配 | 进给交流伺服电机 4*2.0kW=8.0kW 热封交流伺服电机 1*5.0kW=5.0kW 放卷电机 1*0.4kW=0.4kW 贴膜送料电机 1*0.2kW=0.2kW 纵封加热器 6*6.0kW=36.0kW 横封加热器 6*6.0kW=36.0kW 控制系统以及其他 1*1.0kW=1.0kW 合计 (380V/50Hz)86.6kW | 选配 | 废边收卷机 1*0.3kW=0.3kW 所需气压: 0.6Mpa(6Kgf/cm ²) 所需冷却水: 约15升/分钟 |
| 占地面积/设备重量 Area For Installation/equipment Weight | 约2.4m*16.8m/约9.5t About 2.4m*16.8m/About 9.5t | | | |
| 选配装置 Optional Devices | ●倍送装置 ○打孔器模块(各种) ●打孔器支架 ○切圆角装置 ● Double feeding device ○ Puncher module (various) ● Puncher bracket ○ Rounding device ○厚度检测装置 ○双切刀装置 ○上料辅助装置 ●废边收卷机 ○ Thickness detection device ○ Double cutting blade device ○ Feeding auxiliary device ● Waste edge winding machine ● Waste edge winding machine | | | |

*制袋能力根据薄膜的材质以及厚度有所不同 *可以根据客户的要求设计制作上述以外的选配装置
*Pouch making capacity varies depending on the material and thickness of the film
*Optional devices other than the above can be designed and produced according to customer requirements

■ 生产能力 Production Capacity

最高 300 次(段) / 分钟
Maximun Pouch Production capacity: 300CPM



诺 OYANG 650SZLL

高速多功能制袋机 High speed multifunctional pouch making machine

制袋尺寸及袋子形状 Pouch Size and Pouch Shape

开闭条2列制袋 2-row pouch making with opening and closing strips

| | |
|---------------------|---|
| L1(袋长) pouch length | 120-300mm(2列制袋时) (when making bags in 2 rows) 240-550mm(1列制袋时) (When making bags in 1 row) |
| W1(袋宽) pouch width | 60mm-300mm |

*最大袋宽受控于横加热器的配置以及横加热器机架的有效长度。
*The maximum bag width is controlled by the configuration of the cross heater and the effective length of the cross heater base frame.



拉链自立袋2列制袋 Standing pouch with zipper 2-row making

| | |
|---------------------------------------|---|
| L1(袋长) pouch length | 120-325mm(2列制袋时) (When making bags in 2 rows) 240-650mm(1列制袋时) (When making bags in 1 row) |
| W1(袋宽) pouch width | 60mm-250mm |
| G(底插边深度) bottom edge depth | 20-45mm |
| A底孔直径标准 Bottom hole diameter standard | φ15 |

*最大袋宽受控于横加热器的配置和横加热器机架的有效长度。
*The maximum bag width is controlled by the configuration of the cross heater and the effective length of the cross heater frame.



附开闭条自立袋 Standing pouch with opening and closing strips Folding one row bag making

| | |
|----------------------------|--------------|
| W(袋宽) pouch width | 最大/Max 350mm |
| L(袋高) pouch high | 最大/Max 650-G |
| G(底插边深度) bottom edge depth | 最大/Max 100mm |

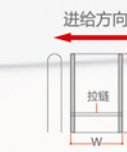
*袋高因拉链的有无和底封的有无有所变化。
*The height of the bag varies depending on the presence or absence of the zipper and the presence or absence of the bottom seal.



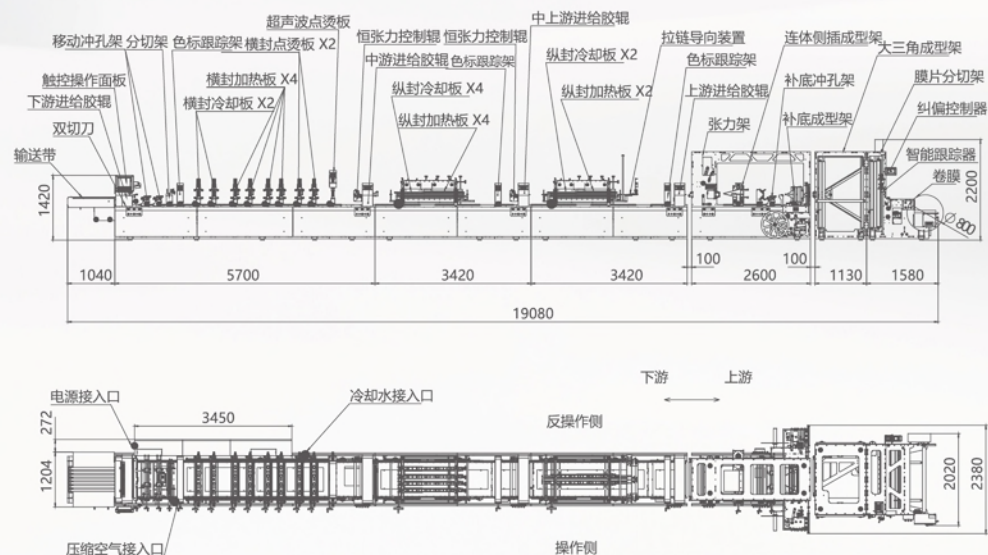
附开闭条自立袋 Standing pouch with opening and closing strips Folding one-row bag making

| | |
|-------------------|--------------|
| W(袋宽) pouch width | 最大/Max 350mm |
| L(袋高) pouch high | 最大/Max 650-G |

*袋高因拉链的有无和底封的有无有所变化。
*The height of the bag varies depending on the presence or absence of the zipper and the presence or absence of the bottom seal.



产品尺寸图 Product Dimensions

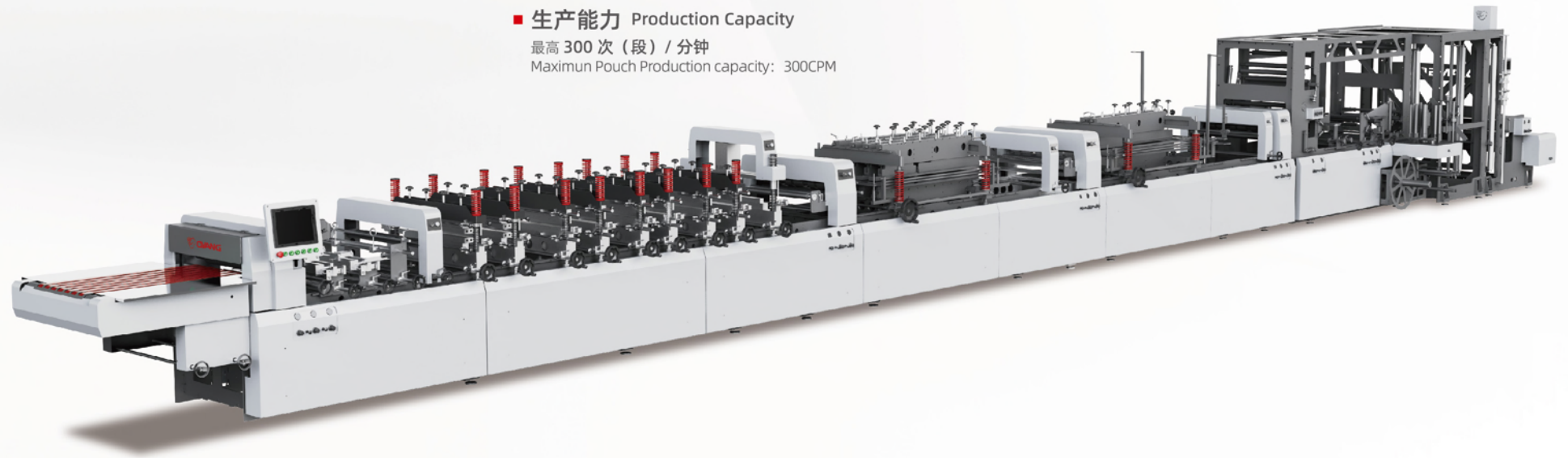


标准规格 Technical Parameters

| | |
|--|---|
| 膜材 Applicable Range Of Material | 各种复合膜 Various laminated films |
| 卷膜尺寸 Roll Size | 主膜/最大宽度Main film/maximum width: 1300mm、最大直径The maximum diameter:φ800mm |
| 卷膜放卷装置 Unwinding Unit | 主膜/水平气胀轴、失电制动器、带磁粉制动器的张力控制系统 Horizontal film shaft type, M plate type, tension control magnetic powder brake |
| 控制系统 Control System | PLC控制系统 PLC control method |
| 膜进给机构 Film Feeding Mechanism | 4台交流伺服电机牵引系统 (可以根据选配功能进行增减)。 *各种制袋参数在液晶屏上设置, 操作简单。印刷色标用色标传感器进行跟踪定位。 4 AC servo motor traction system (can be increased or decreased according to the optional function) Various pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark with colour mark sensor for tracking and positioning. |
| 热封开合机构 Heat Sealer Vertical Movement Mechanism | 交流伺服电机集中驱动系统 (带热封开合时长设置功能) AC servo motor centralized drive system (with heat sealing opening and closing time setting function) |
| 制袋能力 Pouch Production Capacity | <三边封袋>最高速度300次(段)/分钟, 生产力因材料而定; 最大放卷速度: 45m/分钟 <Three-side-seal pouch>Maximum speed 300 CPM, productivity depends on the material; Maximum unwind speed:45m/minute <三边封拉链袋>最高速度240次(段)/分钟, 生产力因材料而定; 最大放卷速度: 30m/分钟 <Three-side-seal pouch with zipper>Maximum speed 240 CPM, productivity depends on the material; Maximum unwind speed: 30m/minute <自立拉链袋>最高速度200次(段)/分钟, 生产力因材料而定; 最大放卷速度: 30m/分钟 <Standing pouch with zipper>Maximum speed 200 CPM, productivity depends on the material; Maximum unwind speed: 30m/minute <自立袋>最高速度240次(段)/分钟, 生产力因材料而定; 最大放卷速度: 30m/分钟 <Standing pouch with zipper>Maximum speed 240 CPM, productivity depends on the material; Maximum unwind speed: 30m/minute <连体自立袋>最高速度300次(段)/分钟, 生产力因材料而定; 最大放卷速度: 45m/分钟 <Conjoined standing pouch> Maximum speed 300 times (segments)/minute, productivity depends on the material; Maximum unwind speed: 45m/minute |
| 设备功率 Equipment Power | 标配 进给交流伺服电机 4*2.0kW=8.0kW 热封交流伺服电机 1*5.0kW=5.0kW 放卷电机 1*0.4kW=0.4kW 贴底膜送料电机 1*0.2kW=0.2kW 纵封加热器 6*6.0kW=36.0kW 横封加热器 6*6.0kW=36.0kW 控制系统以及其他 1*1.0kW=1.0kW 合计 (380V/50Hz)86.6kW 选配 废边收卷机 1*0.3kW=0.3kW 所需气压: 0.6Mpa(6Kgf/cm ²) 所需冷却水: 约15升/分钟 |
| 占地面积/设备重量 Area For installation/equipment Weight | 约2.4m*19.1m/约10.2t About 2.4m*19.1m/About 10.2t |
| 选配装置 Optional Devices | ●倍送装置 ○打孔器模块 (各种) ●打孔器支架 ○切圆角装置 ● Double feeding device ○ Puncher module (various) ● Puncher bracket ○ Rounding device ○厚度检测装置 ○双切刀装置 ○上料辅助装置 ●废边收卷机 ○ Thickness detection device ○ Double cutting blade device ○ Feeding auxiliary device ● Waste edge winding machine |

生产能力 Production Capacity

最高 300 次(段) / 分钟
Maximun Pouch Production capacity: 300CPM



*制袋能力根据薄膜的材质以及厚度有所不同 *可以根据客户的要求设计制作上述以外的选配装置
*Pouch making capacity varies depending on the material and thickness of the film
*Optional devices other than the above can be designed and produced according to customer requirements

诺 OYANG 650Z

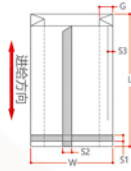
高速中封制袋机

High speed center press seal pouch making machine

■ 制袋尺寸及袋子形状 Pouch Size and Pouch Shape

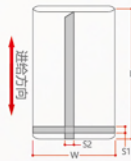
折边袋制袋 Folding pouch making

| | | |
|-----------|--------------------------------|----------------|
| W(袋宽) | Pouch width | 200mm~630mm-2G |
| L(袋长) | Pouch length | >350mm使用倍送功能 |
| G(折边折入宽度) | Fold in width | 30~140mm |
| S1(底热封宽) | Bottom heat sealing width | 5~50mm |
| S2(中封宽) | Center cover wide | 8~15mm |
| S3(折边热封宽) | Folding and heat sealing width | 5~7mm |



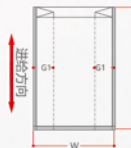
平袋制袋 Flat Pouch making

| | | |
|----------|---------------------------|--------------|
| W(袋宽) | Pouch width | 200mm~630mm |
| L(袋长) | Pouch length | >350mm使用倍送功能 |
| S1(底热封宽) | Bottom heat sealing width | 5~50mm |
| S2(中封宽) | Center cover wide | 8~15mm |

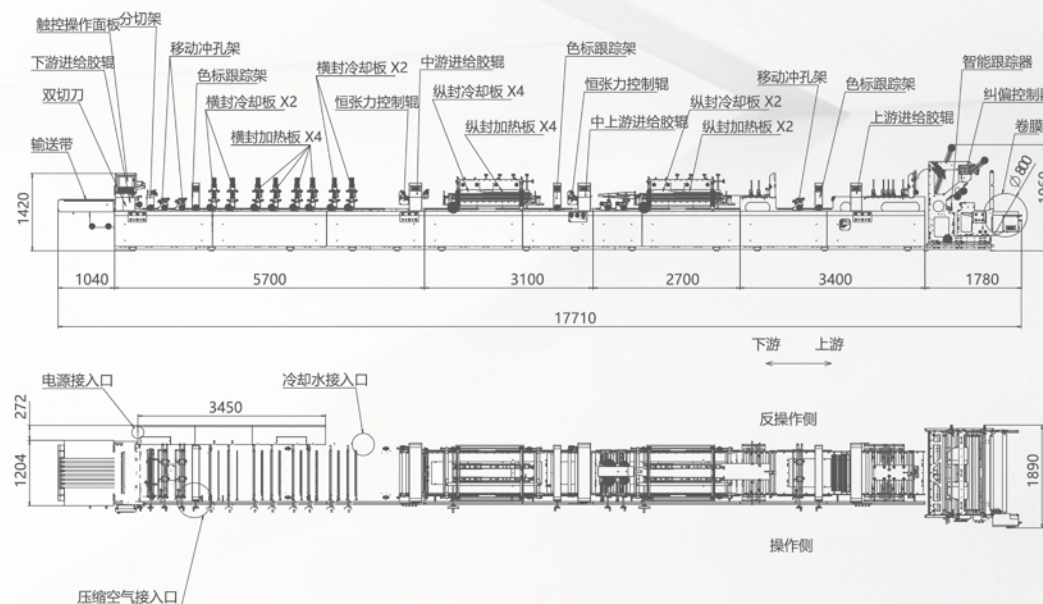


四边封制袋 Quad Seal Pouch Making

| | | |
|----------|-------------------|--------------|
| W(袋宽) | Pouch width | 150~450mm |
| L(袋长) | Pouch length | 最大/max 420mm |
| G1(侧插深度) | bottom edge depth | >350mm使用倍送功能 |
| | | 30~70mm |



■ 产品尺寸图 Product Dimension



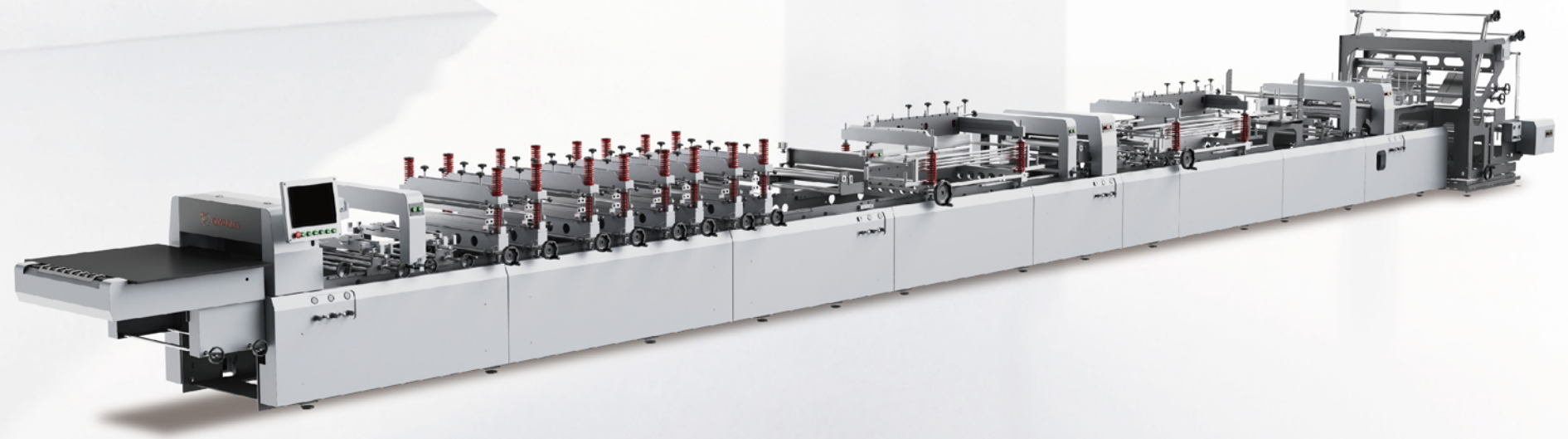
■ 标准规格 Technical Parameters

| | | | |
|--|--|---|--|
| 膜材 Applicable Range Of Material | 各种复合膜 Various laminated films | | |
| 卷膜尺寸 Roll Size | 主膜/最大宽度Main film/maximum width: 1300mm、最大直径The maximum diameter:φ800mm | | |
| 卷膜放卷装置 Unwinding Unit | 风琴膜/水平气胀轴、带磁粉制动器的张力控制系统 Gusset film/horizontal air-rising shaft, tension control system with magnetic powder brake | | |
| 控制系统 Control System | PLC控制系统 PLC control method | | |
| 膜进给机构 Film Feeding Mechanism | 3台交流伺服电机牵引系统 (可以根据选配功能进行增减)。 *各种制袋参数在液晶屏上设置, 操作简单。印刷色标用色标传感器进行跟踪定位。 3 AC servo motors traction system (can be increased or decreased according to the optional function) * Various pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark with colour mark sensor for tracking and positioning | | |
| 热封开合机构 Heat Sealer Vertical Movement Mechanism | 交流伺服电机集中驱动系统 (带热封开合时长设置功能) AC servo motor centralized drive system (with heat sealing opening and closing time setting function) | | |
| 制袋能力 Pouch Production Capacity | <中封袋>最高速度240次(段)/分钟, 生产力因材料而定; 最大放卷速度: 30m/分钟 <Center press seal pouch>The maximum speed is 240 CPM, and the productivity depends on the material; Maximum unwinding speed: 30m/min <四边封袋>最高速度240次(段)/分钟, 生产力因材料而定; 最大放卷速度: 30m/分钟 <Four side seal pouch>The maximum speed is 240 CPM, and the productivity depends on the material; Maximum unwinding speed: 30m/min | | |
| 设备功率 Equipment Power | 标配 进给交流伺服电机 热封交流伺服电机 放卷电机 纵封加热器 横封加热器 控制系统以及其他 合计 | 3*2.0kW=6.0kW 1*5.0kW=5.0kW 1*0.4kW=0.4kW 4*6.0kW=24.0kW 6*6.0kW=36.0kW 1*1.0kW=1.0kW (380V/50Hz)72.4kW | 选配 废边收卷机 1*0.3kW=0.3kW 所需气压: 0.6Mpa(6Kgf/cm ²) 所需冷却水: 约15升/分钟 |
| 占地面积/设备重量 Area For Installation/equipment Weight | 约1.9m*1.77m/约8.9t About 1.9m*1.77m/About 8.9t | | |
| 选配装置 Optional Devices | <input type="checkbox"/> 倍送装置 <input type="checkbox"/> 打孔器模块(各种) <input type="checkbox"/> 打孔器支架 <input type="checkbox"/> 切圆角装置 <input checked="" type="checkbox"/> Double feeding device <input type="checkbox"/> Puncher module (various) <input checked="" type="checkbox"/> Puncher bracket <input type="checkbox"/> Rounding device <input type="checkbox"/> 厚度检测装置 <input type="checkbox"/> 双切刀装置 <input type="checkbox"/> 上料辅助装置 <input checked="" type="checkbox"/> 废边收卷机 <input type="checkbox"/> Thickness detection device <input type="checkbox"/> Double cutting blade device <input type="checkbox"/> Feeding auxiliary device <input checked="" type="checkbox"/> Waste edge winding machine | | |

*制袋能力根据薄膜的材质以及厚度有所不同 *可以根据客户的要求设计制作上述以外的选配装置
*Pouch making capacity varies depending on the material and thickness of the film
*Optional devices other than the above can be designed and produced according to customer requirements

■ 生产能力 Production Capacity

最高 240 次 (段) / 分钟
Maximun Pouch Production capacity: 240CPM



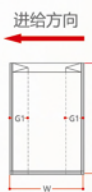
诺 OYANG 650QSB

平底袋制袋机 Flat bottom pouch making machine

制袋尺寸及袋子形状 Pouch Size and Pouch Shape

四边封制袋 Quad Seal Pouches

| | | |
|----------|-------------------|--|
| W(袋宽) | pouch width | 100-300mm(无倍送时) 100-300mm (no skip function) |
| L(袋长) | pouch length | 180mm-650mm |
| G1(侧插深度) | bottom edge depth | 50-90mm |



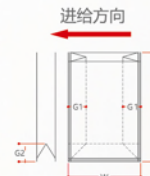
拉链四边封制袋 Quad Seal Pouch + Zipper

| | | |
|----------|-------------------|--|
| W(袋宽) | pouch width | 100-300mm(无倍送时) 100-300mm (no skip function) |
| L(袋长) | pouch length | 180mm-650mm |
| G1(侧插深度) | bottom edge depth | 50-90mm |



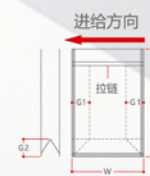
平底袋制袋 Flat Bottom Box Pouch

| | | |
|----------|-------------------|--|
| W(袋宽) | pouch width | 100-300mm(无倍送时) 100-300mm (no skip function) |
| L(袋长) | pouch length | 180mm-650mm |
| G1(侧插深度) | bottom edge depth | 50-90mm |
| G2(插底深度) | bottom edge depth | 50-115mm |

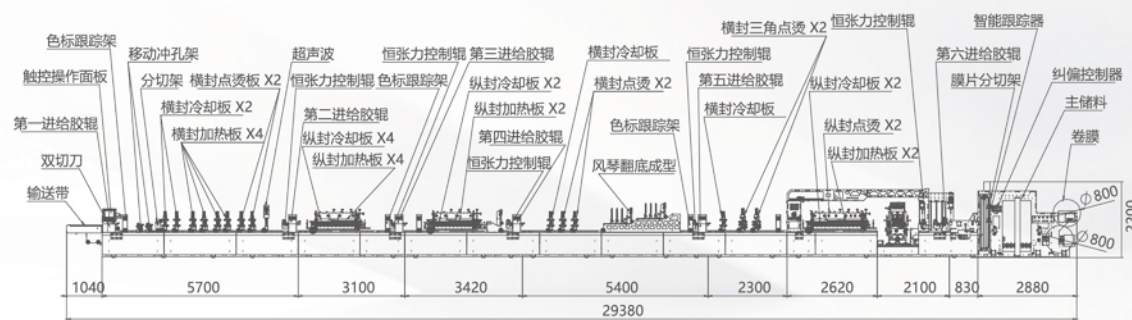


拉链平底袋制袋 Flat Bottom Box Pouch + Zipper

| | | |
|----------|-------------------|--|
| W(袋宽) | pouch width | 100-300mm(无倍送时) 100-300mm (no skip function) |
| L(袋长) | pouch length | 180mm-650mm |
| G1(侧插深度) | bottom edge depth | 50-90mm |
| G2(插底深度) | bottom edge depth | 50-115mm |



产品尺寸图 Product Dimensions



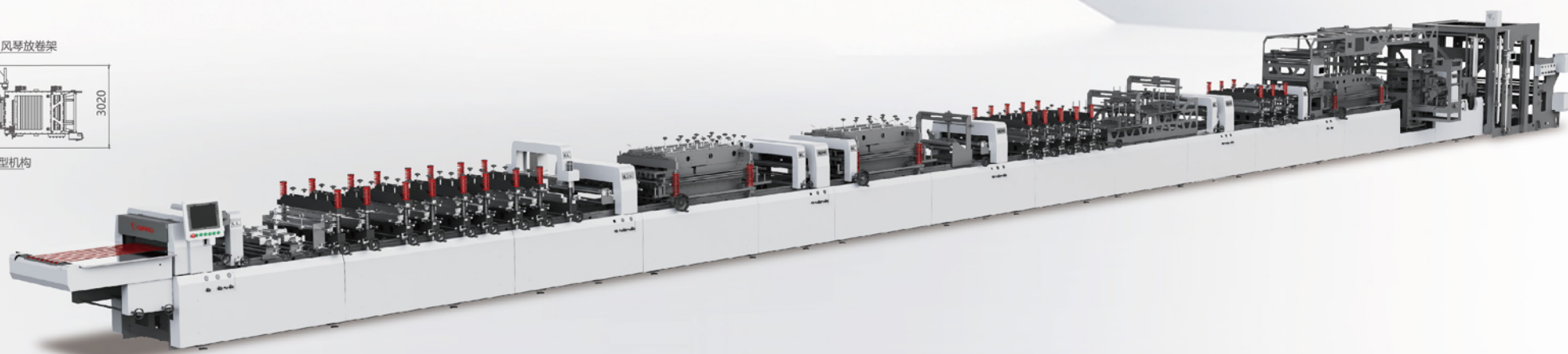
标准规格 Technical Parameters

| | | |
|---|---|--|
| 膜材 Applicable Range Of Material | 各种复合膜 Various laminated films | |
| 卷膜尺寸 Roll Size | 主膜/最大宽度: 1300mm,最大直径: 800mm Main film/maximum width: 1300mm, maximum diameter: 800mm 风琴膜/最大宽度: 330mm最大直径: 300mm Gusset film/maximum width: 330mm, maximum diameter: 300mm | |
| 卷膜放卷装置 Unwinding Unit | 主膜/水平气胀轴、失电制动器、带磁粉制动器的张力控制系统 Main film/horizontal pneumatic expansion shaft, power-off brake, tension control system with magnetic powder brake 风琴膜/水平气胀轴、带磁粉制动器的张力控制系统 Gusset film/horizontal pneumatic expansion shaft, tension control system with magnetic powder brake | |
| 控制系统 Control System | PLC控制系统 PLC control method | |
| 膜进给机构 Film Feeding Mechanism | 6台交流伺服电机牵引系统 (可以根据选配功能进行增减)。 *各种制袋参数在液晶屏上设置, 操作简单。印刷色标用色标传感器进行跟踪定位。 6 AC servo motors traction system (can be increased or decreased according to the optional functions) *Various pouch making parameters are set on the LCD screen, easy to operate. Printing colour mark with colour mark sensor for tracking and positioning. | |
| 热封开合机构 Heat Sealer Vertical Movement Mechanism | 交流伺服电机集中驱动系统 (带热封开合时长设置功能) AC servo motor centralized drive system (with heat sealing opening and closing time setting function) | |
| 制袋能力 Pouch Making Capacity | <平底拉链袋>最高速度120次(段)/分钟, 生产力因材料而定; 最大放卷速度: 35m/分钟 <Flat bottom pouch with zipper>The maximum speed is 120 CPM, and the productivity depends on the material; Maximum unwinding speed: 25m/min <四边封袋>最高速度120次(段)/分钟, 生产力因材料而定; 最大放卷速度: 35m/分钟 <Quad seal pouch>The maximum speed is 120 CPM, and the productivity depends on the material; Maximum unwinding speed: 25m/min | |
| 设备功率 Equipment Power | 主机 进给交流伺服电机 6*2.0kW=12.0kW 热封交流伺服电机 1*5.0kW=5.0kW 放卷变频电机 2*0.4kW=0.8kW 纵封加热器 8*6.0kW=48.0kW 横封加热器 6*6.0kW=36.0kW 点烫加热器 4*1.0kW=4.0kW 控制系统以及其他 2*2.0kW=4.0kW 风琴 进给交流伺服电机 2*1.0kW=2.0kW 切刀交流伺服电机 1*1.5kW=1.5kW 送料交流伺服电机 1*0.4kW=0.4kW 纵移交流伺服电机 1*1.0kW=1.0kW 纵移变频电机 1*0.75kW=0.75kW 放卷变频电机 2*0.2kW=0.4kW 合计 (380V/50Hz)115.85kW | 选配 废边收卷机 1*0.3kW=0.3kW 所需气压: 0.6Mpa(6Kgf/cm ²) 所需冷却水: 约15升/分钟 |
| 占地面积/设备重量 Area For Installation/Equipment Weight | 约3.1m*29.4m/约16.8t About 3.1m*29.4m/About 16.8t | |
| 选配装置 Optional Devices | ●倍送装置 ○打孔器模块(各种) ●打孔器支架 ○切圆角装置 ● Double feeding device ○ Puncher module (various) ● Puncher bracket ○ Rounding device ○厚度检测装置 ○双切刀装置 ○上料辅助装置 ●废边收卷机 ○ Thickness detection device ○ Double cutting blade device ○ Feeding auxiliary device ● Waste edge winding machine | |

*制袋能力根据薄膜的材质以及厚度有所不同 *可以根据客户的要求设计制作上述以外的选配装置
*Pouch making capacity varies depending on the material and thickness of the film
*Optional devices other than the above can be designed and produced according to customer requirements

生产能力 Production Capacity

最高 120 次(段) / 分钟
Maximun Pouch Production capacity: 120CPM



ONL-SL

电脑高速分切机(不干胶/薄膜分切机)

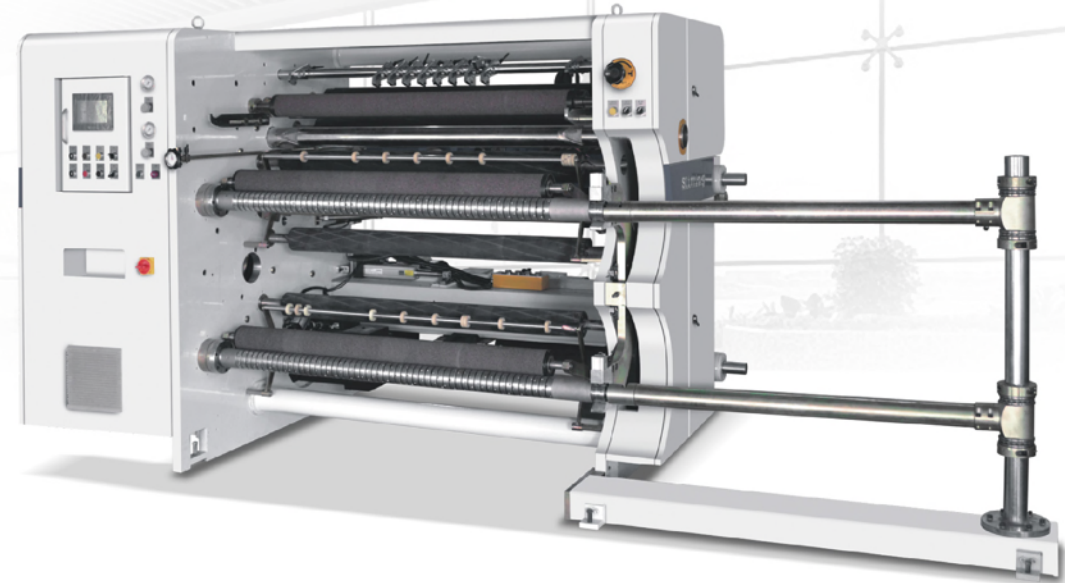
ZSFQ-Computer High-speed Slitting and Rewinding Machine(adhesive slitting machine)

范围及特点 Performance And Characteristics

本机适用于对各种卷筒材料的分切,如不干胶材料、薄膜 PVC、PET、型纸、透气膜、珠光膜等分切和复卷。该机采用三伺服电机同步控制、自动张力控制系统,中心卷取方式。本机采用电机变频调速电机,保持加速中平稳运转。PLC 自动计米、报警等功能;收卷采用 A、B 滑差轴结构,放卷采用超声波式 /CCD 纠边方式,圆刀 / 平刀纵切废边自动排放装置,气动式自动上料架结构(无轴上料架结构),配置装卸塔,卸料简单方便。

Machine suitable many kinds of jumbo roll materials,such as adhesive stickers/PVC/PET/Release paper /breathable film/Pearlized BOPP.The machine adopts three servo motors synchronous control. automatic tension,central surface rewinding.The machine use frequency converter adjust speed motor,it can keep stable operation when speedup.It adopts PLC autometer count,automatic alarm;The rewinding adopts A、 B slip shaft structures(Air shaft can be choosed).The unwinding adopts ultrasonic correcting edge position.Circular /flat knife cut the materials.The waste edge uses high pressure air blower to discharge.Hydraulic shaftless loading structure.Loading rock,material unloading convenience.

| 型号 | Model No. | F1300 | F1600 |
|--------|-------------------------------|----------------------------|----------------------------|
| 放卷最大宽幅 | Maximum Width Of Unwinding | 1300mm | 1600mm |
| 放卷最大直径 | Maximum Diameter Of Unwinding | φ800mm(1400mm) | φ800mm(1400mm) |
| 分切最小宽度 | Minimum width Of Slitting | 30mm | 30mm |
| 收卷最大直径 | Maximum Diameter Of Winding | φ600mm | φ600mm |
| 分切速度 | Speed of Slitting | 80-400m/min | 80-400m/min |
| 功率与电源 | Power Supply | 380V/50hz 21kw | 380V/50hz 27kw |
| 尺寸与重量 | Size And Weight | 3500kg 2050x3000x1720mm | 4000kg 2050x3300x1720mm |



ON-DL- 3125F

干式复合机

Drying Laminating Coating Machine


| 型号 | Model No. | 1050mm/1300mm |
|--------|-----------------------|-----------------------|
| 复合料膜宽度 | Material width | 1050mm/1300mm |
| 最高复合速度 | Max. Lamination Speed | 450m/min |
| 涂胶量 | Adhesive quantity | 1.0~5g/m ² |



荣耀 HONOR 4.0

机组式凹版印刷机 OYANG ELS Rotogravure Printing Machine

 高效、稳定的收放卷机构
Efficient And Stable Winding Mechanism

 先进、环保的干燥系统
Advanced And Environmentally Friendly Drying System

 全面、可靠的设备安全
Comprehensive And Reliable Equipment Safety

 智能、精准的印刷单元
Intelligent And Accurate Printing Unit



| | 参数 | Parameter | Honor 4.0 |
|-----------------------------------|-------------------------------------|----------------------------------|---|
| 机器参数 Machine Specifications | 最高运行速度 | Max Speed | 450m/min (最小版Φ191mm) |
| | 生产印刷速度 | Production Speed | 400m/min |
| | 收放卷直径 | Unwinding/Rewinding Diameter | Max.Φ800mm |
| | 收放卷机构 | Unwinding/Rewinding Mechanism | 标配塔式+同步带传动; (可选配圆盘式伺服直驱机构) Standard: tower-type with synchronous belt drive. (Disc-type servo direct-drive mechanism is optional) |
| | 墙板 下墙板 | Lower Side Frame | 75mm球铁/Nodular Iron |
| | Side Frame 上墙板 | Upper Side Frame | 40mm球铁/Nodular Iron |
| | 伺服齿箱+横向对版 | Servo Gearbox + Lateral Register | 伺服齿箱+内外套双轴顶板/Servo Gearbox with Inner/Outer Sleeve Dual-Shaft Top Plate |
| | 刮刀装置 | Doctor Blade Device | 箱式刚性刮刀/Box-Type Rigid Doctor Blade |
| | 墨槽机构 | Ink Trough Mechanism | 全封闭墨槽/Fully Enclosed Ink Trough |
| | 压印装置 | Impression Device | 直压式+80缸/Direct Pressure Type with 80mm Cylinder |
| 电气参数 Electrical Specifications | 递墨装置 | Ink Transfer Device | 标配/Standard Configuration |
| | 干燥箱 标准色组 | Standard Printing Unit | 悬浮烘箱, 长度1800mm/Suspension Oven, Length: 1800mm |
| | Drying Oven 加高色组 | Tall Printing Unit | 悬浮烘箱, 长度2300mm/Suspension Oven, Length: 2300mm |
| | 热风系统 | Hot Air System | 给风+独立排风结构/Air Supply + Independent Exhaust Structure |
| | 水冷装置 | Water Cooling Device | 低阻尼新型Φ150mm水冷辊/New Low-Drage Φ150mm Water-Cooled Roller |
| | 地排 | Floor Exhaust | 带地排/Equipped with Floor Drain |
| | 风冷装置 | Air Cooling Device | 标配/Standard |
| | 控制系统 | Control System | 贝加莱电子轴系统 |
| | 收放卷电机功率 | Unwinding/Rewinding Motor Power | 科赛电子轴4.0系统 |
| | 牵引电机功率 | Traction Motor Power | 11kw变频电机(智马) |
| 色组电机功率 | Printing Unit Motor Power | 11kw变频电机(智马) +ABB变频 | |
| 主人机界面(收) | Main HMI (Unwinding) | 伺服5.6KW/7.1kw+减速机 | |
| 放料牵引界面 | Unwinding/Traction Interface | 伺服5kw (直驱) | |
| 色组套色屏 | Printing Unit Color Register Screen | 19寸触摸屏/19-inch Touchscreen | |
| | | | 10寸触摸屏/10-inch Touchscreen |
| | | | 7寸触摸屏/7-inch Touchscreen |

荣耀
HONOR

3.5 PLUS

机组式凹版印刷机 OYANG ELS Rotogravure Printing Machine

 高效、稳定的收放卷机构
Efficient And Stable Winding Mechanism

 先进、环保的干燥系统
Advanced And Environmentally Friendly Drying System

 全面、可靠的设备安全
Comprehensive And Reliable Equipment Safety

 智能、精准的印刷单元
Intelligent And Accurate Printing Unit

| 参数 | Parameter | Honor 3.5PLUS | | |
|-----------------------------------|-------------------------------------|---|---|-------------------|
| 最高运行速度 | Max Speed | 350m/min (最小版Φ191mm) | | |
| 生产印刷速度 | Production Speed | 330m/min | | |
| 收放卷直径 | Unwinding/Rewinding Diameter | Max. Φ800mm | | |
| 收放卷机构 | Unwinding/Rewinding Mechanism | 标配塔式+同步带传动; (可选配圆盘式伺服直驱机构) Standard: tower-type with synchronous belt drive. | | |
| 机器参数 Machine Specifications | 墙板 下墙板 | Lower Side Frame | 75mm球铁/Nodular Iron | |
| | Side Frame 上墙板 | Upper Side Frame | 40mm球铁/Nodular Iron | |
| | 伺服齿箱+横向对版 | Servo Gearbox + Lateral Register | 伺服齿箱+内外套双轴顶板/Servo Gearbox with Inner/Outer Sleeve Dual-Shaft Top Plate | |
| | 刮刀装置 | Doctor Blade Device | 箱式刚性刮刀/Box-Type Rigid Doctor Blade | |
| | 墨槽机构 | Ink Trough Mechanism | 全封闭墨槽/Fully Enclosed Ink Trough | |
| | 压印装置 | Impression Device | 摆臂式+80缸/Swing Arm Type with 80mm Cylinder | |
| | 递墨装置 | Ink Transfer Device | 标配/Standard Configuration | |
| | 干燥箱 标准色组 | Standard Printing Unit | 悬浮烘箱, 长度1800mm/Suspension Oven, Length: 1800mm | |
| | Drying Oven 加高色组 | Tall Printing Unit | 悬浮烘箱, 长度2300mm/Suspension Oven, Length: 2300mm | |
| | 热风系统 | Hot Air System | 给风+独立排风结构/Air Supply + Independent Exhaust Structure | |
| | 水冷装置 | Water Cooling Device | 低阻尼新型Φ150mm水冷辊/New Low-Drage Φ150mm Water-Cooled Roller | |
| | 地排 | Floor Exhaust | 带地排/Equipped with Floor Drain | |
| | 风冷装置 | Air Cooling Device | 标配/Standard | |
| | 控制系统 | Control System | 贝加莱电子轴系统 | 科赛电子轴3.0系统 |
| 电气参数 Electrical Specifications | 收放卷电机功率 | Unwinding/Rewinding Motor Power | 7.5kw变频器(智马)+ABB变频 | 7.5kw变频器(智马)+汇川变频 |
| | 牵引电机功率 | Traction Motor Power | 伺服5KW/6kw+减速机 | 伺服5kw (直驱) |
| | 色组电机功率 | Printing Unit Motor Power | 伺服5KW/6kw+减速机 | 伺服5kw (直驱) |
| | 主人机界面(收) | Main HMI (Unwinding) | 19寸触摸屏/19-inch Touchscreen | |
| | 放料牵引界面 | Unwinding/Traction Interface | 10寸触摸屏/10-inch Touchscreen | |
| 色组套色屏 | Printing Unit Color Register Screen | 7寸触摸屏/7-inch Touchscreen | | |



荣耀 HONOR 3.5

机组式凹版印刷机 OYANG ELS Rotogravure Printing Machine

 高效、稳定的收放卷机构
Efficient And Stable Winding Mechanism

 先进、环保的干燥系统
Advanced And Environmentally Friendly Drying System

 全面、可靠的设备安全
Comprehensive And Reliable Equipment Safety

 智能、精准的印刷单元
Intelligent And Accurate Printing Unit

| | 参数 | Parameter | Honor 3.5 |
|-----------------------------------|---------------------------------|--|---|
| 机器参数 Machine Specifications | 最高运行速度 | Max Speed | 320m/min (最小版Φ175mm) |
| | 生产印刷速度 | Production Speed | 300m/min |
| | 收放卷直径 | Unwinding/Rewinding Diameter | Max. Φ600mm/Max. Φ800mm |
| | 收放卷机构 | Unwinding/Rewinding Mechanism | 塔式+同步带传动 Tower-type with timing belt drive |
| | 墙板 下墙板 | Lower Side Frame | 50mm铸铁/50mm Cast Iron |
| | Side Frame 上墙板 | Upper Side Frame | 20mm钢板/20mm Steel Plate |
| | 伺服齿箱+横向对版 | Servo Gearbox + Lateral Register | 伺服齿箱+单轴顶板/Servo Gearbox with Single-Shaft Top Plate |
| | 刮刀装置 | Doctor Blade Device | 双轴气动刮刀/Dual-Shaft Pneumatic Doctor Blade |
| | 墨槽机构 | Ink Trough Mechanism | 半封闭墨槽/Semi-Enclosed Ink Trough |
| | 压印装置 | Impression Device | 摆臂式+63缸/Swing Arm Type with 63mm Cylinder |
| | 递墨装置 | Ink Transfer Device | 标配/Standard Configuration |
| | 干燥箱 标准色组 | Standard Printing Unit | 悬浮烘箱, 长度1500mm/Suspension Oven, Length: 1500mm |
| Drying Oven 加高色组 | Tall Printing Unit | 悬浮烘箱, 长度1800mm/Suspension Oven, Length: 1800mm | |
| 热风系统 | Hot Air System | 给风+独立排风结构/Air Supply + Independent Exhaust Structure | |
| 水冷装置 | Water Cooling Device | Φ150mm冷却辊/Φ150mm Cooling Roller | |
| 地排 | Floor Exhaust | 无/None | |
| 风冷装置 | Air Cooling Device | 标配/Standard | |
| 控制系统 | Control System | 科赛电子轴3.0系统/Kersai Electronic Shaft 3.0 System | |
| 收放卷电机功率 | Unwinding/Rewinding Motor Power | 5.5kw/7.5kw变频电机(丹麦) +汇川变频/Inovance Variable Frequency Drive | |
| 电气参数 Electrical Specifications | 牵引电机功率 | Traction Motor Power | AC3kw变频电机/Inovance Variable Frequency Drive |
| | 色组电机功率 | Printing Unit Motor Power | 直驱伺服3.6kw/AC 3kW Variable Frequency Motor |
| | 主人机界面(收) | Main HMI (Unwinding) | 15寸触摸屏/15-inch Touchscreen |
| | 放料牵引界面 | Unwinding/Traction Interface | 10寸触摸屏/10-inch Touchscreen |
| | 色组套色屏 | Printing Unit Color Register Screen | 7寸触摸屏/7-inch Touchscreen |



捷

EASYPRINT

3.0

机组式凹版印刷机

OYANG ELS Rotogravure Printing Machine

| | 参数 | Parameter | EASYPRINT 3.0 |
|--------------------------------------|------------------|-------------------------------------|---|
| 机器参数 Machine Specifications | 最高运行速度 | Max Speed | 280m/min (最小版Φ175mm) |
| | 生产印刷速度 | Production Speed | 220m/min |
| | 收放卷直径 | Unwinding/Rewinding Diameter | Max. Φ600mm/Max. Φ800mm |
| | 收放卷机构 | Unwinding/Rewinding Mechanism | 塔式+同步带传动 Tower-type with timing belt drive |
| | 墙板 下墙板 | Lower Side Frame | 50mm铸铁/50mm Cast Iron |
| | Side Frame 上墙板 | Upper Side Frame | 20mm钢板/20mm Steel Plate |
| | 伺服齿箱+横向对版 | Servo Gearbox + Lateral Register | 伺服齿箱+单轴顶板/Servo Gearbox with Single-Shaft Top Plate |
| | 刮刀装置 | Doctor Blade Device | 双轴气动刮刀/Dual-Shaft Pneumatic Doctor Blade |
| | 墨槽机构 | Ink Trough Mechanism | 半遮盖墨槽/Semi-Covered Ink Trough |
| | 压印装置 | Impression Device | 摆臂式+63缸/Swing Arm Type with 63mm Cylinder |
| | 递墨装置 | Ink Transfer Device | 标配/Standard Configuration |
| | 干燥箱 标准色组 | Standard Printing Unit | 长度1600mm/Length: 1600mm |
| | Drying Oven 加高色组 | Tall Printing Unit | 长度1800mm/Length: 1800mm |
| | 热风系统 | Hot Air System | 一拖一结构/One-Drive-One Configuration |
| | 水冷装置 | Water Cooling Device | Φ150mm冷却辊/Φ150mm Cooling Roller |
| 电气参数 Electrical Specifications | 地排 | Floor Exhaust | 无/None |
| | 风冷装置 | Air Cooling Device | 可选配/Optional |
| | 控制系统 | Control System | 科赛电子轴系统/Kersai Electronic Shaft System |
| | 收放卷电机功率 | Unwinding/Rewinding Motor Power | 5.5kw变频电机(Φ600)/5.5kW Variable Frequency Motor (Φ600) |
| | 牵引电机功率 | Traction Motor Power | 7.5kw变频电机(Φ800)/7.5kW Variable Frequency Motor (Φ800) |
| | 色组电机功率 | Printing Unit Motor Power | AC3kw变频电机/AC 3kW Variable Frequency Motor |
| | 主人机界面(收) | Main HMI (Unwinding) | 直驱伺服3.6kw/Direct-Drive Servo 3.6kW |
| | 放料牵引界面 | Unwinding/Traction Interface | 15寸触摸屏/15-inch Touchscreen |
| | 色组套色屏 | Printing Unit Color Register Screen | 7寸触摸屏/7-inch Touchscreen |



Lets Contribute To The

ENVIRONMENT RESPONSIBILITY BUSINESS

让我们一起
为环保事业做出贡献



01 一次性餐具 Onttime Use Table Ware



各种纸刀、纸叉、纸勺、纸盘等
Various paper knives, paper forks, paper
spoons, paper trays, etc

02 酒店用品 Hotel Article



纸梳子、纸牙刷柄、纸剃须刀柄、纸衣架等
Paper comb, paper toothbrush, paper razor,
paper hanger, etc

03 航空用品 Airation Article



各种航空纸刀、纸叉、纸勺、纸盘等
Various aviation paper knives, paper forks,
paper spoons, paper trays, etc

诺 OYANG ONL-350PART I

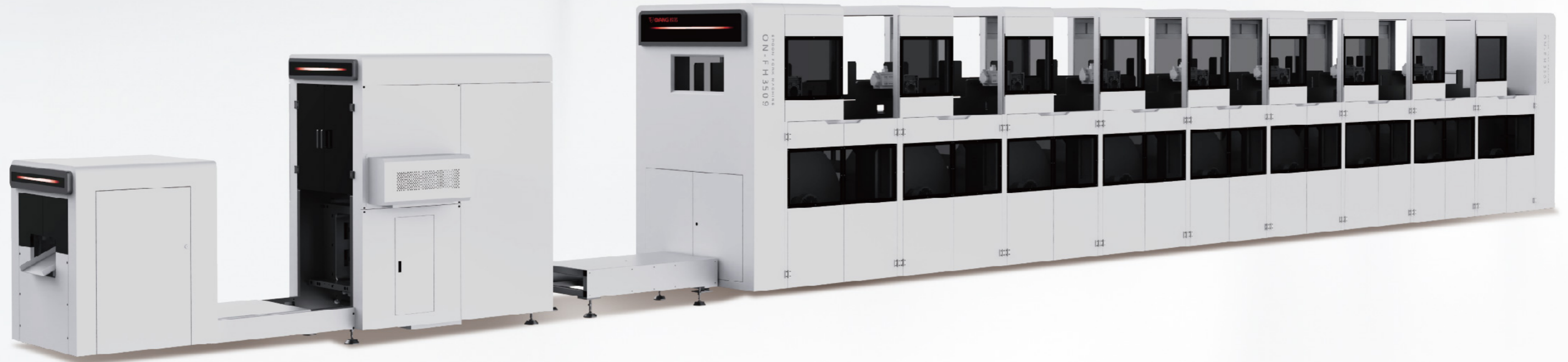
复合模切机 Laminating & Die Cutting Unit

性能及特点

Feature & Characteristics

由 3-9 层卷筒纸上水性胶经热压复合后模切, 最快冲切速度 350-450 个 / 分钟 (可更换刀、叉、勺冲切模具), 模切后自动堆叠输出。

- Layer coating the raw paper with environmental protection glue
- Hot pressing and laminating 3 to 9 layers paper to 1 layer paper
- Out of shape with die cutting mold(Cutting mold is replaceable), Max speed 350-450pcs/min
- Semi-finished products neatly lined up and waiting for collecting



型号 Model No.

材质
Material



适用产品
Applicable Products
原料 / Raw Material

标准模具材料厚度
Paper Thickness of Standard mould
最大纸张层数 / Max Paper Layers

OYANG 8 ONL-350PART I

纸刀叉勺
Paper Knife, Fork and Spoon
食品级卷筒纸 & 食品级胶水
Food Grade Paper & Food Grade Glue
800-1000gsm

9层 / 9 Layers

速度
Speed



冲切速度
Cutting Speed

350-450 pcs/min

总功率
Total Power



35kW

气源与电压要求
Required Air and Power



用气量 / Air
电源 / Power Supply
≥0.6m³/min
380V/50HZ(220V60HZ) 三相四线
(3 Phase, 4 Wire)

面积与重量
Installation Area/Gross Weight



安装面积 / Overall Size
重量 / Gross Weight

18000x3000 mm
6000 KGS

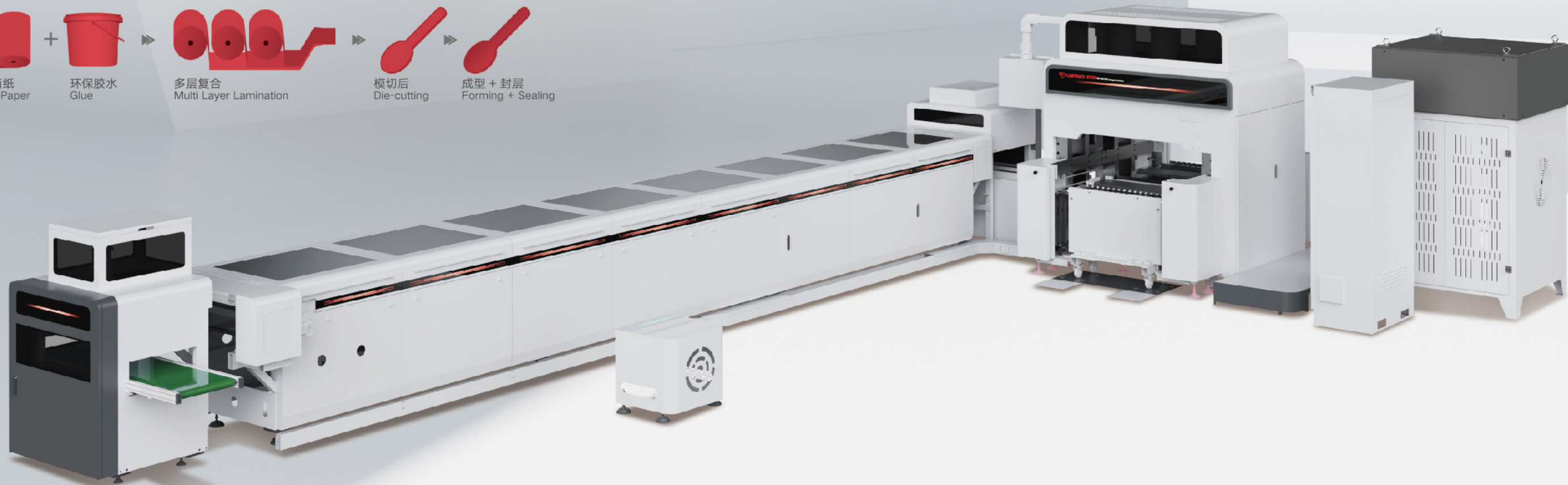
诺 OYANG ONL-350PART II 9

成型封层机 Forming & Sealing Unit

性能及特点 Feature & Characteristics

将冲切后的半成品摆放到固定料盘内，机械手
1 取件至成型模具进行液压成型(双工位交错工作)，
2 取出到轨道上输送出，
3 将产品送到封层夹具上，经浸胶、烘干
4 取出到轨道上自动堆叠计数。

Place the punched semi-finished products into a fixed material tray. The robotic arm
1.picks up the pieces and transfers them to the forming mold for hydraulic forming
(dual-station alternating operation),
2.retrieves them and conveys them out on the track,
3.delivers the products to the sealing layer fixture for glue dipping and drying,
4.then retrieves them and automatically stacks and counts them on the track.



型号 Model No.

OYANG 9 ONL-350PART II

材质
Material



适用产品
Applicable Products
原料 /Raw Material

纸刀叉勺
Paper Knife,Fork and Spoon
食品级卷筒纸 & 食品级胶水
Food Grade Paper & Food Grade Glue
800-1000gsm

标准模具材料厚度
Paper Thickness of Standard mould
最大纸张层数 /Max Paper Layers

9层 /9 Layers

速度
Speed



最大成型速度 Max forming speed
最大成型封层速度
Max forming and coating speed

210-240pcs/min
130-150pcs/min

总功率
Total Power



37kw

气源与电压要求
Required Air and Power



用气量 /Air
电源 /Power Supply

≥0.6m³/min
380V/50HZ(220V60HZ) 三相四线
(3 Phase,4 Wire)

面积与重量
Installation Area/Gross Weight



安装面积 /Overall Size
重量 / Gross Weight

8000x10000 mm
8600 KGS

YTB 系列 / SERIES

层叠式高速柔版印刷机

StackType High Speed Flexographic Printing Machine

| 型号 Model No. | YTB41300 | YTB41200 | YTB4100 | YTB4800 | |
|------------------------|---------------------------------------|--|---------|---------|--------|
| 印刷功能 Size Range | 最大印料宽度 Max.Printing Material Width | 1300mm | 1200mm | 1000mm | 800mm |
| | 最大印刷宽度 Max Printing width | 1260mm | 1160mm | 960mm | 1260mm |
| 印刷速度 Printing Speed | 5-100m/min | | | | |
| 介质 Media | 最大放卷直径 Max.Unwinding diameter | 1300mm | | | |
| | 最大收卷直径 Max.Rewinding diameter | 1300mm | | | |
| | 印品长度范围 Printing length range | 300-1000mm | | | |
| | 版厚度 Overall Size/Gross Weight | 1.14mm 1.7mm 2.28mm 2.84mm 3.94mm 可订制 Customized is available | | | |



诺16 ONL-DS500

包装机

Packing Machine

性能及特点

Feature & Characteristics

1. 自动折、分切、送料、包装。
2. 可选择折叠类型：z 型折叠、手风琴式折叠 (4-8 平面)。
3. 组织成型和包装是两个独立的部分，可以单独操作。

1. Automatic folding, cutting, feeding and packing.
2. Option with fold type: Z-fold, accordion fold (4-8 planes).
3. Tissue molding and packaging is the two independent parts, can be operated alone.

包装与纸巾

Pacging And Paper

| 包装类型 / Packaging type | 三边封 H 型 3 sides seal H shape |
|----------------------------------|------------------------------|
| 纸巾长度 / Paper towel length | 160-330mm |
| 纸巾宽度 / Paper towel width | 120-330mm |
| 包装膜厚度 / Packaging film thickness | 0.018-0.06mm |
| 最大薄膜宽度 / Maximum film width | 230mm |
| 制袋长度 / Bag length | 90-300mm |
| 包装宽度 / Packaging width | 30-100mm |
| 包装高度 / Packaging height | ≤40mm |

速度

Speed

| | |
|------------------------------|---------------------------------|
| 最大包装速度 / Max packaging speed | 40-150 包 / 分 40-150 pack/min |
|------------------------------|---------------------------------|

功率与电压

Power And Voltage

| | |
|----------------------|-----------------------------|
| 电压 / Voltage | 220V |
| 最大功率 / maximum power | 7.8kw (具体看配置 as per order) |

尺寸与重量

Dimensions And Weight

| | |
|---------------------------|------------------|
| 外形尺寸 / Overall Dimensions | 8200X2080X2200mm |
| 机器重量 / Machine Weight | 1950kg |



Let's Contribute For The

ENVIRONMENT RESPONSIBILITY BUSINESS

让我们一起
为环保事业做出贡献

01 烟盒酒盒 Cigarette Boxes And Wine Boxes



各种啤酒、饮料盒子等
All kinds of beer boxes, beverage boxes, etc.

02 化妆品盒 Cosmetic Boxes



面霜盒、口红盒、眼影盒等
Cream boxes, lipstick boxes, eyeshadow
boxes, etc.

03 药盒 Medicine Boxes



全自动平压平模切机

AUTOMATIC DIE

CUTTING &

CREASING MACHINE

26款



1050 系列机型

26款 全新上市

洪
series 26
(Easycut 105 SS)

核心升级功能
CORE UPGRADED FEATURES

- 整机外观+操作面板美化升级;
 - 全新人机界面交互系统升级;
 - 输纸皮带伺服电机驱动升级;
 - 组合式可调下钢板结构升级;
 - 清废中框快锁结构升级。
- Upgraded New overall appearance + optimized control panel;
 - Upgraded human-machine interface (HMI) interactive system;
 - Upgraded servo motor-driven paper feeding belt mechanism;
 - Upgraded modular adjustable lower steel plate structure;
 - Upgraded quick-lock structure for the stripping middle frame;

适用场景
APPLICATION CASE

- 基础升级款, 兼顾性价比与操作体验提升, 满足常规模切生产需求;
 - 中小批量订单、常规印刷包装模切加工, 追求基础自动化与操作舒适性的企业。
- Balance the cost-effectiveness with enhanced operational experience to meet die-cutting production demands.
 - Application Case: Small-to-medium batch order processing, conventional die-cutting production needs. For enterprises pursuing automation and operational comfort.

最高运行速度
MAXIMUM SPEED

7500 张/小时
7500 sph

捷
series 26
(Procut 105 SS)

- 包含“洪”系列全部5项功能, 再加:
- 产品一键设定功能
- 上下清废框定位微调功能
- 模切板框快锁功能
- 翻板预置架提前装板功能
- 安全门气弹簧结构升级

- Includes all 5 functions of the "Easycut" series, plus:
- One-click setting function;
- New fine-adjustment function for upper and lower stripping frame positioning;
- New quick-lock function for die-cutting chase;
- New preparation chase changer;
- Upgraded gas spring structure for safety doors.

- 高效进阶款, 强化换单效率与操作便捷性, 适配中高产能、多批次生产场景;
- 中高产能订单、多规格换单频繁的生产场景, 注重换单效率与设备稳定性的中型企业。

- Enhance changeover efficiency and operational convenience, suitable for medium-to-high production capacity and multi-batch production.
- Application Case: Medium-to-high productivity orders, with frequent multi-specification changeovers. For medium-sized enterprises pursuing order change efficiency and equipment stability.

8500 张/小时
8500 sph

锐
series 26
(Supercut 105 SS)

- 包含“捷”系列全部10项功能, 再加:
- 自动物流系统
- 电动安全门窗功能

- Includes all 10 functions of the "Procut" series, plus:
- New automatic logistics system;
- New electric safety window function;

- 旗舰顶配款, 全自动化+智能化配置, 适配大规模、少人化生产线;
- 大规模集约化生产、智能化工厂产线配套, 追求全流程自动化、少人化作业的大型企业。

- Fully automated and intelligent configuration, suitable for large-scale, labor-minimized production lines.
- Application Case: Large-scale intensive production, intelligent factory production line. For large enterprises pursuing full-process automated and labor-minimized production.

8500 张/小时
8500 sph

Automatic Die Cutting & Creasing Machine

全自动平压平模切机

WH-1050 (洪系列)



选配一
Option one

WH-1050 S
Automatic Die Cutting & Creasing Machine
全自动平压平模切机



选配二
Option two

WH-1050 SS/SSR
Automatic Die Cutting & Stripping Machine (Optional: Embossing)
全自动平压平清废模切机(模切/压纹)

*压纹类设备还可选择1180和1300系列机型

| | 洪 (EasyCut) | WH-1050S | WH-1050SS | WH-1050SSR |
|--|---|---|--------------------------|--------------------------|
| 用纸尺寸 Paper Size | 最大尺寸 / Max Sheet Size 最小尺寸 / Min Sheet Size | 1050x750mm 400x360mm | 1050x750mm 400x360mm | 1050x750mm 400x360mm |
| 工艺尺寸 Process Size | 最大模切尺寸 / Max.Cutting Size 最大烫金范围 Max.Hot Foil Stamping Size 板框内径尺寸 / Board Size | 1040x730mm | 1040x730mm | 1040x730mm |
| 介质 Media | 适用纸张 / Feeding materials | 80-2000g/m ² 卡纸, 0.1-2mm卡纸, 瓦楞纸板厚度≤4mm 80-2000g/m ² cardboard, 0.1-2mm cardboard, corrugated board thickness ≤ 4mm | | |
| 速度 Speed | 最高机械速度 Maximum mechanical speed | 7500 Sheets/hr | | |
| 切口空白与 堆纸尺寸 Sheet Edge And Stacking Size | 最小切口空白尺寸 / Min.sheet.edge 最大给纸堆高 / Max.feeding pile height 最大收纸堆高 / Max.conveying paper height | 9.5mm 1700mm 1450mm | | |
| 精度 Precision | 套准精度 / Registration Accuracy | ≤±0.075mm | | |
| 工作环境 Work Environment | 所需气源 / Required air supply 最大工作压力 Max working pressure 所需电力 / Power required | 空气压缩机排气量 0.36m ³ /min(立方/分钟)—用户自备 Air compressor discharge 0.36m ³ /Min-provided by the user 400Ton 400Ton 600Ton 20.0kw 20.0kw 45.0kw | | |
| 设备规格 Machine Specification | 设备重量 / Machine Weight 设备尺寸 Machine dimension(L*W*H) | 16Ton 4.86x4.05x2.33m | 17Ton 5.82x4.05x2.33m | 20Ton 5.82x4.05x2.33m |

WH-1050SSR/1180SSR全自动热压模切机, 加强型设计, 模切压力600吨;
更适合高档酒包、精品提袋、化妆品类等包装;
可以满足模切/深压纹及塑质材料模切、压痕、压纹工艺。



全自动平压平模切机

AUTOMATIC DIE CUTTING & CREASING MACHINE

WH-1180/1300 (洪系列)



WH-1180/1300 SS
Top feeder
上部送纸



WH-1180/1300 SS
Bottom feeder
下部送纸

| | | 洪 (Easycut) | WH-1180SS(飞达送纸) | WH-1300SS(飞达送纸) | WH-1180SS(下部送纸) | WH-1300SS(下部送纸) |
|-------------------------------|------------------------------------|--------------------------|--|---|---|--|
| 用纸尺寸 Paper Size | 最大尺寸 / Max Sheet Size | 1180x900mm | 1300x1050mm | 1180x900mm | 1300x1050mm | |
| | 最小尺寸 / Min Sheet Size | 400x360mm | 440x360mm | 435x560mm(前缘) 425x440mm(下吸) | 435x560mm(前缘) 425x440mm(下吸) | |
| 工艺尺寸 Process Size | 最大模切尺寸 Max.Cutting Size | 1150x885mm | 1290x1000mm | 1150x885mm | 1290x1000mm | |
| | 介质 Media | 适用纸张 / Feeding materials | 100-2000g/m ² 卡纸, 0.1-2mm卡纸, F/E/B/C瓦楞纸板及彩裱瓦楞纸板厚度=2-4mm | 100-2000g/m ² cardboard, 0.1-2mm cardboard, F/E/B/C wall, colour-laminated corrugated board =2-4mm | F/E/B/C瓦楞纸板及彩裱瓦楞纸板,厚度=2-4mm F/E/B/C wall, colour-laminated corrugated board =2-4mm | F/E/B/C 瓦楞纸板及彩裱瓦楞纸板,厚度=2-6mm F/E/B/C wall, colour-laminated corrugated board =2-6mm |
| 速度 Speed | 最高机械速度 Maximum mechanical speed | 6800 Sheets/hr | 6000 Sheets/hr | 6800 Sheets/hr | 6000 Sheets/hr | |
| | 切口空白与堆纸尺寸 Min.sheet.edge | | | 9.5mm | | |
| Sheet Edge And Stacking Size | 最大给纸堆高 / Max.feeding pile height | | | 1600mm | | |
| | 最大收纸堆高 /Max.conveying paper height | | | 1450mm | | |
| 精度 Precision | 套准精度 / Registration Accuracy | | ≤±0.075mm | | ≤±0.1mm | |
| 工作环境 Work Environment | 最大工作压力 Max working pressure | | 400Ton | | | |
| | 所需电力 / Power required | 24.0kw | 25.0kw | 30.0kw(前缘) / 24.0kw(下吸) | 40.0kw(前缘) / 35.0kw(下吸) | |
| 设备规格 Machine Specification | 设备重量 / Machine Weight | 22Ton | 25Ton | 22Ton | 25Ton | |
| | 设备尺寸 Machine dimension(L*W*H) | 6.5×4.4×2.4m | 7.3×4.5×2.45m | 7.08×4.42×2.39m | 7.96×4.52×2.45m | |

最小废边宽、最高机械速度：视模切产品的排列、纸张因素及操作因素而定。



专利技术 Patented Technology

- ZL 2014 2 0628774.4 一种模切机
- ZL 2014 2 0010758.9 一种模切机及其供纸装置
- ZL 2014 2 0031999.1 一种纸袋模切样
- ZL 2018 2 2144109.9 全自动模切机及其智能上料装置
- ZL 2019 2 0923362.6 一种模切机的齐纸自动调节结构
- ZL 2019 2 0923429.6 一种模切机的理纸架自动调宽结构
- ZL 2019 2 0923430.9 一种模切机的飞达头自动调节机构
- ZL 2021 2 1180476.X 一种双座模切机的平衡和拉置传动结构

全自动平压平模切机

AUTOMATIC DIE CUTTING & CREASING MACHINE

WH-1500/1650 (洪系列)



WH-1500/1650 SS
Top feeder
上部送纸



WH-1500/1650 SS
Bottom feeder
下部送纸

洪 (Easycut)

WH-1500SS(飞达送纸)

WH-1650SS(飞达送纸)

WH-1500SS(下部送纸)

WH-1600SS(下部送纸)

性能及特点 Performance And Characteristics

大幅面模切, 精确套准; Large format die cutting, accurate registration,
高速稳定, 操作简便, 快速换单 High speed and stability, user friendly and quick change over

| 用纸尺寸 Paper Size | 最大尺寸 / Max Sheet Size 最小尺寸 / Min Sheet Size | 1500x1200mm 650x520mm | 1650x1200mm 650x520mm | 1500x1200mm 650x520mm | 1650x1200mm 650x520mm |
|---|---|--|--------------------------|--------------------------|--------------------------|
| 工艺尺寸 Process Size | 最大模切尺寸 Max.Cutting Size 刀线高 / blade Height | 1480x1180mm | 1630x1180mm | 1480x1180mm | 1630x1180mm |
| 介质 Media | 适用纸张 / Feeding materials | 300克以上卡纸, F、E、B、C、A瓦 ≥300 GSM cardboard, F、E、B、C、A wall | | | |
| 速度 Speed | 最高机械速度 Maximum mechanical speed | 5000 sheets/hr | | 5000 sheets/hr | |
| 切口空白与堆纸尺寸 Sheet Edge And Stacking Size | 最小切口空白尺寸 Min.sheet.edge 最大给纸堆高 / Max.feeding pile height 最大收纸堆高 / Max.conveying paper height | 9.5mm 1750mm 1450mm | | 9.5mm 1450mm | |
| 精度 Precision | 套准精度 Registration Accuracy | ≤±0.3mm | | ≤±0.3mm | |
| 工作环境 Work Environment | 最大工作压力 Max working pressure 总用电功率 / Power required | 450 Ton 36.0kw | 450 Ton 38.0kw | 450 Ton 36.0kw | 450 Ton 38.0kw |
| 设备规格 Machine Specification | 设备重量 / Machine Weight 设备尺寸 Machine dimension(L*W*H) | 36Ton 10.7x5.5x2.8m | 38Ton 10.7x5.6x2.8m | 36Ton 11.3x5.5x2.8m | 38Ton 11.3x5.6x2.8m |



专利技术 Patented Technology

- ZL 2014 2 0628774.4 一种模切机
- ZL 2014 2 0010758.9 一种模切机及其供纸装置
- ZL 2014 2 0031999.1 一种纸袋模切机
- ZL 2018 2 2144109.9 全自动模切机及其智能上料装置
- ZL 2019 2 0923362.6 一种模切机的齐纸自动调节结构
- ZL 2019 2 0923429.6 一种模切机的理纸架自动调宽结构
- ZL 2019 2 0923430.9 一种模切机的飞达头自动调节机构
- ZL 2021 2 1180476.X 一种双座模切机的平衡和拉置传动结构

全自动平压平模切机

AUTOMATIC DIE CUTTING & CREASING MACHINE

WH-1050/1180/1300 (捷系列)



Top feeder
上部送纸



Top feeder
上部送纸

| | 捷 (Procut) | WH-1050SS | WH-1180SS | WH-1300SS |
|--|--|---|---|----------------|
| 用纸尺寸 Paper Size | 最大尺寸 / Max Sheet Size | 1050x750mm | 1180x900mm | 1300x1050mm |
| | 最小尺寸 / Min Sheet Size | 400x360mm | 400x360mm | 440x360mm |
| 工艺尺寸 Process Size | 最大模切尺寸 / Max.Cutting Size | 1040x730mm | 1150x885mm | 1290x1000mm |
| 介质 Media | 适用纸张 / Feeding materials | 80-2000g/m ² 卡纸, 0.1-2mm卡纸, 瓦楞纸板厚度<4mm | 100-2000g/m ² 卡纸, 0.1-2mm卡纸, F/E/B/C瓦楞纸板及 彩裱瓦楞纸板厚度=2-4mm | |
| | | 80-2000g/m ² cardboard, 0.1-2mm cardboard, corrugated board < 4mm | 100-2000g/m ² cardboard 0.1-2mm cardboard, F/E/B/C wall ,colour-laminated corrugated board =2-4mm | |
| 速度 Speed | 最高机械速度 Maximum mechanical speed | 8500 Sheets/hr | 6800 Sheets/hr | 6000 Sheets/hr |
| 切口空白与 堆纸尺寸 Sheet Edge And Stacking Size | 最小切口空白尺寸 / Min.sheet.edge | 3.5mm | 9mm | |
| | 最大给纸堆高 / Max.feeding pile height | 1700mm | 1600mm | |
| | 最大收纸堆高 / Max.conveying paper height | 1450mm | 1450mm | |
| 精度 Precision | 套准精度 / Registration Accuracy | ≤±0.075mm | | |
| 工作环境 Work Environment | 所需气源 / Required air supply | 空气压缩机排气量 0.36m ³ /min(立方/分钟)—用户自备 Air compressor discharge 0.36m ³ /Min-provided by the user | | |
| | 最大工作压力 Max working pressure | 400Ton | 400Ton | 400Ton |
| | 所需电力 / Power required | 20.0kw | 24.0kw | 25.0kw |
| 设备规格 Machine Specification | 设备重量 / Machine Weight | 17Ton | 22Ton | 25Ton |
| | 设备尺寸 Machine dimension(L*W*H) | 5.82x4.05x2.33m | 6.5×4.4×2.4m | 7.3×4.5×2.45m |

专利技术 Patented Technology

- ZL 2014 2 0628774.4 一种模切机
- ZL 2014 2 0010758.9 一种模切机及其供纸装置
 - ZL 2014 2 0031999.1 一种纸袋模切切样
- ZL 2018 2 2144109.9 全自动模切机及其智能上料装置
- ZL 2019 2 0923362.6 一种模切机的齐纸自动调节结构
- ZL 2019 2 0923429.6 一种模切机的理纸架自动调宽结构
- ZL 2019 2 0923430.9 一种模切机的飞达头自动调节机构
- ZL 2021 2 1180476.X 一种双座模切机的平衡和拉置传动结构

全自动模切烫金机

AUTOMATIC HOT FOIL

STAMPING &

DIE CUTTING MACHINE

WH-1050/1180 SF (捷系列)



*可选择重压型600吨烫金设备，满足压纹类产品需求

Optional: 600 tons hot foil stamping machine to meet the embossing production demand

| | 捷 (Procut) | WH-1050SF | WH-1180SF |
|---|--|--|--|
| 用纸尺寸 Paper Size | 最大尺寸 / Max Sheet Size | 1050x750mm | 1180x900mm |
| | 最小尺寸 / Min Sheet Size | 400x360mm | 400x360mm |
| 工艺尺寸 Process Size | 最大模切尺寸 Max.Cutting Size | 1040x730mm | 1150x885mm |
| | 最大烫金范围 Max.Hot Foil Stamping Size | 1040x730mm | 1150x885mm |
| | 板框内径尺寸 / Board Size | 1140x758mm | 1230x910mm |
| | | | |
| 介质 Media | 适用纸张 / Feeding materials | 90-2000g/m ² 卡纸, 0.1-2mm卡纸 瓦楞纸板厚度≤4mm 90-2000g/m ² cardboard, 0.1-2mm cardboard, corrugated board ≤4mm | |
| | | | |
| 速度 Speed | 最高机械速度 Maximum mechanical speed | 7500 Sheets/hr | 6800 sheets/hr |
| | | | |
| 叼口空白与 堆纸尺寸 Sheet Edge And Stacking Size | 最小叼口空白尺寸 Min.sheet.edge | 9.5mm | 9.5mm |
| | 最大给纸堆高 / Max.feeding pile height | 1700mm | 1600mm |
| | 最大收纸堆高 / Max.conveying paper height | 1450mm | 1450mm |
| | | | |
| 精度 Precision | 套准精度 Registration Accuracy | ≤±0.075mm | |
| | | | |
| 工作环境 Work Environment | 最大工作压力 Max working pressure | 400Ton | |
| | 所需电力 / Power required | 55.0kw | |
| | 电加热系统 Electric Heating System | 12个独立温区, 最高调至200°C 12 Individual heating area, Max.heating 200°C | 16个独立温区, 最高调至200°C 16 Individual heating area, Max.heating 200°C |
| | | | |
| 设备规格 Machine Specification | 设备重量 / Machine Weight | 18Ton | 20Ton |
| | 设备尺寸 Machine dimension(L*W*H) | 5.82x4.39x2.33m | 6.48x4.54x2.39m |

规格更改及结构改良不另通知
Machine design and specifications subject to change without notice.

专利技术 Patented Technology

ZL 2015 2 0303148.2 一种快速换板装置
ZL 2017 2 0209441.1 一种数码烫金设备

全自动模切烫金机

AUTOMATIC HOT FOIL

STAMPING &

DIE CUTTING MACHINE

WH-1300/1500 SF (捷系列)



*可选择重压型600吨烫金设备，满足压纹类产品需求

Optional: 600 tons hot foil stamping machine to meet the embossing production demand

| | | 捷 (Procut) | WH-1300SF | WH-1500SF |
|---|--|------------|--|---|
| 用纸尺寸 Paper Size | 最大尺寸 / Max Sheet Size | | 1300x1050mm | 1500x1100mm |
| | 最小尺寸 / Min Sheet Size | | 440x360mm | 440x380mm |
| 工艺尺寸 Process Size | 最大模切尺寸 Max.Cutting Size | | 1290x1000mm | 1490x1085mm |
| | 最大烫金范围 Max.Hot Foil Stamping Size | | 1290x1000mm | 1490x1085mm |
| | 板框内径尺寸 / Board Size | | 1370x1025mm | 1582x1183mm |
| | | | | |
| 介质 Media | 适用纸张 / Feeding materials | | 90-2000g/m ² 卡纸, 0.1-2mm卡纸 瓦楞纸板厚度≤4mm 90-2000g/m ² cardboard, 0.1-2mm cardboard, corrugated board ≤4mm | 157g/m ² -2000g/m ² 卡纸, 0.14-2mm卡纸 瓦楞纸板厚度≤6mm 157-2000g/m ² cardboard, 0.14-2mm cardboard, corrugated board ≤ 6mm |
| | | | | |
| 速度 Speed | 最高机械速度 Maximum mechanical speed | | 6000 sheets/hr | 6000 sheets/hr |
| | | | | |
| 叼口空白与 堆纸尺寸 Sheet Edge And Stacking Size | 最小叼口空白尺寸 Min.sheet.edge | | 9.5mm | 9.5mm |
| | 最大给纸堆高 / Max.feeding pile height | | 1600mm | 1600mm |
| | 最大收纸堆高 / Max.conveying paper height | | 1450mm | 1450mm |
| 精度 Precision | 套准精度 Registration Accuracy | | ≤±0.075mm | |
| | | | | |
| 工作环境 Work Environment | 最大工作压力 Max working pressure | | 400Ton | |
| | 所需电力 / Power required | | 75.0kw | 100kw |
| | 电加热系统 Electric Heating System | | 20个独立温区, 最高调至200°C 20 heating zones Max.200°C | 20个独立温区, 最高调至200°C 20 individual heating area, Max.heating 200°C |
| | | | | |
| 设备规格 Machine Specification | 设备重量 / Machine Weight | | 24Ton | 30Ton |
| | 设备尺寸 Machine dimension(L*W*H) | | 7.3x4.73x2.45m | 7.8x5.65x2.87m加踏板 |

规格更改及结构改良不另通知
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专利技术 Patented Technology

ZL 2015 2 0303148.2 一种快速换板装置
ZL 2017 2 0209441.1 一种数码烫金设备

全自动模切烫金机

AUTOMATIC HOT FOIL

STAMPING &

DIE CUTTING MACHINE

WH-2105/2118 FSS (捷系列)



*可选择重压型600吨烫金设备，满足压纹类产品需求

Optional: 600 tons hot foil stamping machine to meet the embossing production demand

捷 (Procut)

双工位,烫金模切机一体机 WH-2105FSS

WH-2118FSS

性能及特点

侧定位采用拉、推两用侧规装置,依照纸质选用,切换简便;
涡轮曲柄带动肘杆式高精度平面模切下工作台;
烫金部每一轴配备大功率伺服电机驱动,并可独立编程设定金箔走步、跳步;

Performance And Characteristics

The side positioning adopts the pull and push dual-purpose side lay device, which is selected according to the paper, and the switching is simple;
The turbine crank drives the elbow bar type high-precision plane die cutting lower workbench;
Each shafts of the stamping section is equipped with a high-power servo motor drive, and can be independently programmed to set the gold foil step running or skip feed;

| | | | |
|--|--|--|--|
| 用纸尺寸 Paper Size | 最大尺寸 / Max Sheet Size | 1050x750mm | 1180x900mm |
| | 最小尺寸 / Min Sheet Size | 400x360mm | 400x360mm |
| 工艺尺寸 Process Size | 最大模切尺寸 Max.Cutting Size | 1040x730mm | 1150x885mm |
| | 最大烫金范围 Max.Hot Foil Stamping Size | 1040x730mm | 1150x885mm |
| | 板框内径尺寸 / Board Size | 1140x758mm | 1230x910mm |
| | | | |
| 介质 Media | 适用纸张 / Feeding materials | 80-2000g/m ² 卡纸, 0.1-2mm卡纸 瓦楞纸板厚度≤4mm 80-2000g/m ² cardboard, 0.1-2mm cardboard. corrugated board ≤4mm | 100-2000g/m ² 卡纸, 0.1-2mm卡纸 瓦楞纸板厚度≤4mm 100-2000g/m ² cardboard, 0.1-2mm cardboard. corrugated board ≤4mm |
| | | | |
| 速度 Speed | 最高机械速度 Maximum mechanical speed | 7000 sheets/hr | 6800 sheets/hr |
| | | | |
| 切口空白与 堆纸尺寸 Sheet Edge And Stacking Size | 最小切口空白尺寸 / Min.sheet.edge | | 9.5mm |
| | 最大给纸堆高 / Max.feeding pile height | 1700mm | 1600mm |
| | 最大收纸堆高 / Max.conveying paper height | 1450mm | 1450mm |
| 精度 Precision | 套准精度 Registration Accuracy | | ≤±0.1mm |
| | | | |
| 工作环境 Print Environment | 最大工作压力 Max working pressure | 55.0kw | 400Ton 65.0kw |
| | 所需电力 / Power required | 12个独立温区, 最高调至200°C | 16个独立温区, 最高调至200°C |
| | 电加热系统 Electric Heating System | Max.heating 200°C | 16 Individual heating area, Max.heating 200°C |
| | | | |
| 设备规格 Machine Specification | 设备重量 / Machine Weight | | 40 Ton |
| | 设备尺寸 Machine dimension(L*W*H) | 7.54×4.4×2.33m | 8.54×4.62×2.39m |

规格更改及结构改良不另通知
Machine design and specifications subject to change without notice.

专利技术 Patented Technology

ZL 2015 2 0303148.2 一种快速换板装置
ZL 2017 2 0209441.1 一种数码烫金设备

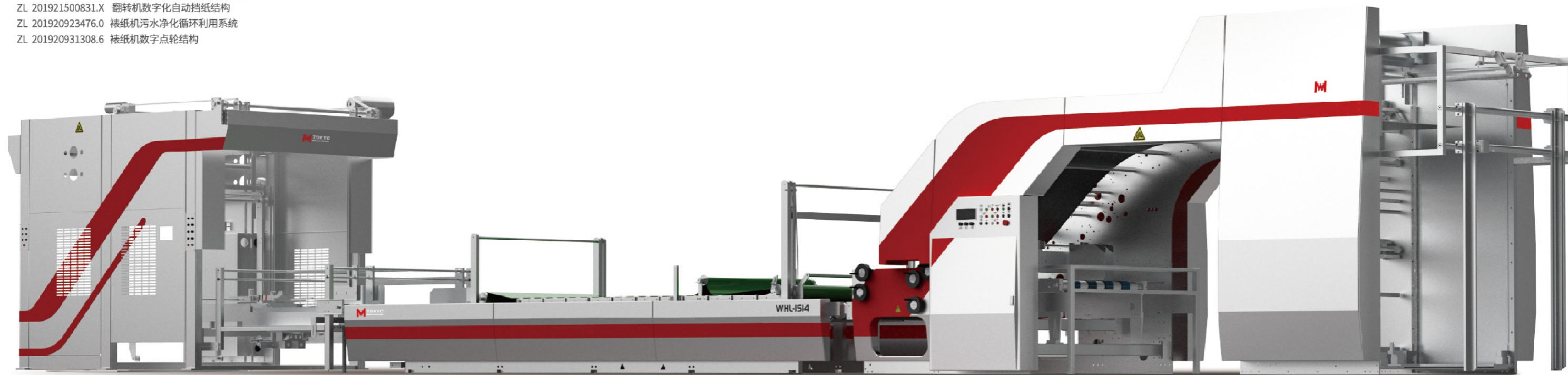
全自动高速裱纸机 (带自动翻转收纸机)

**AUTOMATIC HIGH SPEED
LAMINATING MACHINE WITH
AUTOMATIC FLIP
FLOP UNIT**

WH-1514

专利技术 Patented Technology

- ZL 201521008360.2 一种裱纸机控制系统及裱纸机
- ZL 201510435706.5 一种裱纸机追规定位装置
- ZL 201520277522.6 一种全自动不停机翻转机
- ZL 201822144096.5 全自动裱纸机及其智能上料装置
- ZL 201921500831.X 翻转机数字化自动挡纸结构
- ZL 201920923476.0 裱纸机污水净化循环利用系统
- ZL 201920931308.6 裱纸机数字点轮结构



全自动翻转机1514 全自动翻转机1716 WHL-1514 WHL-1716

性能及特点
 Performance And Characteristics
 全自动电脑型,程式设定定位全机自动调校,人工输入纸张长度和宽度,机器自动校正到位;
 前规追踪,电脑计算伺服补偿,及时追踪保证贴合精度;
 电脑自动计算追踪,大小张换版时,固定前后张间距行程,达到 13000 张 / 小时;
 调校简单,大大节省调校时间。
 Fully automatic computerised,programmable,automatic adjustment of the whole machine,manual input of paper length and width,and automatic correction of the machine in place;
 Frontlay tracking,computer calculation servo compensation,timely tracking to ensure fitting accuracy;
 The computer automatically calculates and tracks the distance between the front and back sheets to reach 13000 sheets/hour when the large and small sheets are changed;
 Simple adjustment,greatly saving adjustment time;

| | | | | | |
|--------------------|-----------------------|-------------|-------------|-------------|-------------|
| 用纸尺寸 Paper Size | 最大尺寸 / Max Sheet Size | 1500x1400mm | 1716x1600mm | 1500x1400mm | 1716x1600mm |
| | 最小尺寸 / Min Sheet Size | 470x360mm | | 390x360mm | |

| | | | | | |
|-------------|--------------------------|---|--|---|--|
| 介质 Media | 适用纸张 / Feeding materials | F/E/A/B瓦, 三层/五层纸板 F/E/A/B wall,3/5-Layer | | 300克以上白卡纸, G/F/E/A/B瓦, 三层/五层纸板 ≥300 GSM white cardboard, G/F/E/A/B wall, 3/5-Layer | |
| | 纸张厚度 / Print sheets | / | | 150-800g | |

| | | | | | |
|-------------|------------------------------------|---------------------|--|--|--|
| 速度 Speed | 最高机械速度 Maximum mechanical speed | MAX.13000 sheets/hr | | | |
|-------------|------------------------------------|---------------------|--|--|--|

| | | | | | |
|---------------------------|--------------------------------------|-------|--|--------|--|
| 工作环境 Print Environment | 机械总马力 Total mechanical horsepower | 8.5kw | | 28.5kw | |
|---------------------------|--------------------------------------|-------|--|--------|--|

| | | | | | |
|-------------------------------|----------------------------------|--------------|--------------|---------------|---------------|
| 设备规格 Machine Specification | 设备重量 / Machine Weight | 4.5Ton | 5Ton | 9Ton | 10Ton |
| | 设备尺寸 Machine dimension(L*W*H) | 5.3×2.6×3.0m | 5.3×2.8×3.0m | 14.0×2.6×2.9m | 14.0×2.8×2.9m |